# UffRO

**DOOR OPENING SOLUTION** 

Architectural Hardware

www.tuffro.com

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# TUffRO

### **Company Introduction**

TUFFRO-The Door Opening Solution is a leading name in the world of ironmongery architectural hardware and furniture fittings. Engineered to the best industrial standards, meeting international quality, safety, durability and reliability. Our team of skilled hardware specialists helps consultants, engineers and architects with various ironmongery specifications. Tuffro adopts modern technologies that adapt to rapid changes and challenges felt in the industry. Our team of specialized engineers source quality raw materials for the production and manufacturing of Tuffro.

Hardware fittings play a very important role in the construction industry for residential and commercial purposes. We offer products that serve as the solution for acquiring safe and secure access to buildings. With over decades of experience and commitment towards our customers, we promise to partner with passion and utmost honesty.

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To provide quality products and services that perfectly meet the needs and requirements of customers and surpass their expectations.

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To build a long-term and successful relationship with our clients and pursue our goals and strategies through persistent business development and innovative techniques.

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### **Application Technique of Door Hardware**

TUFFRO has a very important position in the modern complex function construction project.

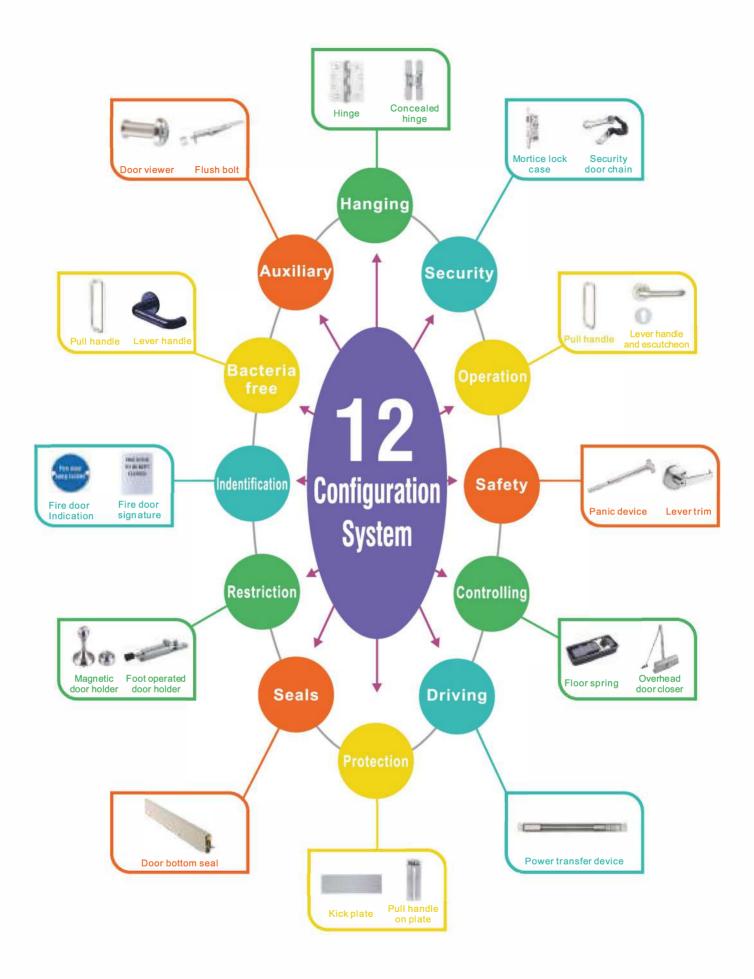
Standardized and professional hardware plays an important role in ensuring the operation, safe escape, security, environmental comfort and aesthetic of a building.

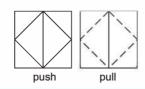
**8 considerations of configuration** (Core application technology in the industry) as below:

There are many kinds of building hardware with different functions. All the functions can be classified into **12 categories**.

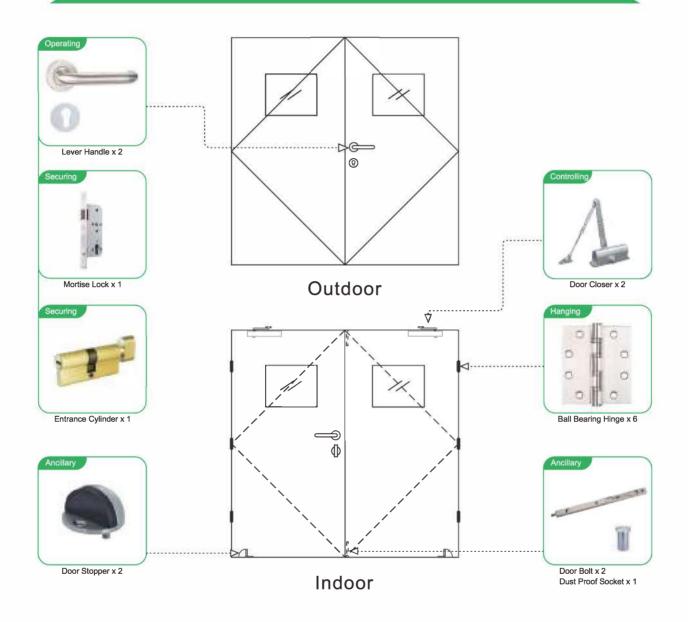


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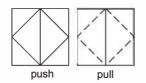




### Wooden Double Door Solution (European Configuration)

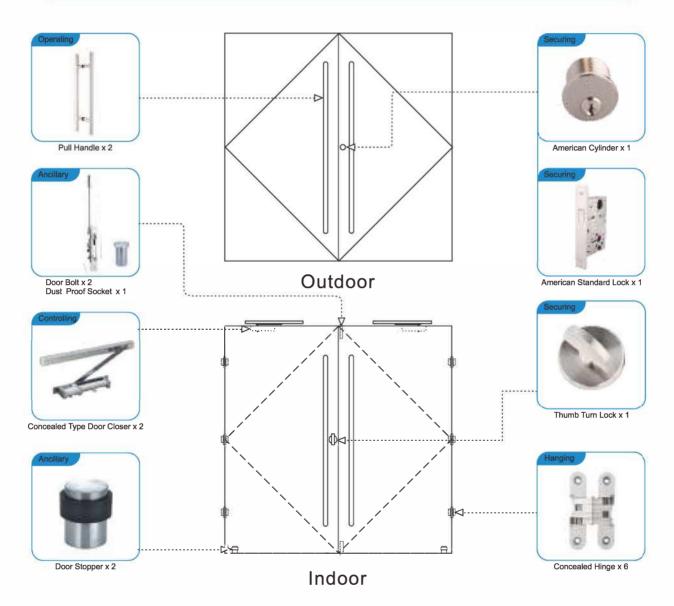


Applicable Building							
Residence	0	High-grade Residence	0	Vliia	0	Super Market	0
Shopping Mall	0	School	0	Station	0	Hospital	
Nursing Home	0	Hotel		5-star Hotel	0	Senior Club	0
Office Building		Senior Office Building		Government Building		Gymnasium	
Museum		Exhibition Building		Terminal		Prison	0



### **Exhibition Hall**





Applicable Building							
Residence	0	High-grade Residence	0	Vliia	0	Super Market	0
Shopping Mall	0	School	0	Station	0	Hospital	0
Nursing Home	0	Hotel		5-star Hotel		Senior Club	
Office Building	0	Senior Office Building	0	Government Building	0	Gymnasium	0
Museum		Exhibition Building		Terminal	0	Prison	0

### **Installation Guide**

### **Recommended hardware locations for hollow metal doors and frames**

These standards are recommended by the Hollow Metal Manufacturers Association as representing the long accepted usual preferences of both architects and users under normal conditions of use. Under some circumstances these standard locations are inadvisable for certain items based on accessibility codes. For example, a lower position for the deadlock is possible, when intended usage by small children or handicapped persons necessitates require positioning the user handled items in other than these recommended standard locations.

### Hardware location and floor conditions

As shown on the drawing, all hardware items except the upper and intermediate hinges are located by fixed dimensions from the floor to the centerline of the item, making the locations of all user-handled items at the same lever for all door heights. The floor is defined as top of the concrete or structural slab. Refer to "Defining Undercuts" when determining hardware locations based on special floor conditions.

### **BUTT HINGE**

The three hinges shown on the drawing are recommended for doors over 5 ft. 0 in. (1524mm) and including 7 ft. 6 in. (2286mm) in height. For doors of greater heights, where four or more hinges are used, the top and bottom hinges are located as shown, with the intermediate hinges being equally spaced between them. The hinge backset ( the dimension from the stop face, or narrow side, to the edge of the hinge cutout ) is 1/4 in. ( 6.4mm ).

### LOCKSET

Regardless of the type of lock or latch used, the centerline of the lever or knob is located at the 38 in. (965mm) from the floor, for the convenience of the user. This will result in some variation in the strike location, depending on the type of lock used.

### **EXIT DEVICE**

Locations may vary depending on hardware manufacturers' recommended locations or as required by code.

### AUXILLIARY DEADLOCK AND LATCH

The recommended location for the deadlock is 46 in. (1168mm) to centerline positioning it so as to avoid interference with through bolts and preparations for other hardware. ADA requires that the centerline of operating element of cylinder be on more than 48 in. (1219mm) above floor.

### **PUSH-PULL HARDWARE**

The recommended location for the center of the grip on a door pull or on a push plate, and the centerline of a push/pull bar is 46 in. (1168mm).

### **ROLLER LATCH**

The recommended location is 46 in. (1168mm) to centerline of latch. Roller latches are generally used with dummy knobs or with push/pulls.

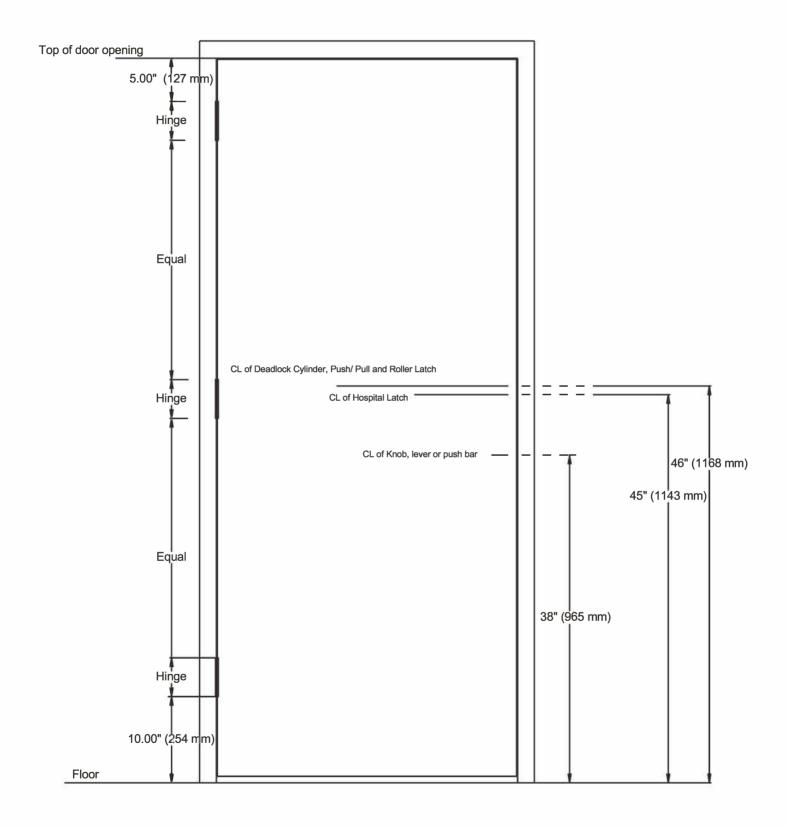
### **HOSPITAL LATCH**

The recommended location is 45 in. (1143mm ) to centerline of latch.

### DOOR CONTROL DEVICES ( CLOSERS, HOLDERS, STOPS, OPERATORS )

Locations may vary depending on hardware manufacturers' recommended locations or as required by code.

### **Installation Guide**







### **Selecting a Hinge**

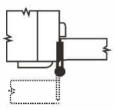
### **Determine Type of Hinge**

- What is the door material ( wood, stainless steel, fiberglass, or hollow metal ) ?
- What is the frame material ( wood, stainless steel, channel iron, or hollow metal ) ?

Hinges are manufactured in accordance with ANSI / BHMA A156.1. Self-closing hinges and pivots are in accordance with ANSI / BHMA A156.17 using three hinges per opening on a 3'0" x 7'0" x 1-3/4" (914mm x 2134mm x 44mm ) door.

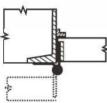
Round corners are available in 1/4" ( 6mm ) ( standard ) or 5/8" (16mm ) radius.

#### **Full Mortise**

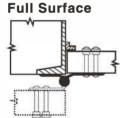


Both leaves are mortised, one leaf in the door and one leaf in the frame ( wood door or hollow metal door with wood frame or hollow metal frame ). 4-1/2" x 4-1/2" (114mm x 114mm ),US32D

#### Half Mortise

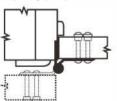


One leaf is mortised in the door and the other is surface applied to the frame ( hollow metal door with channel iron frame ). 4-1/2" (114mm ),US32D



Both leaves are applied to the surface, one to the door and the other to the frame (metal core door or hollow metal door with channel iron frame ). 5" (127mm ),US32D

#### Half Surface



One leaf is mortised in the frame and the other is surface applied to the face of the door ( wood door with wood frame or metal core door with hollow metal frame ). 5" (127mm ),US32D

### Select the Proper Weight and Bearing Structure

### Heavy Weight - Ball Bearing

Example: TFSS002, 5" x 5" ( 127mm x 127mm ),US32D

#### **Standard Weight - Ball Bearing**

Example: TFSS001, 4-1/2" x 4-1/2" ( 114mm x 114mm ),US32D

#### **Standard Weight - Plain Bearing**

Example: TFSS004, 4" x 4" ( 102mm x 102mm ),US32D

There are two factors that determine the weight and structure of the hinge: weight of the door and frequency of use. It is advisable to include the approximate weight of additional hardware that will be installed on the door.



### **Determine the Size of Hinge**

Thickness of Door	Width of Door	Height of Hinge
1-3/8" ( 35mm ) Door	To 32" ( 813mm )	3-1/2" ( 89mm )
1-3/8" ( 35mm ) Door	32" to 36" ( 813 to 914mm )	4" ( 102mm )
1-3/4" ( 45mm ) Door	To 36" ( 914mm )	4-1/2" ( 114mm )
1-3/4" ( 45mm ) Door	36" to 48" ( 914 to 1219mm )	5" ( 127mm )
1-3/4" ( 45mm ) Door	Over 48" ( 1219mm )	6" ( 152mm )
2", 2-1/4", 2-1/2" Door ( 51,57&64mm )	To 42" ( 1067mm )	5"(127mm) Heavy Weight
2", 2-1/4", 2-1/2" Door ( 51,57&64mm )	Over 42" ( 1067mm )	6"(152mm) Heavy Weight

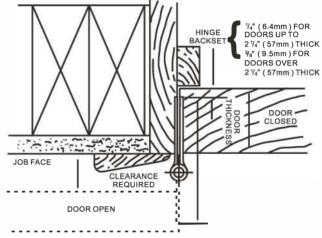
#### **Height of Hinge**

There are three dimensions to know in order to determine the minimum width of the hinge: door thickness, backset, and clearance required.

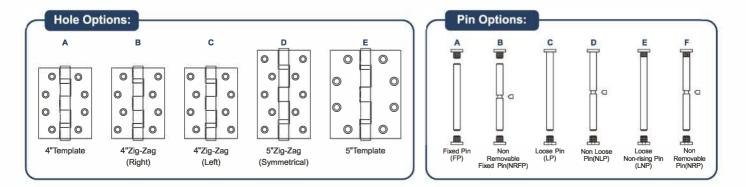
- 1. When figuring the calculations for a wood door and wood frame, the door is flush with the casing or face of the frame. When figuring the calculations for a wood or metal door with a hollow metal frame, the door is inset approximately 1/8" ( 3.2mm ).
- 2. For doors up to 2-1/4" (57mm) thick, the hinge is set back 1/4" (6.4mm) from the back face of the door.

3. For doors over 2-1/4" (57mm ) thick, the hinge is set back 3/8" (9.5mm ) from the back face of the door.

Once these dimensions are known, the formula can then be applied. **Take the door thickness, subtract the backset, multiply by two, and add the clearance required.** If the hinge size is not standard, then go to the next larger hinge width. If the width of the hinge is greater than the height of the hinge [ example: 4-1/2" x 6" (114mm x 152mm ) ] this is referred to as a wide throw hinge. This would apply only to full mortise hinges.



Door Thickness	Standard Backset	Max. Clearance Provided	Width of Hinge
1-3/8" ( 35mm )	1/4" ( 6.4mm )	1-1/4" ( 32mm ) 1-3/4" (45mm )	3-1/2" ( 89mm ) 4" (102mm )
1-3/4" ( 45mm )	1/4" ( 6.4mm )	1"(25mm) 1-1/2"(38mm) 2"(51mm) 3"(76mm)	4"(102mm) 4-1/2"(114mm) 5"(127mm) 6"(152mm)
2" ( 51mm )	1/4" ( 6.4mm )	1"(25mm) 1-1/2"(38mm) 2-1/2"(64mm)	4-1/2"(114mm) 5"(127mm) 6"(152mm)
2-1/4" ( 57mm )	1/4" ( 6.4mm )	1"(25mm) 2"(51mm)	5"(127mm) 6"(152mm)
2-1/2" ( 64mm )	3/8" ( 9.5mm )	3/4"(19mm) 1-3/4"(45mm)	5"(127mm)6"(152mm)



### **ANSI/BHMA A156.1 Butts and Hinges**



TUTTRO

### American National Standard Institute (ANSI) ANSI 156.1

This Standard establishes requirements for butts and hinges. Cycle tests, lateral and vertical wear tests, friction tests, strength tests, finish tests, and material and dimensional requirements are included.

ANSI/BHMA A 156.1 Requirements				
	Grade 1: 2,500,000	Heavy Duty 4 Ball Bearings		
Cycle-test	Grade 2: 1,500,000	Standard Duty 2 Ball Bearings		
	Grade 3: 350,000	Plain Bearing		
Fire Test	Pass UL 10 C 3 hours fire test			

Tests described in this Standard are performed under laboratory conditions. In actual usage, results vary because of installation, maintenance and environmental conditions.

### **Detection The Size Of Hinge**

	Height Of Hinge (+0/-0.015in.(+0/-0.4mm))	Thickness Of Hinge (±.005in(±0.83mm))	Number Of Screws Per Hinge
"A"	Heavy Duty		
	4 1/2"(114mm)	0.180"(4.6mm)	8
	5" (127mm)	0.190"(4.8mm)	8
	6" (152mm)	0.203"(5.2mm)	10
	8" (203mm)	0.203"(5.2mm)	14min.
"B"	Stand Duty		
	3 1/2"(89mm)	0.123"(3.1mm)	6
	4" (102mm)	0.130"(3.3mm)	8
	4 1/2"(114mm)	0.134"(3.4mm)	8
	5" (127mm)	0.146"(3.7mm)	8
	6" (152mm)	0.160"(4.1mm)	10

### **Detection The Weight Of The Door**

Height Of Hinge	Grade 1 And Grade 2 Weight Of The Door	Grade 3 And Grade 4 Weight Of The Door
3" (76mm)		40lbs(18kg)
3 1/2"(89mm)	100lbs(45kg)	45lbs(20kg)
4" (102mm)	125lbs(57kg)	60lbs(27kg)
4 1/2"(114mm)	150lbs(68kg)	75lbs(34kg)
5" (127mm)	175lbs(79kg)	100lbs(45kg)
6" (152mm)	230lbs(104kg)	125lbs(57kg)
8" (203mm)	300lbs(135kg)	



### **Full Mortise Ball Bearing Hinges**





# UL/cUL Listed Certification



### **3 Hours Fire-Rated**

### UL Certificate, In Total 18 Sizes As Following:

4.0"x3.0"x3.0mm
4.5"x4.0"x3.0mm
4.5"x4.5"x3.0mm
5.0"x3.0"x3.0mm
5.0"x3.5"x3.0mm
5.0"x4.0"x3.0mm

4.0"x3.5"x3.0mm 4.0"x4.0"x3.4mm 4.5"x4.0"x3.4mm 4.5"x4.5"x3.4mm 5.0"x4.0"x3.4mm

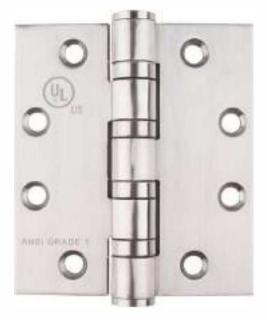
- 5.0"x4.5"x3.4mm

- 4.0"x4.0"x3.0mm
- 4.5"x4.0"x4.6mm
- 4.5"x4.5"x4.6mm
- 5.0"x4.0"x4.6mm
- 5.0"x4.5"x4.6mm
- 5.0"x5.0"x4.6mm



Heavy Duty Hinge (ANSI)

Four Ball Bearing



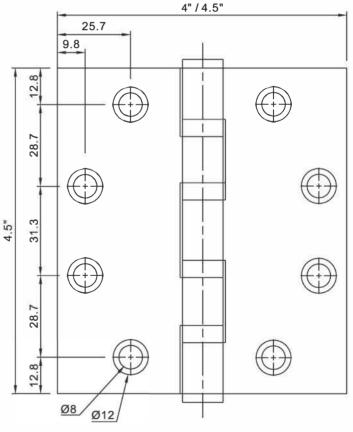
Data and Features	TFSS001-ANSI-1		
Size in inch ( Height x Width )	4.5 x 4	4.5 x 4.5	
Thickness in mm	4.6	4.6	
Heavy Duty Doors	•	•	
Fire and smoke resistant doors	•	•	
Non - handed	•	•	
5 Knuckles	•	•	
Ball Bearing ( 2BB or 4BB )	•	•	
ANSI & UL mark	•	•	
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	

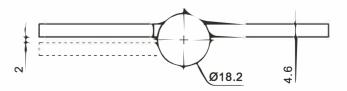
TFSS001-ANSI-1



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
ANSI-4.5x4x4.6mm-4BB	4.5"	4"	4.6
ANSI-4.5x4.5x4.6mm-4BB	4.5"	4.5"	4.6

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle four ball bearing with non-rising pins with button tip and plug.
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Hole in bottom tip for easy pin removal.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Heavy duty weight template hinge.
- Supplied with SS screws







### Standard Weight Hinge (ANSI) Double Ball Bearing



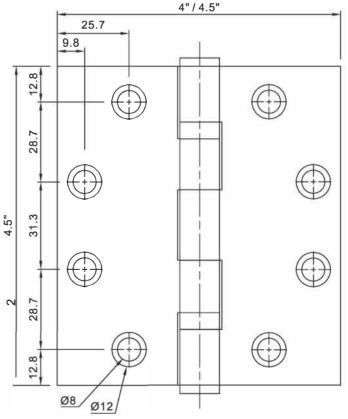
Data and Features	TFSS001-ANSI-2		
Size in inch ( Height x Width )	4.5 x 4	4.5 x 4.5	
Thickness in mm	3.4	3.4	
Standard Doors	•	٠	
Fire and smoke resistant doors	•	•	
Non - handed	•	•	
5 Knuckles	•	٠	
Ball Bearing ( 2BB or 4BB )	•	•	
ANSI & UL mark	•	•	
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	

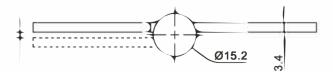
TFSS001-ANSI-2



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
ANSI-4.5x4x3.4mm-2BB	4.5"	4"	3.4
ANSI-4.5x4.5x3.4mm-2BB	4.5"	4.5"	3.4

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle two ball bearing with non-rising pins with button tip and plug.
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Hole in bottom tip for easy pin removal.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Standard weight template hinge.
- Supplied with SS screws







### Full Mortise Hinge (Fire Rated) Double Ball Bearing



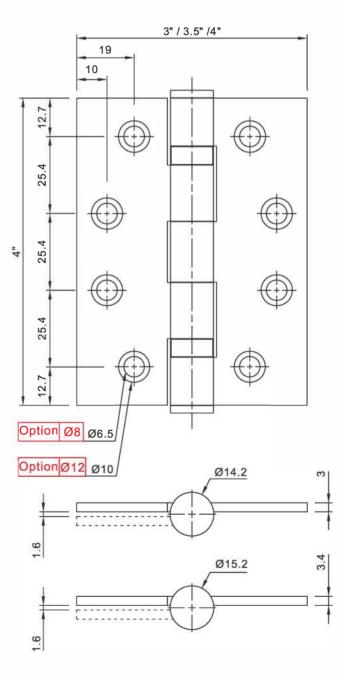
TFSS001-FR



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-4x3x3.0mm-2BB	4"	3"	3.0
TF-SS-4x3.5x3.0mm-2BB	4"	3.5"	3.0
TF-SS-4x4x3.0mm-2BB	4"	4"	3.0
TF-SS-4x4x3.4mm-2BB	4"	4"	3.4

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle two ball bearing
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Standard weight template hinge.
- · Supplied with SS screws

Data and Features	TFSS001-FR			
Size in inch ( Height x Width )	4 x 3	4 x 3.5	4 x 4	4 x 4
Thickness in mm	3.0	3.0	3.0	3.4
Standard Doors	•	•	•	•
Fire and smoke resistant doors	•	•	•	•
Non - handed	•	•	٠	•
5 Knuckles	•	•	٠	•
Ball Bearing ( 2BB or 4BB )	•	•	•	•
UL mark for building products	•	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	•	•





### Full Mortise Hinge (Fire Rated) Double Ball Bearing



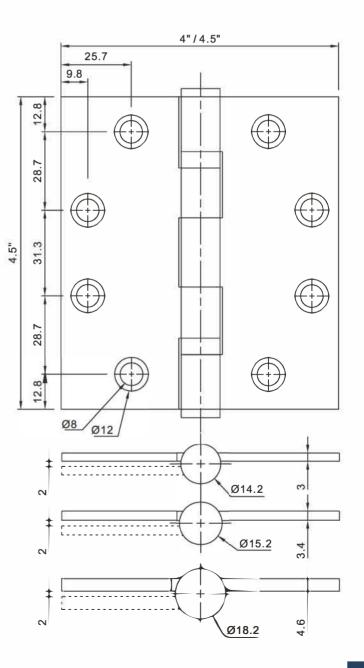
Data and Features	TFSS002-FR					
Size in inch ( Height x Width )	4.5 x 4	4.5 x 4.5	4.5 x 4	4.5 x 4.5	4.5 x 4	4.5 x 4.5
Thickness in mm	3.0	3.0	3.4	3.4	4.6	4.6
Standard Doors	•	•	•	•	•	•
Fire and smoke resistant doors	•	•	•	•	•	•
Non - handed	•	•	•	•	•	•
5 Knuckles	•	•	•	•	•	•
Ball Bearing (2BB or 4BB)	•	•	•	•	•	•
UL mark for building products	•	•	•	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	•	•	•	•

TFSS002-FR



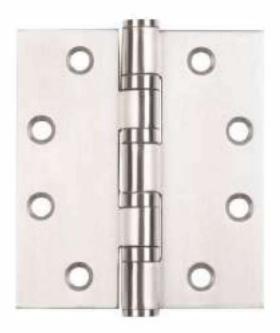
Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-4.5x4x3.0mm-2BB	4.5"	4"	3.0
TF-SS-4.5x4.5x3.0mm-2BB	4.5"	4.5"	3.0
TF-SS-4.5x4x3.4mm-2BB	4.5"	4"	3.4
TF-SS-4.5x4.5x3.4mm-2BB	4.5"	4.5"	3.4
TF-SS-4.5x4x4.6mm-2BB	4.5"	4"	4.6
TF-SS-4.5x4.5x4.6mm-2BB	4.5"	4.5"	4.6

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle two ball bearing
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Standard weight template hinge.
- · Supplied with SS screws





Full Mortise Hinge (Fire Rated) Four Ball Bearing



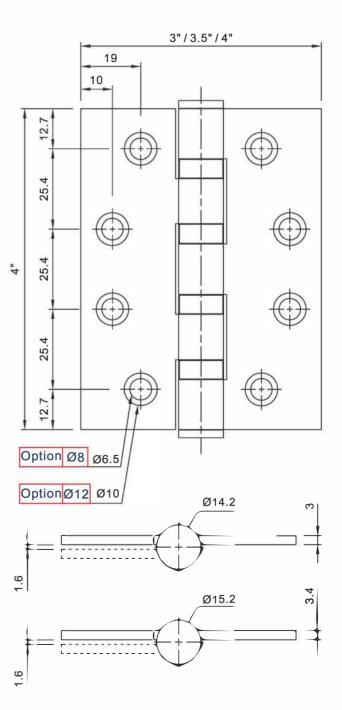
TFSS003-FR



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-4x3x3.0mm-4BB	4"	3"	3.0
TF-SS-4x3.5x3.0mm-4BB	4"	3.5"	3.0
TF-SS-4x4x3.0mm-4BB	4"	4"	3.0
TF-SS-4x4x3.4mm-4BB	4"	4"	3.4

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle four ball bearing
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Standard weight template hinge.
- · Supplied with SS screws

Data and Features	TFSS003-FR			
Size in inch (Height x Width)	4 x 3	4 x 3.5	4 x 4	4 x 4
Thickness in mm	3.0	3.0	3.0	3.4
Standard Doors	•	•	•	•
Fire and smoke resistant doors	•	•	•	•
Non - handed	•	•	•	•
5 Knuckles	•	•	•	•
Ball Bearing (2BB or 4BB)	•	•	٠	•
UL mark for building products	•	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	•	•

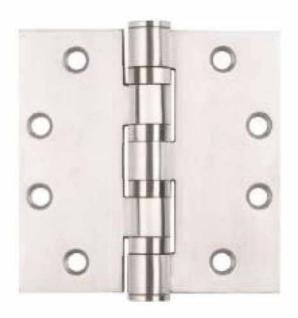






### Full Mortise Hinge (Fire Rated)

Four Ball Bearing

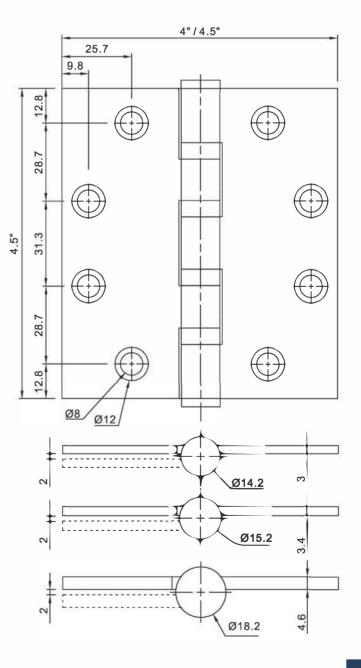


Data and Features		TFS	S004	-FR	1	
Size in inch (Height x Width)	4.5 x 4	4.5 x 4.5	4.5 x 4	4.5 x 4.5	4.5 x 4	4.5 x 4.5
Thickness in mm	3.0	3.0	3.4	3.4	4.6	4.6
Standard Doors	•	•	•	•	•	•
Fire and smoke resistant doors	•	•	•	•	•	•
Non - handed	•	•	•	•	•	•
5 Knuckles	•	•	•	•	•	•
Ball Bearing (2BB or 4BB)	•	•	•	•	•	•
UL mark for building products	•	•	•	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	•	•	•	•



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-4.5x4x3.0mm-4BB	4.5"	4"	3.0
TF-SS-4.5x4.5x3.0mm-4BB	4.5"	4.5"	3.0
TF-SS-4.5x4x3.4mm-4BB	4.5"	4"	3.4
TF-SS-4.5x4.5x3.4mm-4BB	4.5"	4.5"	3.4
TF-SS-4.5x4x4.6mm-4BB	4.5"	4"	4.6
TF-SS-4.5x4.5x4.6mm-4BB	4.5"	4.5"	4.6

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle four ball bearing
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Standard weight template hinge.
- · Supplied with SS screws





### Full Mortise Hinge (Fire Rated)

### **Double Ball Bearing**



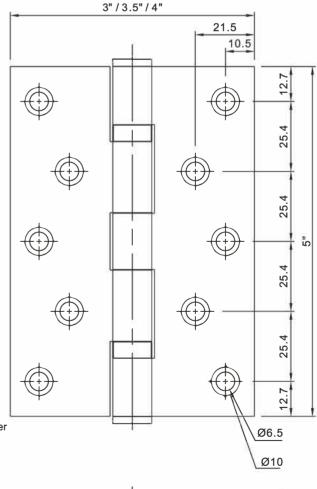
Data and Features	TI	FSS005-F	R
Size in inch ( Height x Width )	5 x 3	5 x 3.5	5 x 4
Thickness in mm	3.0	3.0	3.0
Standard Doors	٠	•	•
Fire and smoke resistant doors	•	•	•
Non - handed	•	•	•
5 Knuckles	•	•	•
Ball Bearing ( 2BB or 4BB )	•	•	•
UL mark for building products	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	•

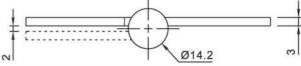
TFSS005-FR



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-5x3x3.0mm-2BB	5"	3"	3.0
TF-SS-5x3.5x3.0mm-2BB	5"	3.5"	3.0
TF-SS-5x4x3.0mm-2BB	5"	4"	3.0

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- · All hinges with five knuckle two ball bearing
- All hinges have Zig-Zag symmetrical screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Standard weight hinge.
- · Supplied with SS screws





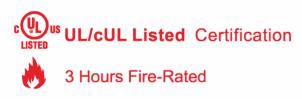


### Heavy Duty Hinge (Fire Rated)

**Double Ball Bearing** 



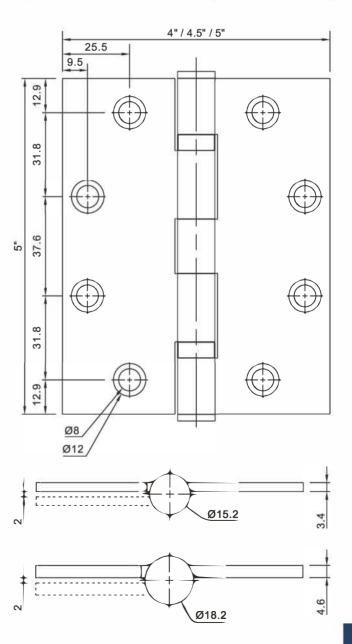
TFSS006-FR



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-5x4x3.4mm-2BB	5"	4"	3.4
TF-SS-5x4.5x3.4mm-2BB	5"	4.5"	3.4
TF-SS-5x4x4.6mm-2BB	5"	4"	4.6
TF-SS-5x4.5x4.6mm-2BB	5"	4.5"	4.6
TF-SS-5x5x4.6mm-2BB	5"	5"	4.6

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- · All hinges with five knuckle two ball bearing
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Heavy Duty template hinge.
- · Supplied with SS screws

Data and Features	TFSS006-FR				
Size in inch ( Height x Width )	5 x 4	5x 4.5	5 x 4	5x 4.5	5 x 5
Thickness in mm	3.4	3.4	4.6	4.6	4.6
Standard Doors	•	•	٠	•	•
Fire and smoke resistant doors	•	•	•	•	•
Non - handed	•	•	•	•	•
5 Knuckles	•	•	•	•	•
Ball Bearing (2BB or 4BB)	•	•	•	•	•
UL mark for building products	•	•	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	٠	•	•



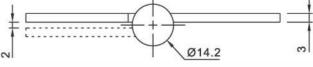


### Full Mortise Hinge (Fire Rated)

Four Ball Bearing



Data and Features	T	-SS007-F	R
Size in inch ( Height x Width )	5 x 3	5 x 3.5	5 x 4
Thickness in mm	3.0	3.0	3.0
Standard Doors	•	•	•
Fire and smoke resistant doors	•	•	•
Non - handed	•	•	•
5 Knuckles	•	•	•
Ball Bearing ( 2BB or 4BB )	•	•	•
UL mark for building products	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	•



TFSS007-FR



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-5x3x3.0mm-4BB	5"	3"	3.0
TF-SS-5x3.5x3.0mm-4BB	5"	3.5"	3.0
TF-SS-5x4x3.0mm-4BB	5"	4"	3.0

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle four ball bearing
- All hinges have Zig-Zag symmetrical screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Standard weight hinge.
- Supplied with SS screws

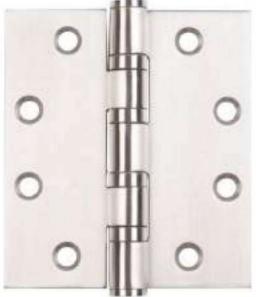


TFSS008-FR



### Heavy Duty Hinge (Fire Rated)

Four Ball Bearing



Size in inch (Height x Width) 5 x 4 5x 4.5 5 x 4 5x 4.5 5 x 5 3.4 3.4 4.6 4.6 4.6 Thickness in mm Standard Doors • • • • • Fire and smoke resistant doors • • • • • Non - handed • • • • 5 Knuckles • • • • • Ball Bearing (2BB or 4BB) • • • • • UL mark for building products • • • • • **Optional Pin Type** Non-removable Pin (NRP) • • . • Removable Pin (RP) Security Stud (SS)

**Data and Features** 

4"/4.5"/5" 25.5 9.5 0 12 8 ŝ. 9 ľΩ 37. ŝ 31 ດ 12 Ø15.2 0

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Art. No.	Height (inch)	Width (inch)	Thickness (mm)
TF-SS-5x4x3.4mm-4BB	5"	4"	3.4
TF-SS-5x4.5x3.4mm-4BB	5"	4.5"	3.4
TF-SS-5x4x4.6mm-4BB	5"	4"	4.6
TF-SS-5x4.5x4.6mm-4BB	5"	4.5"	4.6
TF-SS-5x5x4.6mm-4BB	5"	5"	4.6

#### Specification Advice

- Hinges manufactured accordance with ANSI / BHMA A 156.1
- All hinges with five knuckle four ball bearing
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames.
- Pins in non-ferrous hinges are stainless steel.
- Dimension & tolerances confirm to ANSI-A 156.7
- Full Mortise, Square Corner, Heavy Duty template hinge.
- · Supplied with SS screws

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Ø12

3.4

4.6

Ø18.2

### EN1935(BS EN 1935 Single Axis Hinges)

BS EN 1935 classifies door furniture by using an 8 digit coding system. A similar classification applies to all building hardware product standards so that complementary items of hardware can be specified to, for instance, a common level of corrosion resistance, category of use, etc. Each digit refers to a particular feature of the product measured against the standard's performance requirements.

1. Category of Use	4	
Four grades are identified:	-	ļ
Grade 1 : Light duty		

Grade 1 : Light duty Grade 2: Medium duty Grade 3 : Heavy duty Grade 4 : Severe duty

### 2. Durability

Three grades of durability are identified for single-axsi hinges manufactured to this European standard: Grade 3: 10 000 test cycles, for light duty hinges on windows only Grade 4: 25 000 test cycles, for light duty hinges on windows and doors

Grade 7: 20 000 test cycles, for medium. heavy and severe duty hinges on door only

### 3. Test Door Mass

Eight door mass grades related to single-axis hinges are identified in this European standard as shown in below.

Test Door Mass Grade	Door Mass
0	10kg
1	20kg
2	40kg
3	60kg
4	80kg
5	100kg
6	120kg
7	160kg

### 4. Fire Resistance

Two grades of fires resistance are identified:

Grade 0: Not approved for fire /smoke resistant door assemblies

Grade 1 : Suitable for fire/smoke resistant door assemblies subject to satisfactory assessment of the contribution of the single-axis hinge to the fire resistance of the specified fire/smoke door assemblies. such assessment is beyond the scope of this European standard(see EN 1634-1).

### 5. Safety

Single-axis hinges are required to satisfy the essential requirement of safety in use. Therefore, only grades 1 is identified.

### 6. Corrosion Resistance

Five grades of corrosion resistance are identified in accordance are identified in accordance with EN 1670: Grade 0: No defined corrosion resistance.

Grade 1: Mild resistance

Grade 2: Moderate Resistance

Grade 3: High resistance

Grade 4: Very High resistance



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### 7. Security

Two grades of security are identified for single-axis hinges:

Grade 0:Not suitable for use on burglar-resistant door assemblies

Grade 1:Suitable for applications requiring a degree of security. Annex C of this European standard details the hinge grade to use for the level of security required.

8. Hinge Grade

Fourteen grades are identified in this European standard and are detailed in table 2 below. the full classification is shown in the standard.

Hinge Grade	Usage	Test Cycles	Door Mass
1	Window	10 000	10kg
2	Window	10 000	20kg
3	Window/Door	25 000	20kg
4	Door	200 000	20kg
5	Window	10 000	40kg
6	Window/Door	25 000	40kg
7	Door	200 000	40kg
8	Window	10 000	60kg
9	Window/Door	25 000	60kg
10	Door	200 000	60kg
11	Door	200 000	80kg
12	Door	200 000	100kg
13	Door	200 000	120kg
14	Door	200 000	160kg

### BS EN 1634 Part 1: 2000

Is the European Fire safety Standard for determining the fire resistance of door and shutter assemblies including hardware designed for installation within openings incorporated in vertical separating elements(doorsets). Locks can be assessed to be suitable on:

FD30 (30 minute) Fire Doors

FD60 (60 minute) Fire Doors

### **CE Marking**

CE Marking is the easiest and safest route to providing compliance with the latest UK construction Product Directive for hardware used on fire, smoke and escape doors.

### TUFFRO CE mark Grade 13 Hinges Successfully tested for conformity to all therequirements of BS EN1935, 8 Classification:476114013

13



EN 1935



**CE Mortise Hinge Grade 13** 



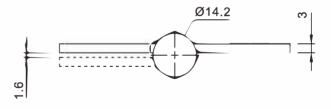
### TFSS001-CE Class: 476114013

Data and Features	TFSS001-CE		
Size in inch ( Height x Width )	4 x 3	4 x 3.5	4 x 4
Thickness in mm	3.0	3.0	3.0
Standard Doors	•	•	•
Fire and smoke resistant doors	•	•	•
Non - handed	•	•	•
5 Knuckles	•	•	•
Ball Bearing (2BB)	•	•	•
CE mark for building products	•	•	•
Optional Pin Type Non-removable Pin (NRP) Removable Pin (RP) Security Stud (SS)	•	•	•

### Features

- Double ball bearing, five knuckle hinge
- Successfully type tested for conformity to all the requirements of BS EN1935
- Supplied with SS Screws
- Load bearing capacity up to 120kg
- Available square or radius
- Tested to over 200,000 cycles
- Suitable for fire/smoke resistant doors
- Finished with softened edges
- Pre-cut intumescent hinge pads available

-
+
5 E.



Art. No.	Height (inch)	Width (inch)	Thickness (mm)
CE-4x3x3.0mm-2BB	4"	3"	3.0
CE-4x3.5x3.0mm-2BB	4"	3.5"	3.0
CE-4x4x3.0mm-2BB	4"	4"	3.0







### **Hinge Technical Considerations**

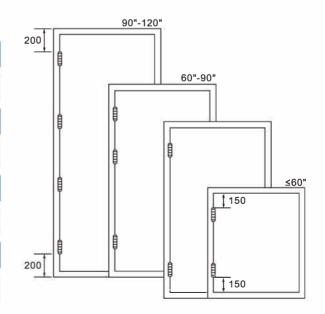
- Door weight
- Door size
- Location
- Intended use

The appropriate specification and correct selection of hinges is crucial to their performance and depends on the following factors:

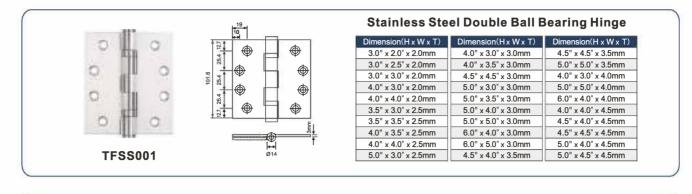
- 1. Is it a fire, smoke or emergency escape door?
- 2. How heavy is the door and what are the door dimension (height, width and thickness)?
- 3. What is the door's construction and are there any unusual features that could affect the hinges?
- 4. Where is the door situated e.g internal or external; is it near the coast or in a swimming pool?
- 5. What level of use/abuse will the door be subject to e.g office, hospital or school corridor?
- 6. What other items of hardware are to be fitted, that may be affect the hinge performance, typically door closer or door stops? E.g fit with door closer, will increase loading weight.
- 7. Any other unusal features involved e.g. door has radius top or the door is a bifold.

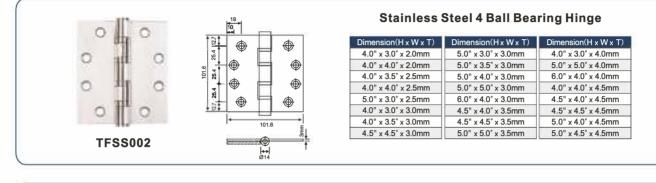
### Recommendation: 3 Pieces Per Door.

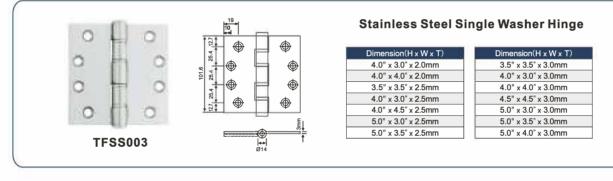


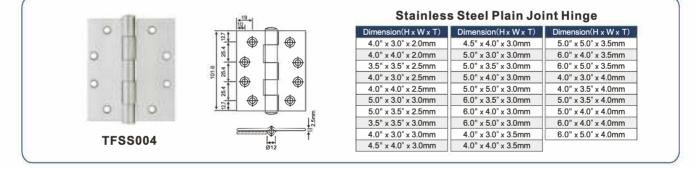


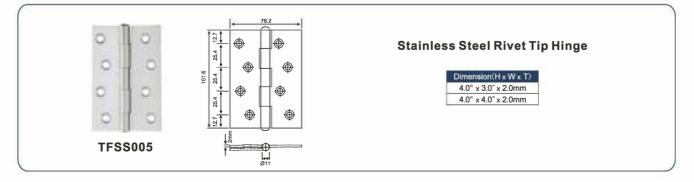






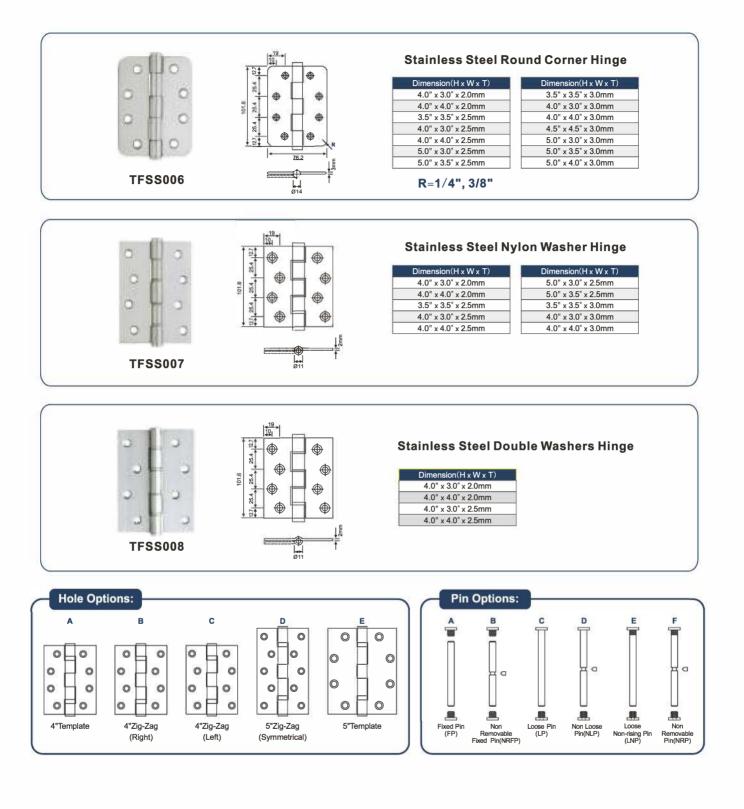




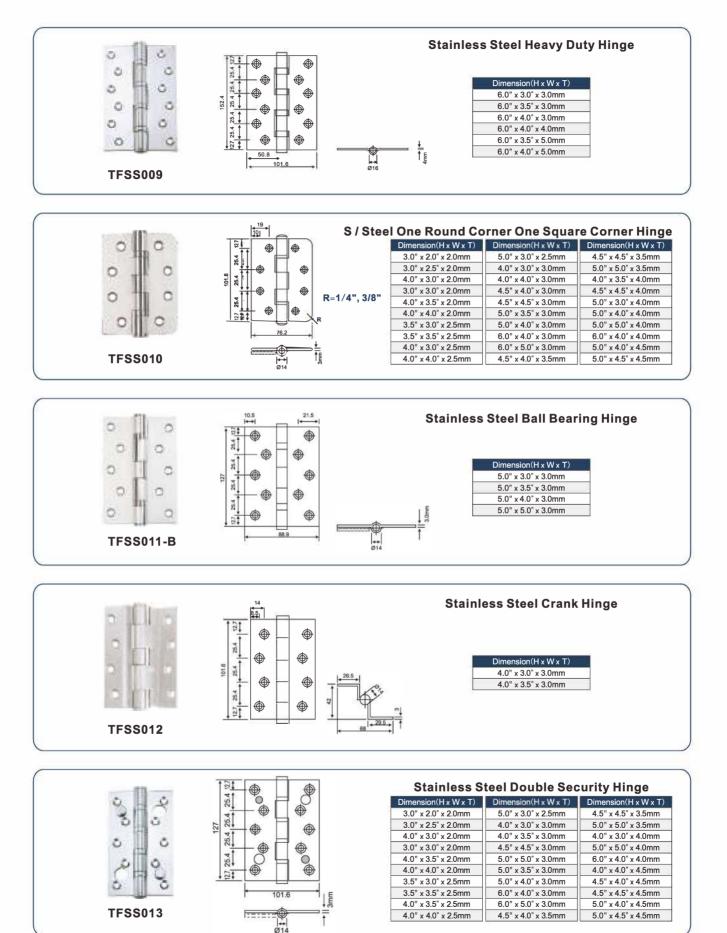








Application					
D	oors	Pro	ojects		Door
Wooden Doors	Hollow Metal Doors	Stadium	Hotels		
<ul> <li>Steel Doors</li> </ul>	Aluminum Doors	Academic	Airports	Self-Tapping Screw	
Office Doors	• Fire-Rated Doors	Mixed-use	<ul> <li>Residential Buildings</li> </ul>	Machine Screw	



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4"Template

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0

4"Zig-Zag

(Right)

0

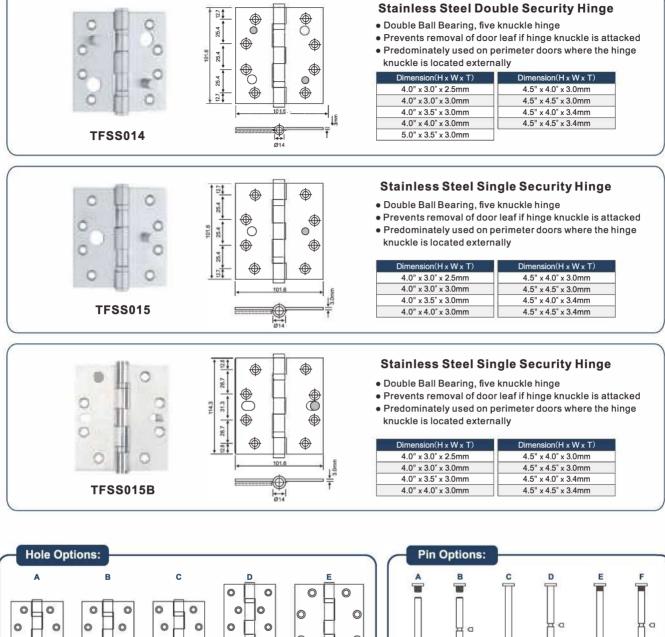
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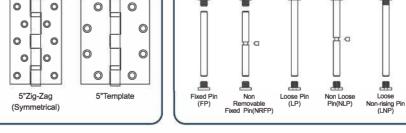
4"Zig-Zag

(Left)

0

0





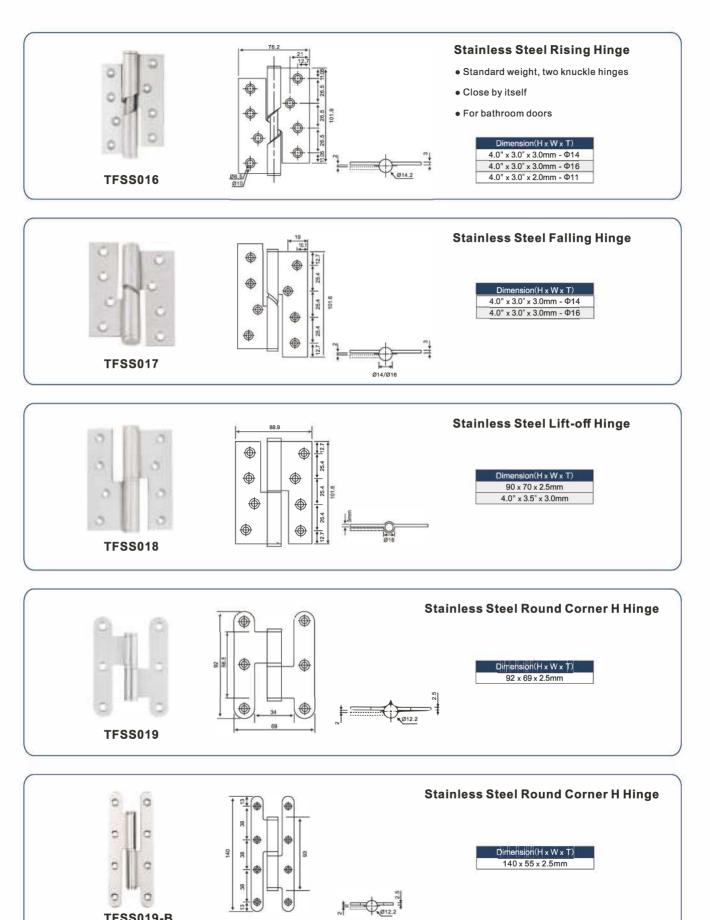


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Non

Removable Pin(NRP)

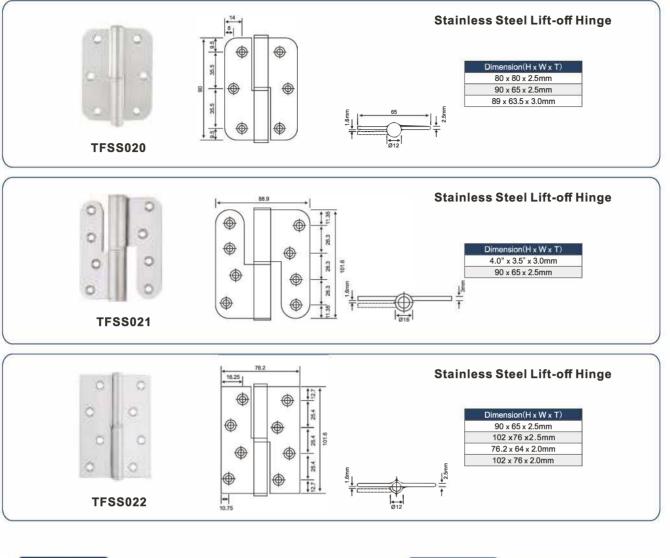


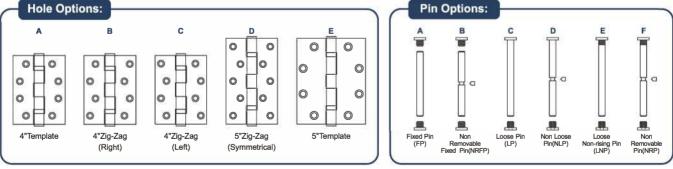


TFSS019-B

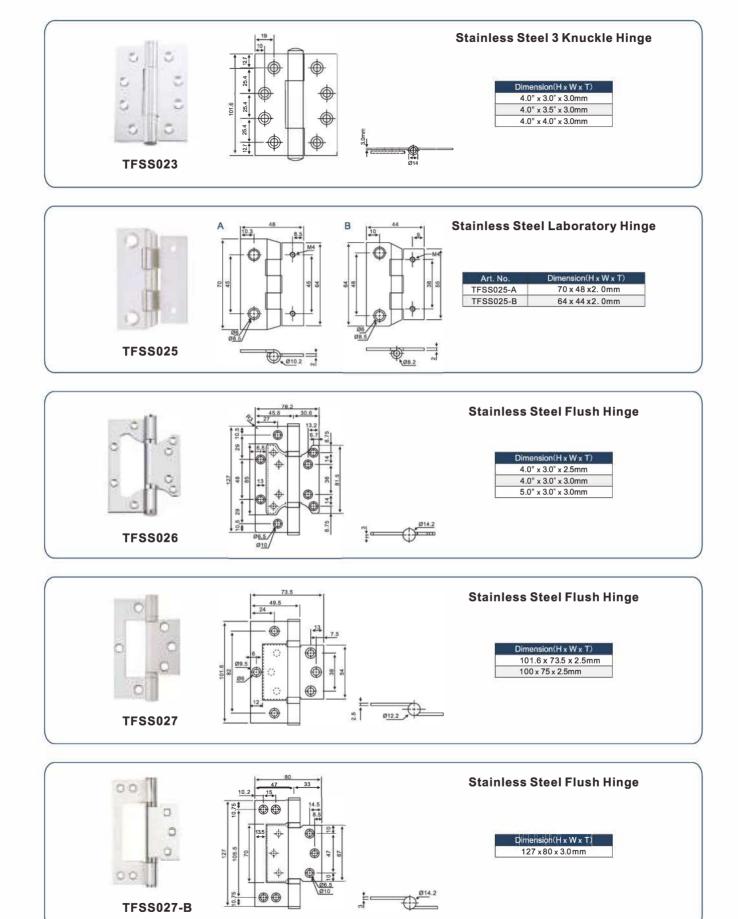
### **Stainless Steel Hinge**





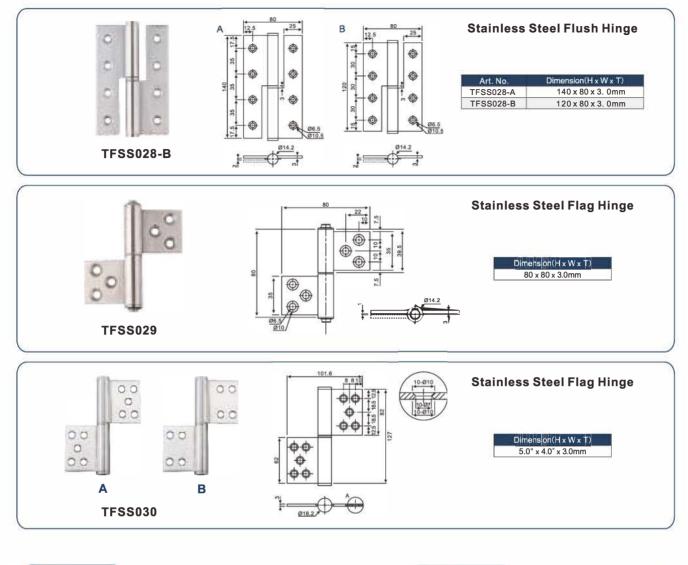


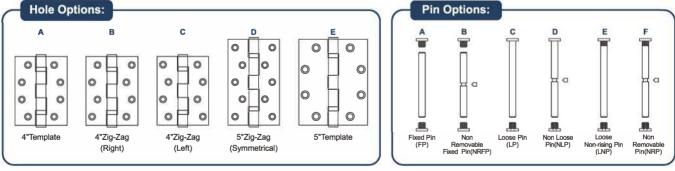
Application				
D	oors	Pro	ojects	Door
Wooden Doors	Hollow Metal Doors	<ul> <li>Stadium</li> </ul>	Hotels	
<ul> <li>Steel Doors</li> </ul>	Aluminum Doors	Academic	Airports	Self-Tapping Screw
Office Doors	<ul> <li>Fire-Rated Doors</li> </ul>	Mixed-use	<ul> <li>Residential Buildings</li> </ul>	Machine Screw



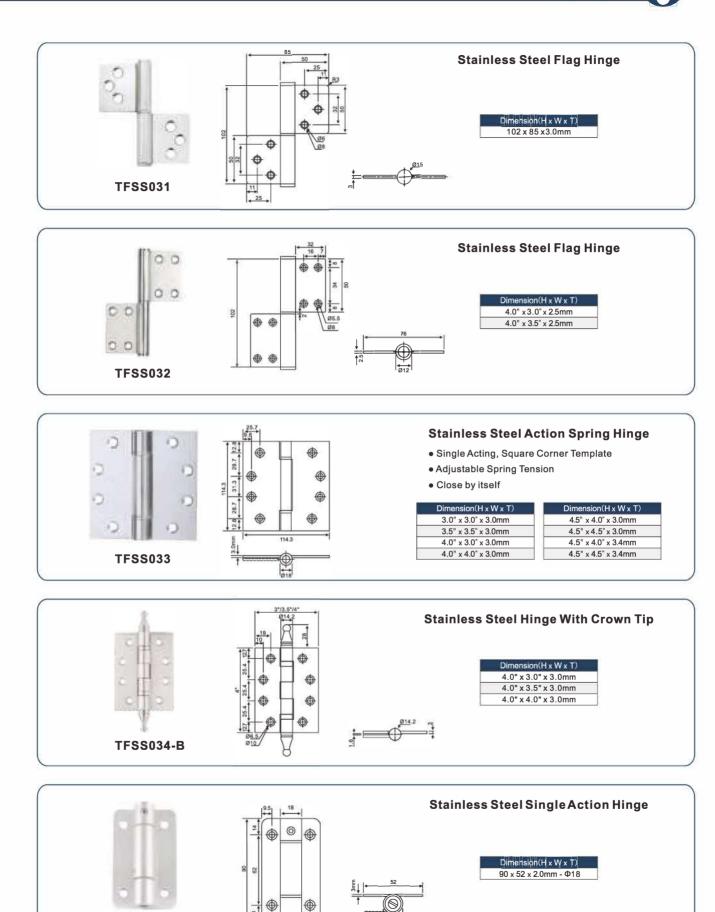
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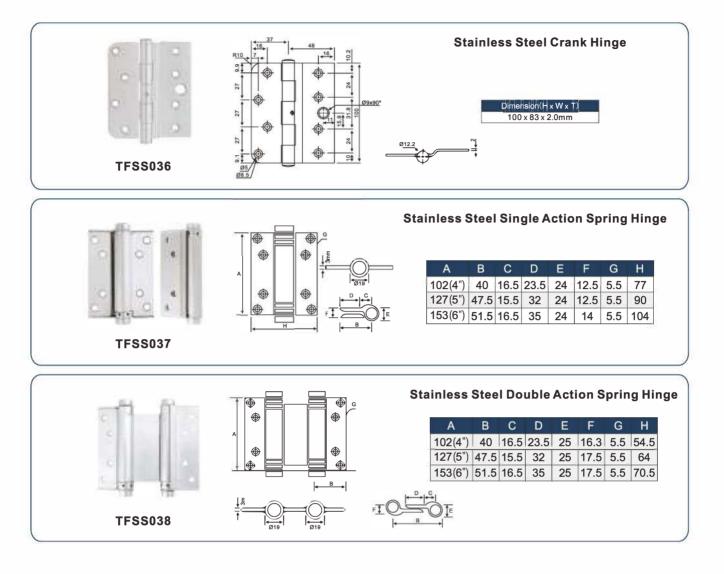
	Appli	F			
D	oors	Pro	ojects		Door
Wooden Doors	Hollow Metal Doors	Stadium	Hotels		
<ul> <li>Steel Doors</li> </ul>	Aluminum Doors	Academic	Airports	Self-Tapping Screw	
Office Doors	Fire-Rated Doors	Mixed-use	<ul> <li>Residential Buildings</li> </ul>	Machine Screw	

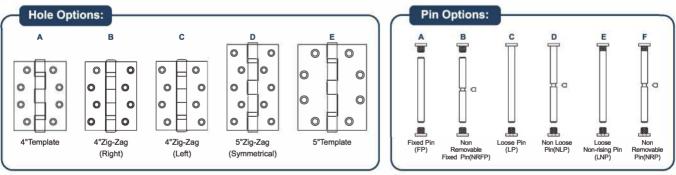


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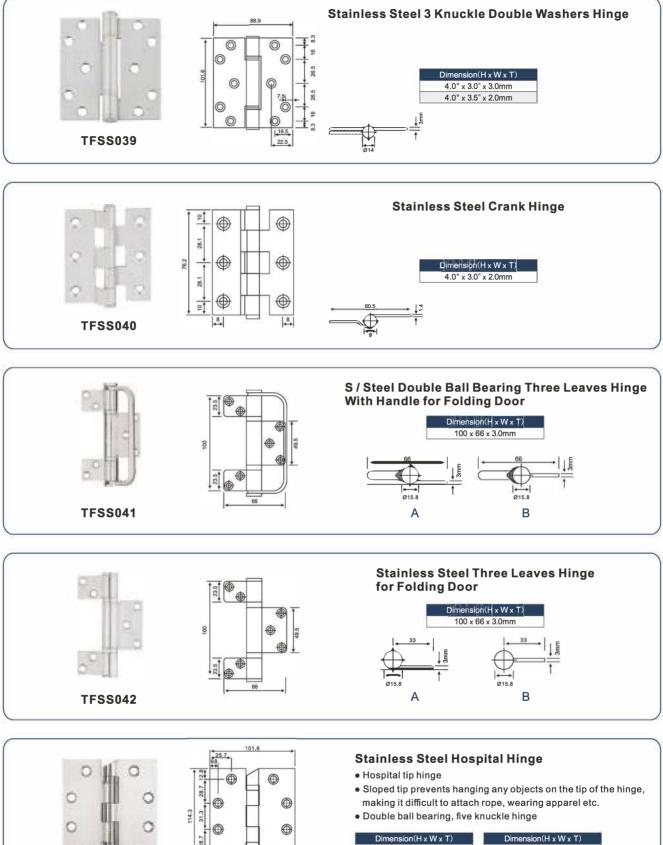
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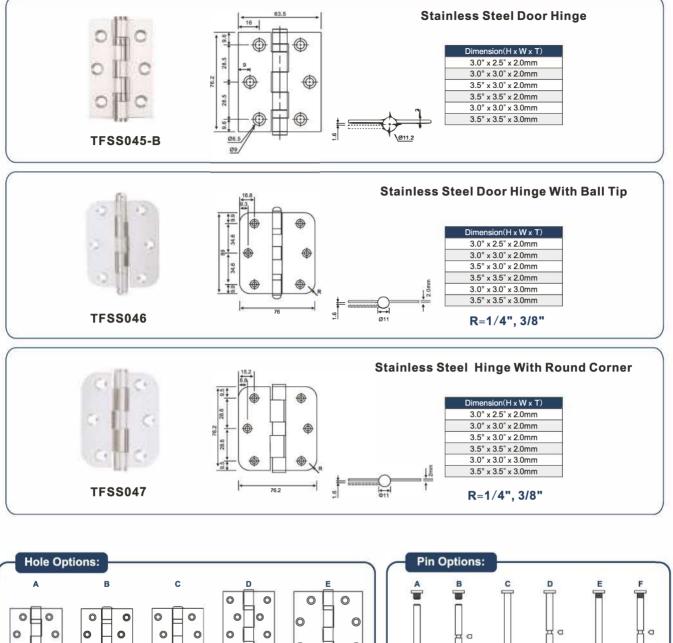
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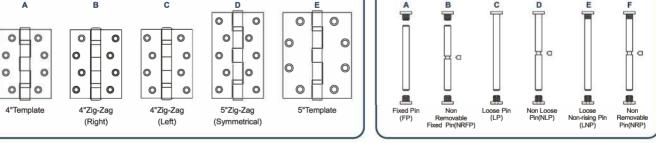
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TFSS044-B

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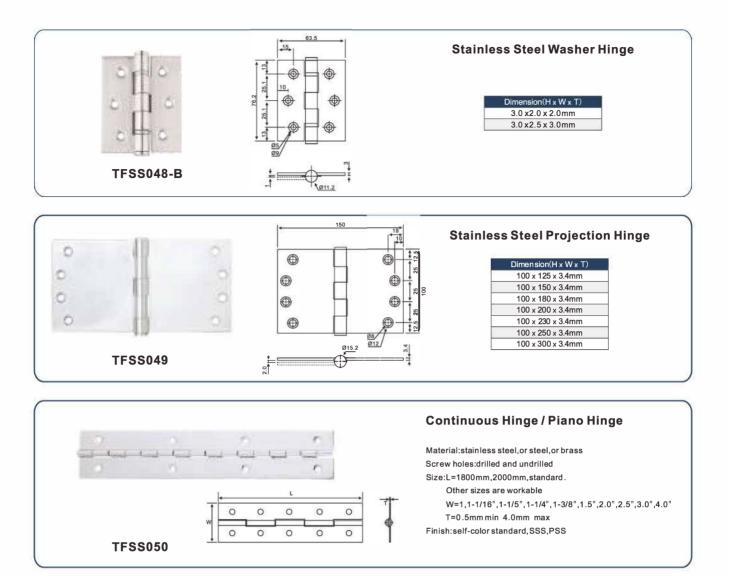


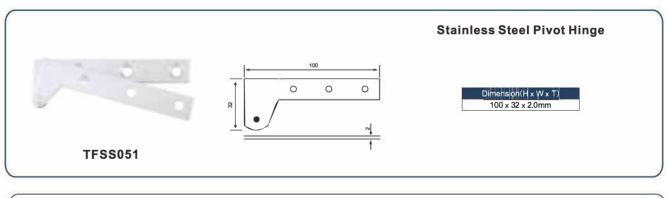


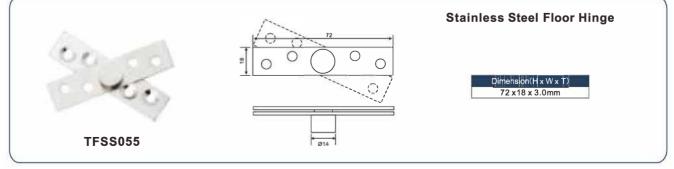




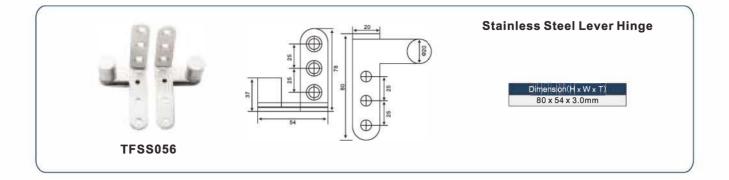


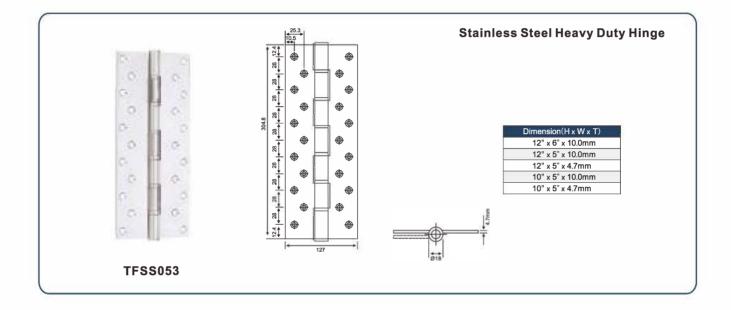


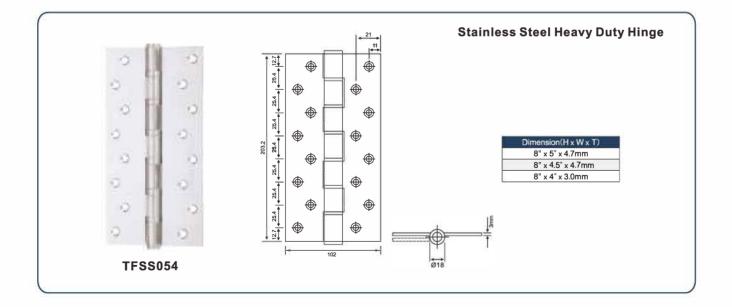




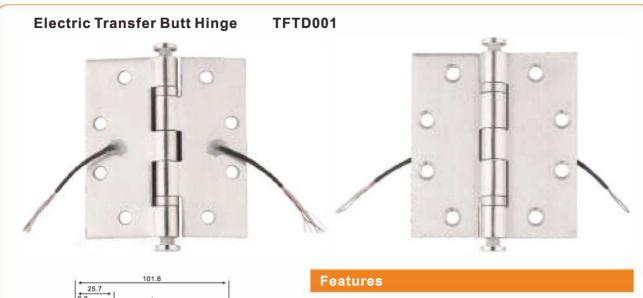


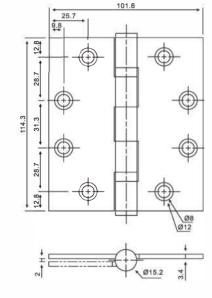






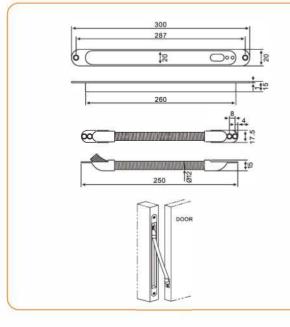






- 5 Knuckle Standard Weight Transfer Hinges
- Center located wire access holes for easy installation (5 Knuckle std. wt.)
- Plastic wire access cap for added wire protection
- Material in SUS304
- Finish in Satin
- Size 4.5x4.0x3.4mm

The Energy Transfer Hinge (ETH) is the ideal way to pass low voltage power from the hinge jamb to the lockset without having any exposed wires. These hinges are commonly used with electric mortise & cylindrical locks, electric strikes (when on a pair of doors), electric exit trims, latch pullback devices, door mounted card readers and low voltage door lights.



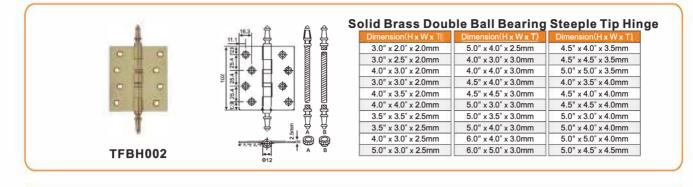


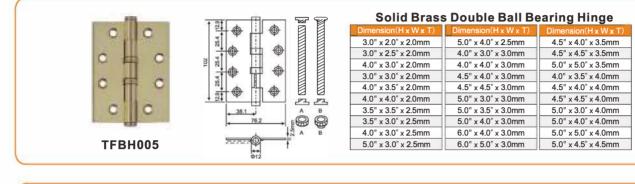
#### **Features**

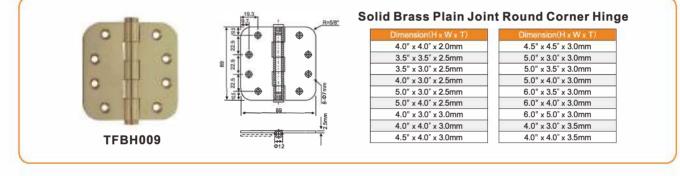
- Power Transfer Device are designed to ensure unbroken transfer of wires between door and frame in electric locking situations.
- Recommended for wood and hollow metal fire rated door applications.
- Completely concealed when the door is closed.
- Material in SUS304.
- Finish in Satin.

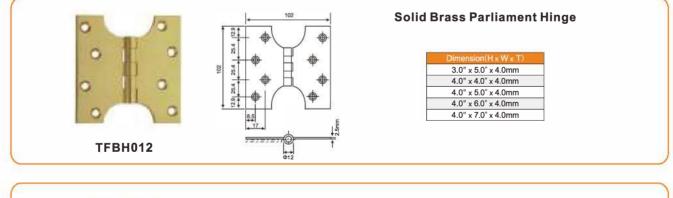


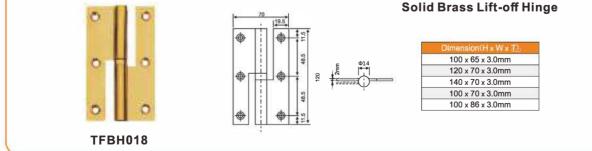












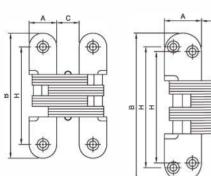


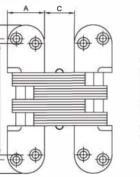


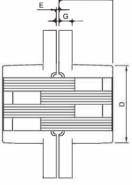
#### **TFCH007 - Stainless Steel**

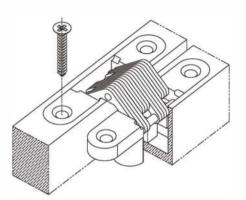
#### Features

- Casting Stainless Steel Body, Stainless Steel Strips
- Concealed Installation
- Totally Invisible When Door Is Closed
- Non-handed
- Suitable For Timber And Metal Doors
- Finish: SSS, PSS, PB, PVD, AB, AC
- Maximum Opening Angle 180 Degree.
- Standard: 3 Pcs Per Door
- Packed With Screws









Data Unit (mm)			Stainl	ess Stee	el Body, S	Stainless	Steel C	onnecting	g Strips		
Product Code	Size	Min. Door Thickness	Max. Door Weight	<b>A</b> Hinge Width	<b>B</b> Hinge Length	C	<b>D</b> Mortice Length	<b>E</b> Dimension From Door Edge	<b>F</b> Mortice Depth	<b>G</b> Plate Depth	<b>H</b> <ctc></ctc>
SS-CC09	34 x 140	50mm	50kg	34	139.5	27.5	74.5	1.6	51	11.5	113.5 102.5
SS-CC08	28 x 118	40mm	40kg	28	118	22	61.5	1.4	41	9.5	93 88
SS-CC07	25 x 118	35mm	30kg	25	118	18	65.3	1	36.5	11.3	90.5
SS-CC06	19 x 95	30mm	25kg	19	95	13	52.5	1.2	27	9	73
SS-CC05	16 x 70	25mm	15kg	16	70	11	34	0.8	22.5	7.4	51
SS-CC04 Spring Type	28 x 118	40mm	40kg	28	118	22	61.5	1.4	41	9.5	93 88
SS-CC03 Spring Type	25 x 118	35mm	30kg	25	118	18	65.3	1	36.5	11.3	90.5

## Concealed Hinge

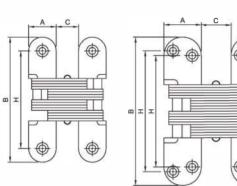


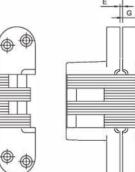


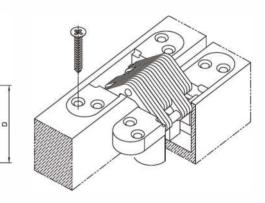
#### **TFCH007 - Zinc Alloy**

#### Features

- Casting Zinc Alloy Body, Nickel Plate
- Concealed Installation
- Totally Invisible When Door Is Closed
- Non-handed
- Suitable For Timber And Metal Doors
- Finish: SSS, PSS, PB, PVD, AB, AC
- Maximum Opening Angle 180 Degree.
- Standard: 3 Pcs Per Door
- Packed With Screws



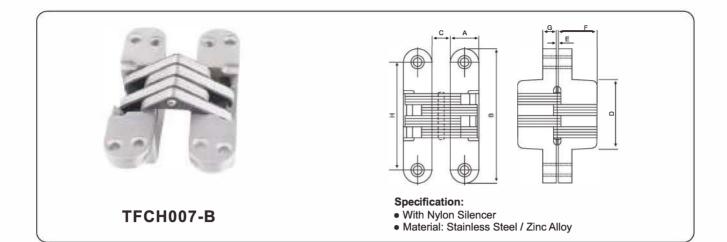


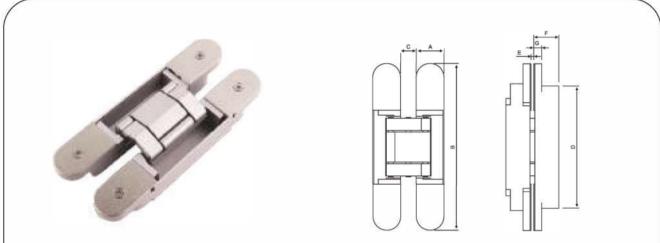


Data Unit (mm)		Zinc Alloy Body, Nickel Plate									
Product Code	Size	Min. Door Thickness	Max. Door Weight	<b>A</b> Hinge Width	<b>B</b> Hinge Length	С	<b>D</b> Mortice Length	<b>E</b> Dimension From Door Edge	<b>F</b> Mortice Depth	<b>G</b> Plate Depth	<b>H</b> < ctc >
ZA-CC09	34 x 140	50mm	50kg	34	140	27.5	74.5	1.6	51	11.5	113.5 102.5
ZA-CC08	28 x 118	40mm	40kg	28	117.5	22	61.5	1.4	41	9.5	93 87
ZA-CC07	25 x 118	35mm	30kg	25	117.5	18	64	1.6	36	11	90
ZA-CC06	19 x 95	30mm	25kg	19	95	13	51.2	1.2	27	9	73
ZA-CC05	16 x 70	25mm	15kg	16	70	11	34	0.8	22.5	7	51
ZA-CC04	13 x 60	20mm	10kg	13	60	9	30.5	0.8	18	6	47
ZA-CC03	13 x 45	20mm	5kg	13	45	9	19	0.8	18	5	30.5
ZA-CC10	28 x 118	40mm	25kg	28	117.5	25	61.5	1.4	44	12	90
ZA-CC11 Spring Type	25 x 118	35mm	30kg	25	117.5	18	64	1.6	36	11.5	90
ZA-CC12 Spring Type	28 x 118	40mm	40kg	28	117.5	22	61.5	1.4	41	9.5	93 87

## Concealed Hinge







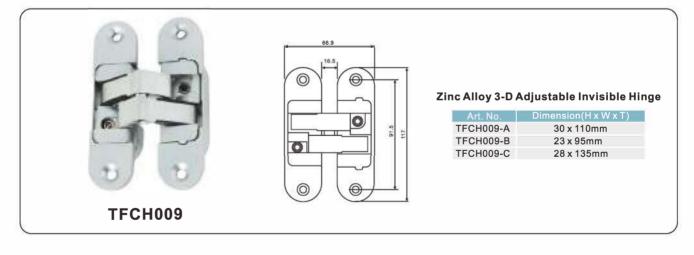
TFCH008-A

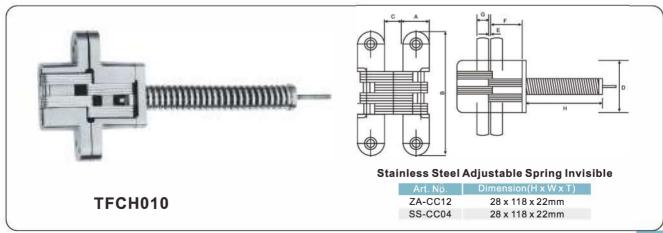
Aluminum 3-D Adjustable Invisible Hinge

Data Unit (mm)		Aluminum Body, Nickel Plate									
Product Code	Size	Min. Door Thickness	Max. Door Weight	A Hinge Width	<b>B</b> Hinge Length	С	D Mortice Length	E Dimension From Door Edge	<b>F</b> Mortice Depth	<b>G</b> Plate Depth	Finish
TF00857	25 x 150	35mm	40kg	25	150	14	121	3.5	22.5	6.5	Silver
TF00864	25 x 150	35mm	40kg	25	150	14	121	3.5	22.5	6.5	Black
TF00871	25 x 150	35mm	40kg	25	150	14	121	3.5	22.5	6.5	Gold
TF00888	28 x 117	40mm	80kg	28	177	16	145	3.5	25.5	9	Silver
TF00895	28 x 117	40mm	80kg	28	177	16	145	3.5	25.5	9	Black
TF00801	28 x 117	40mm	80kg	28	177	16	145	3.5	25.5	9	Gold
TF00818	34 x 246	45mm	120kg	34	246	18	212.5	3.5	27.5	9	Silver
TF00825	34 x 246	45mm	120kg	34	246	18	212.5	3.5	27.5	9	Black
TF00832	34 x 246	45mm	120kg	34	246	18	212.5	3.5	27.5	9	Gold



	TFC	HOOS				Zinc Allo	y 3-D Adjus	stable Invis	ible Hinge	
Data Unit (mm)					Zinc All	oy Body				
Product Code	Size	Min. Door Thickness	Max. Door Weight	<b>A</b> Hinge Width	<b>B</b> Hinge Length	С	<b>D</b> Mortice Length	<b>E</b> Dimension From Door Edge	<b>F</b> Mortice Depth	<b>G</b> Plate Depth
ZA-3D40	25 x 150	35mm	40kg	25	150	14	121	3.5	22.5	6.5
ZA-3D80	28 x 177	40mm	80kg	28	177	16	145	3.5	25.5	9
ZA-3D120	34 x 246	45mm	120kg	34	246	18	212.5	3.5	27.5	9





## BS EN12209 Building Hardware Mechanically Operated Locks, Latch and Locking Plates

EN 12209 classifies mechanically operated locks, latches and locking plates using an 11 digit coding system. Fundamental to this standard is a comprehensive classification system for assessing the wide range of products needed to satisfy the diverse requirements of the European market.

Features assessed include normal use (and abuse) forces, long-term durability, fire/smoke resistance, corrosion and temperature resistance and security, both manipulative and physical.

#### 1. Category of Use --

- Three grades are identified:
- Grade 1 : Low frequency of use by people with a high incentive to exercise care and a small chance of misuse. E.g.Internal residential doors

- Grade 2 : Medium frequency of use by people with some incentive to exercise care but where there is some chance of misuse.E.g.Internal office doors.
- Grade 3 : High frequency of use by public or others with little incentive to exercise care and with a high change of misuse.E.g.Public doors.

**2. Durability** Twelve grades are identified with minimum figures for deadbolt and snib operation, and latch bolt operation with and without side load, as show. The side load is applied to the latch bolt when it is being withdrawn.

Grade A	50,000 tested cycles no stress on latch bolt	Grade L	100,000 tested cycles stress on latch bolt 25 N
Grade B	100,000 tested cycles no stress on latch bolt	Grade M	200,000 tested cycles stress on latch bolt 25 N
Grade C	200,000 tested cycles no stress on latch bolt	Grade R	100,000 tested cycles stress on latch bolt 50 N
Grade F	50,000 tested cycles stress on latch bolt 10 N	Grade S	200,000 tested cycles stress on latch bolt 50 N
Grade G	100,000 tested cycles stress on latch bolt 10 N	Grade W	200,000 tested cycles stress on latch bolt 100 N
Grade H	200,000 tested cycles stress on latch bolt 10 N	Grade X	200,000 tested cycles stress on latch bolt 100 N

#### 3. Door Mass and Closing Force

Nine grades are identified with maximum figure for closing force at various door masses as shown. Note :losing force is form a standing. Star :i.e.fully extended latch bolt in contact with striking plate at star of test.

Maximun closing	Up to 100kg	Door mass up to 200kg	Above 200kg
15N	grade 7	grade 8	grade 9
25N	grade 4	grade 5	grade 6
50N	grade 1	grade 2	grade 3

#### 4. Fire Resistance

Two grade are identified :

Grade 0 : Not approved for use on fire/smke door assemblies

Grade 1 : Suitable for use on fire/smoke door assemblies tested to BS EN 1634-1 etc.

#### 5. Safety No requirement, but note : a lock or latch conforming to this standard can, at the same time, also be part of an exit device conforming to BS EN 179 or BS EN 1125.

#### 6. Corrosion Resistance

Eight grade are identified with neutral salt-spray (NSS) corrosion resistance grades from BS EN 1670:1988, with and without Temperaturere resistance as shown.







# LOCKS









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grade 0

Corrision sistance (NSS)	Nore	quiremen		re resis		- + 900		
240 hours	grade D: very hi			arado (	-ZUC t G: very high	o +80C	sistanco	
96 hours	grade C: high co	-		-	: high corro			
48 hours				-	E: moderate			
24 hours	grade B: moderate corrosion resistance grade A: low corrosion resistance			grader		001100101110	000000000	
No requirement	-	grade 0: no defined corrosion resistance						
ecurity and dril ven grades are identif nout drilling of the loc	fied with minimur kcase, as shown	n figures for re :: -	equireme					
	-	ng requiren			rilling re			
Increasing	-	very high secur	ity	-	rade7: very	-	rity	
resistance	-	high security	4.,	g	rade5:high	security		
to attack	-	nedium securi	Ly					
	-	ow security	city.					
	grade1:n	ninimum secur	ιίy					
eld of Door App	plication						•••••	
mortise lock, unres	stricted applicati	on	rim	lock, pivo	t door, inwa	rds openir	ng	
mortise lock, pivot	door		mo	rtise lock,	pivot door,	locked forr	m inside	
mortise lock, slidin					sliding doo			
rim lock, unrestrict	-		_		t door, lock			
					ng door, lock			
rim lock, pivot door		1			•			
rim lock, sliding do				mortise lock, pivot door, supported, locked form inside				
bored lock, unrest			rim		t door, inwa	rds openir	ng,	
mortise lock, pivot	door, supported	•	R locked form inside					
			ration. T			s how the	lock is	
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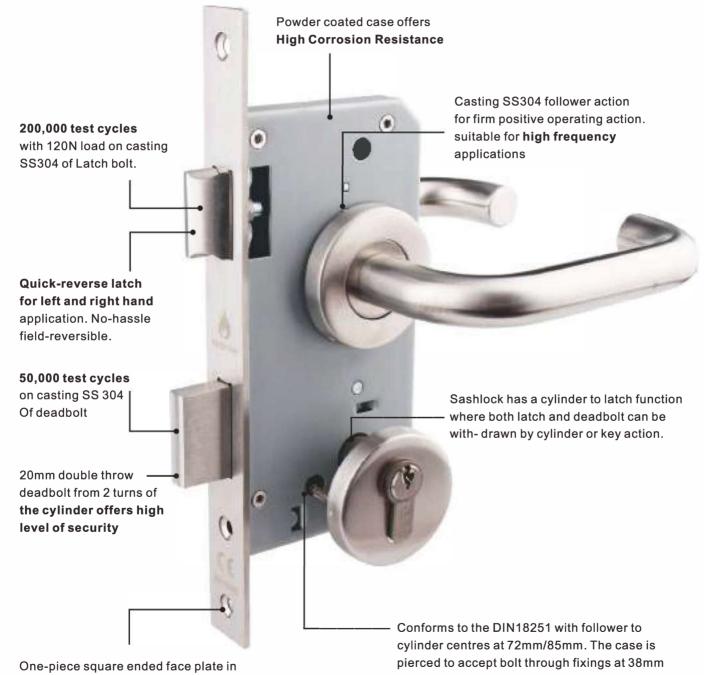
CE







TUFFRO CE mark European Mortise Lock Successfully tested for conformity to all the 3 X 9 1 0 G 3 B C 2 0 requirements of BS EN 12209, 11 Classification:



stainless steel grade 304 with satin finish. Optional radius ended corner is also available. centres.

## TUffRO

## **Introduction - Mortise Locks**

The TUFFRO range of architectural locks is manufactured to the highest engineering standards and

designed to offer a high price / performance ratio.

They have been successfully type tested to all the requirements of BS EN 12209 / EN 1634, 260 Minutes Fire Rated.

Solid stainless steel latchbolts, deadbolts, followers, forend and strike plate provide enhanced durability and security.







 $\oplus$ 

1. Forend

2. Latch

3. Dead bolt

5. Lock case

6. Action-arm

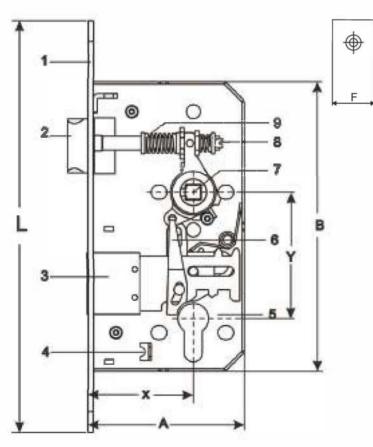
7. Follower

4. Screw channel for cylinder



### **Technical Information:**

- BS EN 12209 / DIN 18251, CE Classification: 3X910G3BC20
- Latch ( Casting ): SS304 ( Durability: Grade X, 200,000 test cycles, 120N load on latch cycles )
- Dead bolt: SS304 (Durability: Grade X, 50,000 test cycles)
- EN 1634:260 Minutes Fire Rated



#### **Optional functions:**

- Escape Door Lock
- Sash Door Lock
- Classroom Lock
- Storeroom Lock
- Privacy Lock
- Passage Lock With Latchbolt
- Bathroom Lock
- Night Latch
- 9. Spring X. Backset
- Y. Distance
- A. Lock case width
- B. Lock case height
- L. Forend length
- F. Forend width
- 8. Turning device
- Application for Doors
  Wooden Doors/Timber
  Metal/Steel Doors
  Office Doors
  Hollow Metal Doors
  Security Doors
  Fire-Rated Doors



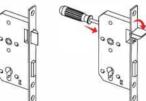


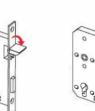




### Class: 3 X 9 1 0 G 3 B C 2 0

#### Lockcase Reversible Direction





### Fire Rated Sash Lock

#### TFML009 (72 centres)

**Function:** Latchbolt can be operated by lever handles on either side. Deadbolt thrown and retracted from one or from both sides depending on the type of cylinder installed. Cylinder action will operate both deadbolt and latchbolt. Deadbolt 2-turns.

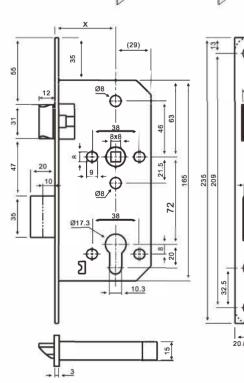
Certification	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance
CE Classification	3X910G3BC20
Backset	55mm, 60mm, 65mm, 70mm, 80mm
Distance	72mm
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike Plate
Forend & Strike plate	Square or Radius
Finish	SSS, PSS, PVD, PB, AB, AC
Application	Entrance door of commercial or residential application
Suitable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.

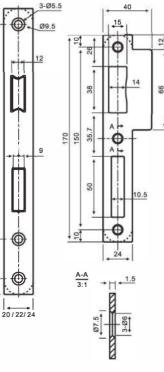
Cylinder can withdraw both latch and deadbolt - offers convenience and safety combined with security.

Pierced to accept bolt through furniture and escutcheons at 38mm centres

#### Art No.: TFML009-5572 X=55mm TFML009-6072 X=60mm TFML009-6572 X=65mm TFML009-7072 X=70mm TFML009-8072 X=80mm







## 

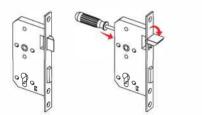


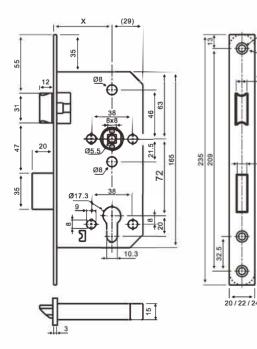
5 Years Mechanical Guarantee

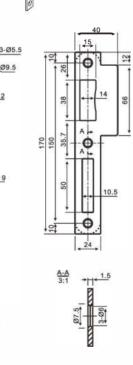


Art No.: TFML009-E-5572 X=55mm TFML009-E-6072 X=60mm

#### Lockcase Reversible Direction







C

**Emergency Escape Lock** 

#### TFML009-E

**Function:** Inside Lever handle/panic exit device can withdraw both latchbolt and deadbolt in one action, allowing quick escape for fire and safety reasons, suitable for doors where single action of escape as well as high securit is required.

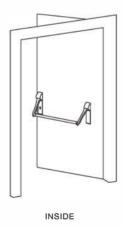
Standards	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance
Deadbolt	1-turn
Backset	55mm, 60mm
Distance	72mm
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike Plate
Forend & Strike plate	Square or Radius
Finish	SSS, PSS, PVD, PB, AB, AC
Application	Escape door of commercial application
Suitable For Door	Escape door, Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.

Cylinder can withdraw both latch and deadbolt - offers convenience and safety combined with security.

Pierced to accept bolt through furniture and escutcheons at 38mm centres

OPTION A

OPTION B





#### Inside

The door can be opened by activating the lever handle(escape route founction) and locked with the key. The panic function A (reversible function) is only permitted with the key removed, otherwise damages to the lock may occur.

#### Outisde

The door can be opened with the key and by activating the lever handle and locked with the key.





5 Years Mechanical Guarantee



### **Roller Bolt Euro Dead Lock**

#### TFML010

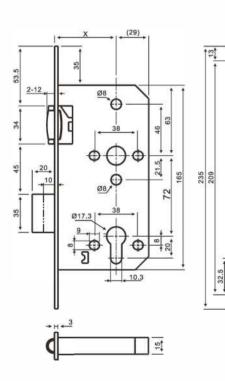
**Function:** Roller bolt can be automatic close on either side. Deadbolt thrown and retracted from one or from both sides depending on the type of cylinder installed. Cylinder action will operate deadbolt . Deadbolt 2-turns.

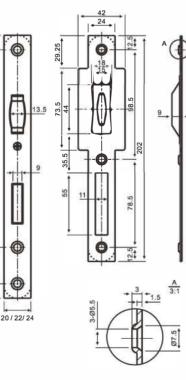
Standards	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance
Deadbolt	2-turn
Backset	55mm, 60mm
Distance	72mm
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike plate
Forend & Strike plate	Square or Radius
Finish	SSS, PSS, PVD, PB, AB, AC
Suitable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.
Cylinder can withdraw both late	h and deadbolt - offers convenience and safety combined with security.

Cylinder can withdraw both latch and deadbolt - offers convenience and safety combined with sec

Pierced to accept bolt through furniture and escutcheons at 38mm centres

Art No.: TFML010-5572 X=55mm TFML010-6072 X=60mm







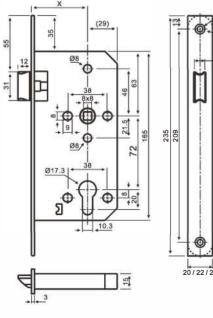
## 



#### Class: 3X910G3BC20



#### Lockcase Reversible Direction



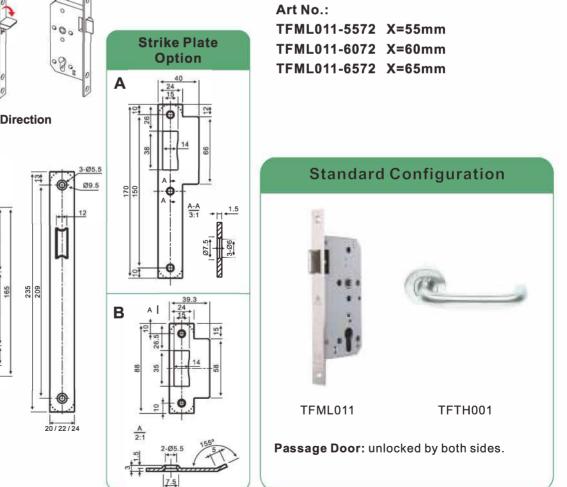


#### TFML011

Function: Latchbolt can be operated by lever handles on either side all the time.

Certification	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance
CE Classification	3X910G3BC20
Backset	55mm, 60mm, 65mm
Distance	72mm
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike Plate
Forend & Strike plate	Square or Radius
Finish	SSS, PSS, PVD, PB, AB, AC
Application	Passage door of commercial or residential application
Suitable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.

Pierced to accept bolt through furniture and escutcheons at 38mm centres







5 Years Mechanical Guarantee



## **Bathroom Lock**

#### **TFML012**

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Function: Latchbolt operated by lever on either side. Deadbolt is thrown by thumbturn inside. An indicator with an emergency release can be installed on the outside of the door and operates in conjunction with the thumbturn.

ertification	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance		
E Classification	3X910G3BC20		
ackset	55mm, 60mm, 65mm		
stance	78mm		
aterial	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike plate		
orend & Strike plate	Square or Radius		
nish	SSS, PSS, PVD, PB, AB, AC		
oplication	Bathroom or Toilet door of commercial or residential		
litable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.		

#### Class: 3 X 9 1 0 G 3 B C 2 0

EN12209

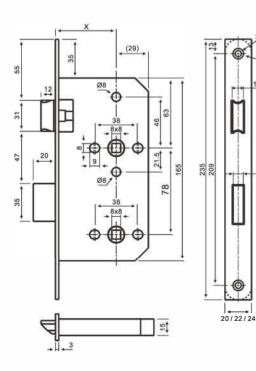


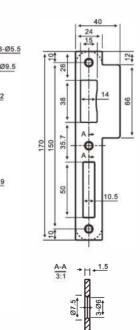




**Fire Rated** 

Art No.: TFML012-5578 X=55mm **TFML012-6078 X=60mm** TFML012-6578 X=65mm



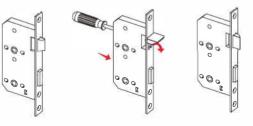


#### **Standard Configuration**



Bathroom Door: Indicator to show the occupy Emergency open by coin.

#### **Lockcase Reversible Direction**



## TUffRO



### **Deadbolt Lock**

#### TFML013

Function: Deadbolt thrown and retracted from one side or from both sides depending on the type of cylinder installed. Deadbolt 2-turns.

Certification	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance	
CE Classification	3X910G3BC20	
Backset	55mm, 60mm, 65mm	
Distance	72mm	
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike plate	
Forend & Strike plate	Square or Radius	
Finish	SSS, PSS, PVD, PB, AB, AC	
Application	Entrance or storeroom door of commercial or residential application	
Suitable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.	
Cylinder can withdraw deadbolt - offers safety combined with security.		

Pierced to accept bolt through furniture and escutcheons at 38mm centres

### Class: 3X910G3BC20

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Art No.: TFML013-5572 X=55mm TFML013-6072 X=60mm TFML013-6572 X=65mm

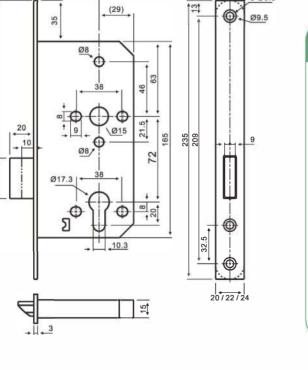
CE

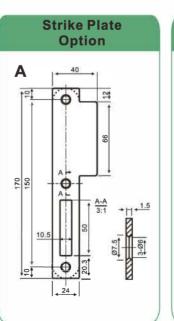
3-Ø5.5

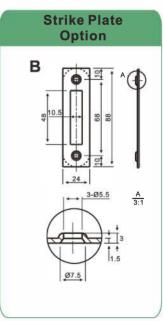




Fire Rated









## Night Latch Lock

#### TFML014

**Function:** Latchbolt operated by lever handle or key. Suitable for doors where single action of escape is required. The door will be relocked automatically when it closes and the security will be ensured.

Certification	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance	
CE Classification	3X910G3BC20	
Backset	55mm, 60mm, 65mm	
Distance	72mm	
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike plate	
Forend & Strike plate	Square or Radius	
Finish	SSS, PSS, PVD, PB, AB, AC	
Application	Escape door of commercial application	
Suitable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.	

TUffro





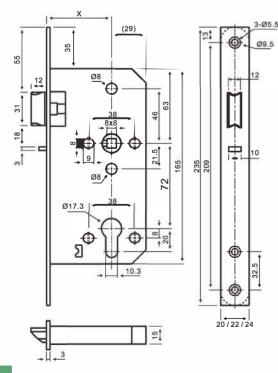
#### Lockcase Reversible Direction

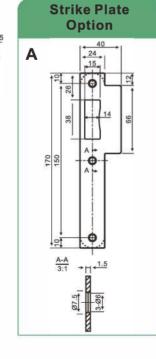


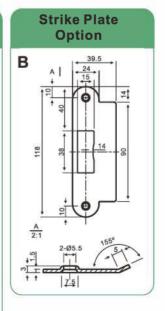
Art No.:

TFML014-5572 X=55mm TFML014-6072 X=60mm TFML014-6572 X=65mm

Class: 3 X 9 1 0 G 3 B C 2 0







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5 Years Mechanical Guarantee



### **Classroom Lock**

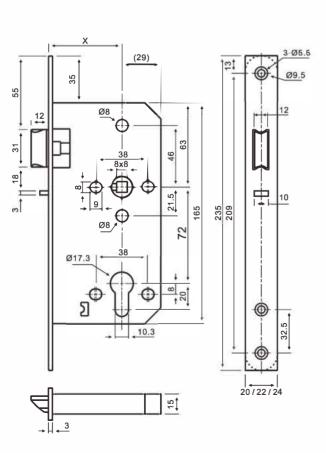
#### TFML015

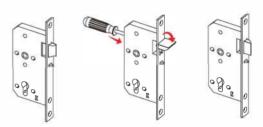
Latchbolt retracted by lever from either side unless outside is locked by key. Unlocked from outside by key. inside lever always free for immediate exit.

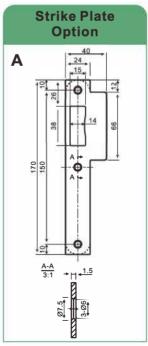
Standards	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance	
Backset	55mm, 60mm,	
Distance	72mm	
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike plate	
Forend & Strike plate	Square or Radius	
Finish	SSS, PSS, PVD, PB, AB, AC	
Application	Classroom door of commercial or residential application	
Suitable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.	

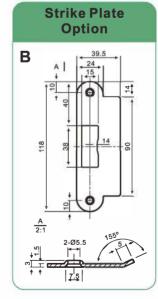
Art No.: TFML015-5572 X=55mm TFML015-6072 X=60mm

#### Lockcase Reversible Direction













**TECHNICAL DATA** 

Follower	8x8 mm				
Distance	72mm	85mm			
Backset	40mm	45mm	50mm	55mm	60mm

#### FOREND

Туре	Radius Head Square Head
Thickness	3mm
Width	22mm 23mm 24mm
Finish	SSS PSS PVD AB AC

#### MATERIAL

Latch bolt	Brass / Zinc Alloy / Stainless Steel
Dead bolt	Brass / Zinc Alloy / Stainless Steel
Follower	Brass / Zinc Alloy / Stainless Steel
Forend	Stainless Steel

#### **FEATURES**

According to EN12209-Grade 3, DIN18251-1 Applicable for kinds of swing gate, wooden or steel doors etc. Prepared for standard Euro profile cylinder Latch bolt has reversible ability Dead bolt-2 turns

#### **FUNCTION**

ENTRANCE	ROLLER	STOREROOM	PASSAGE	PRIVACY
TFML016	TFML017	TFML018	TFML019	TFML020

## TUffRO



**Narrow Stile Lock** 

#### TECHNICAL DATA

Follower	8x8 mm				
Distance	85mm 92mm				
Backset	20mm	25mm	30mm	35mm	

#### FOREND

Туре	Radius Head Square Head
Thickness	2.5 mm
Width	16mm 22mm
Finish	SSS PSS PVD AB AC

#### MATERIAL

Latch bolt	Brass / Zinc Alloy / Stainless Steel
Dead bolt	Brass / Zinc Alloy / Stainless Steel
Follower	Brass / Zinc Alloy / Steel/ Stainless Steel
Forend	Stainless Steel

#### **FEATURES**

According to EN12209-Grade 3, DIN18251-1 Applicable for kinds of swing gate, wooden or steel doors etc. Prepared for standard Euro profile cylinder Latch bolt has reversible ability Dead bolt-1 turn

TFML021	TFML022	TFML023	TFML024	TFML025
ENTRANCE	ROLLER	STOREROOM	PASSAGE	PRIVACY

### **FUNCTION**





5 Years Mechanical Guarantee



Fire Rated Sash Lock

#### TFML026 (85 centres)

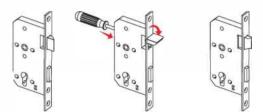
**Function:** Latchbolt can be operated by lever handles on either side. Deadbolt thrown and retracted from one or from both sides depending on the type of cylinder installed. Cylinder action will operate both deadbolt and latchbolt. Deadbolt 2 turns.

Certification	CE EN12209 / DIN 18251 Grade 3, 200,000 test cycles, EN1634: 260 Min fire rated, EN1670: 240 hours Corrosion Resistance
CE Classification	3X910G3BC20
Backset	45mm, 50mm, 60mm
Distance	85mm
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike Plate
Forend & Strike plate	Square or Radius
Finish	SSS, PSS, PVD, PB, AB, AC
Application	Entrance door of commercial or residential application
Suitable For Door	Wooden door, Metal door, Fire door, Smoke door, Interior door, Outer door, Swing door etc.

Cylinder can withdraw both latch and deadbolt - offers convenience and safety combined with security.

Pierced to accept bolt through furniture and escutcheons at 38mm centres

#### Lockcase Reversible Direction



#### **Standard Configuration**



**Fire Door:** Rotate the handle to open the door from inside, by key form outside

Smoke Door : open by key in both side

\*Master key is available

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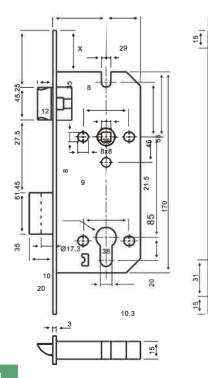


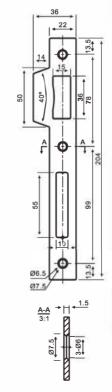
EN 12209 F

#### Class: 3 X 9 1 0 G 3 B C 2 0

Art No.:

TFML026-4585 X=45mm TFML026-5085 X=50mm TFML026-6085 X=60mm





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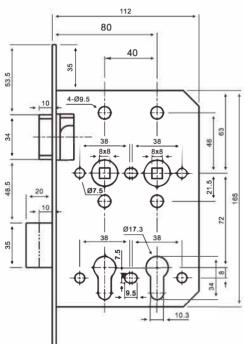


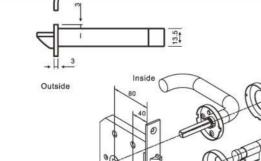
## Mortise X-Ray Lock

#### TFML027

**Function:**Prevention of X ray Penetration. Latch bolt canbe operated by lever handles on either side. Deadbolt thrown and retracted from both side cylinders.

Backset	40mm, 80mm
Distance	72mm
Follower	8x8 mm
Material	Solid SUS 304 Latchbolt & Deadbolt, Follower, SUS 304 Forend, Strike plate
Forend & Strike plate	Square or Radius
Finish	SSS, PSS, PVD, PB, AB, AC
Suitable For	X-Ray door of Hospital application Ultrasonic test room doors



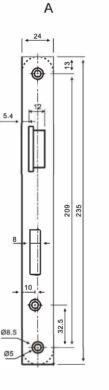


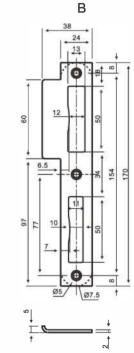
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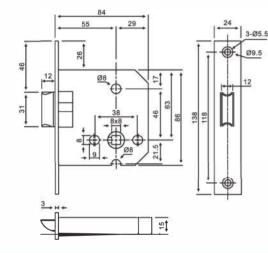
## Latch Bolt Lock Body

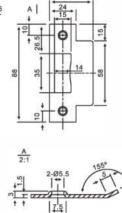
### TFML028

#### Function: Latchbolt can be operated by lever handles on either side

Backset	55mm
Material	Casting SUS 304 Latchbolt & Follower, SUS 304 Forend, Strike Plate
Forend & Strike plate	Square
Finish	SSS, PSS, PVD, PB, AB, AC
Application	Passage door of commercial or residential application
Suitable For Door	Wooden door, Metal door, Interior door, Outer door, Swing door etc.

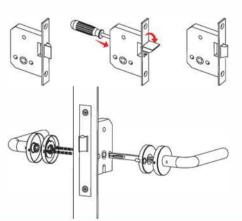
Pierced to accept bolt through furniture and escutcheons at 38mm centres





#### Lockcase Reversible Direction

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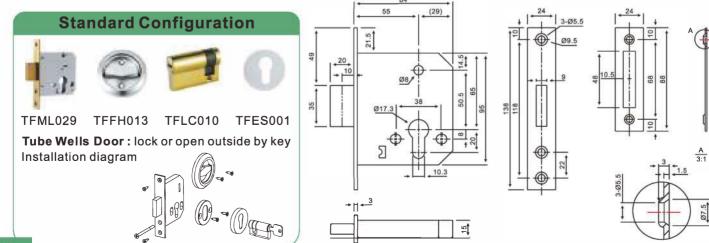




#### Deadbolt Lock Body TFML029

**Function:**Deadbolt thrown and retracted from one side or from both sides depending on the type of cylinder installed.

Backset	55mm
Material	Solid SUS 304 Deadbolt, SUS 304 Forend, Strike plate
Deadbolt	2 turns
Finish	SSS, PSS, PVD, PB, AB, AC
Application	Entrance or storeroom door of commercial or residential application
Suitable For Door	Wooden door, Metal door, Interior door, Outer door, Swing door etc.



## 



## Deadbolt Lock Body

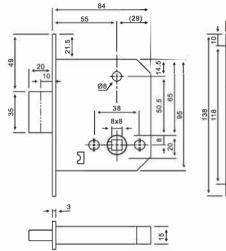
#### TFML029-B

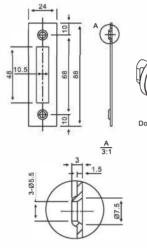
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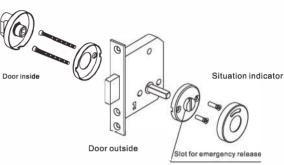
Ø9.5

**Function:** Deadbolt thrown and retracted from one side or from both sides depending on the type of indicator installed.

Backset	55mm
Material	Solid SUS 304 Deadbolt, SUS 304 Forend, Strike plate
Deadbolt	2 tums
Finish	SSS, PSS, PVD, PB, AB, AC
Application	Toilet door of commercial or residential application
Suitable For Door	Wooden door, Metal door, Interior door, Outer door, Swing door etc.



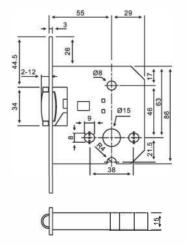


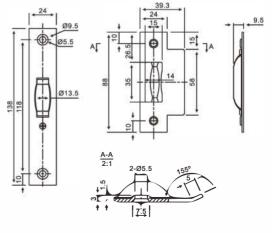




## Roller Bolt Lock

Backset available	55mm
Material	Solid SUS 304 Roller Bolt, SUS 304 Forend, Strike plate
Forend plate	W24 x H138 x T3 mm, Square head
Finish	SSS, PSS, PVD, PB, AB, AC
Suitable For Door	Wooden door, Metal door, Interior door, Outer door, Swing door etc.

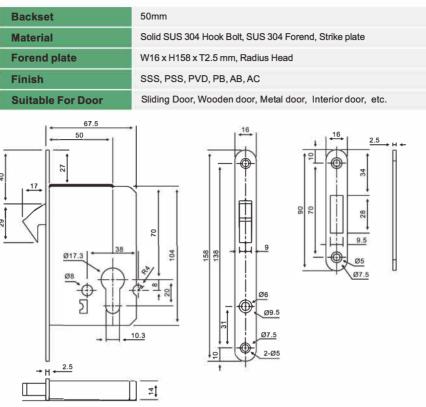






## Sliding Door Hook Lock

#### TFML031



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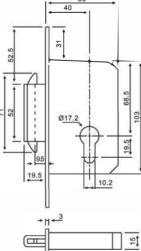


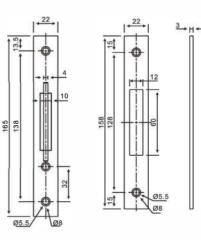
### Sliding Door Double Hook Lock TFML031-B

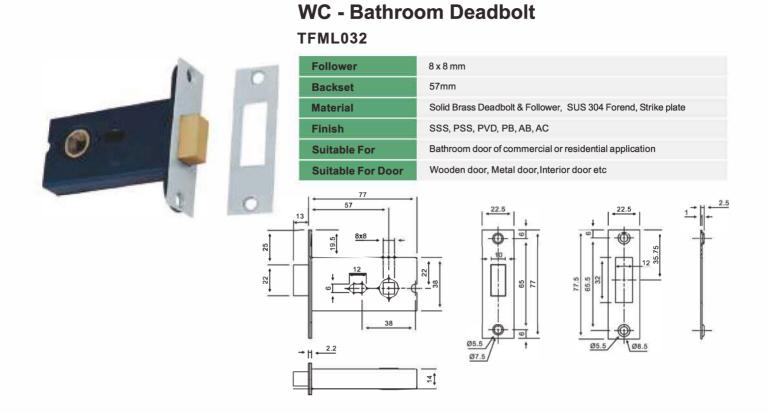
Backset	
Material	
Forend & Strike plate	
Finish	
Application	
Suitable For Door	
66 ★ 40	

#### 40mm, 50mm

SUS 304 Forend, Strike plate, Steel hook bolt
Square
SSS, PSS, PVD, PB, AB, AC
Sliding Door of commercial or residential application
Sliding Door, Wooden door, Metal door, Interior door, etc.







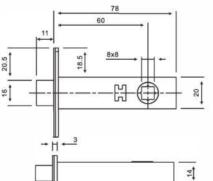


TUffRO

## WC - Deadbolt

Follower
Backset
Material
Finish
Suitable For
Suitable For Door

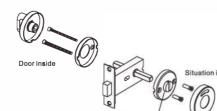
8 x 8 mm	
60mm, 70mm	
Solid Brass Deadbolt & Follower, SUS 304 Forend, Strike plate	
SSS, PSS, PVD, PB, AB, AC	
Bathroom door of commercial or residential application	
Wooden door, Metal door, Interior door,	



#### **Optional Version**









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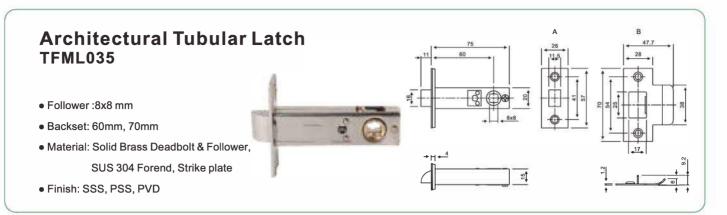
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Indicator shown: Red = door is close and it's occupied Green = door is open and it's available

## Mortise Lock



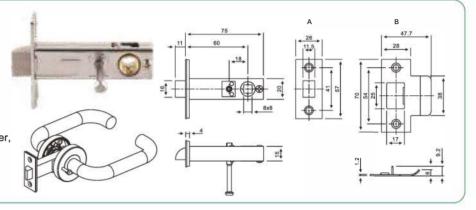


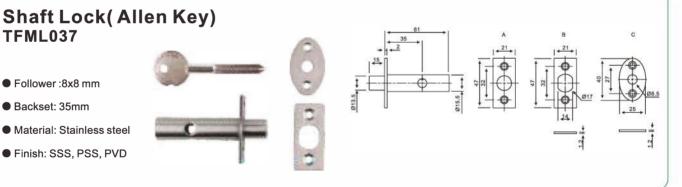
#### **Architectural Tubular Latch** TFML036

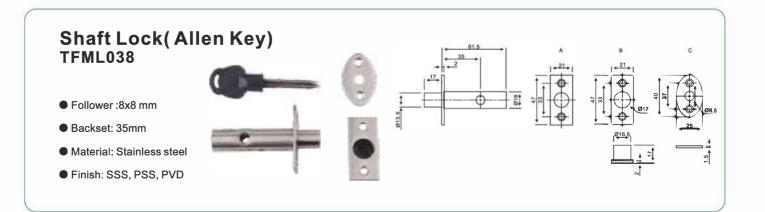
- Follower :8x8 mm
- Backset: 60mm, 70mm
- Material: Solid Brass Deadbolt & Follower, SUS 304 Forend, Strike plate
- Finish: SSS, PSS, PVD



- Follower :8x8 mm
- Backset: 35mm
- Material: Stainless steel
- Finish: SSS, PSS, PVD



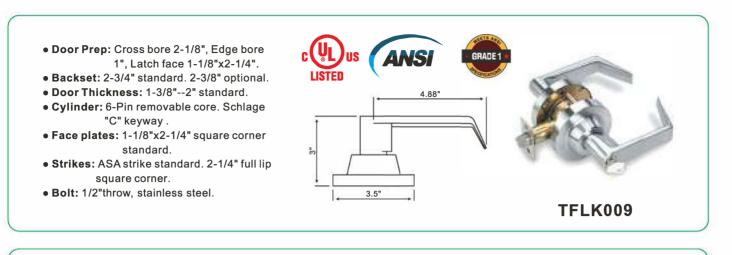




# **Tubular Lockset**



# **ANSI Tubular Lockset**



- Door Prep: Cross bore 2-1/8", Edge bore 1", Latch face 1-1/8"x2-1/4".
- Backset: 2-3/4" standard. 2-3/8" optional.
- Door Thickness: 1-3/8"--2" standard.
- Cylinder: 5-Pin or 6-Pin removable core. Schlage "C" keyway.
- Rosette: Removable exterior rosette by screw thread.
- Face plates: 1-1/8"x2-1/4" square corner standard.
- Strikes: 2-1/4" full lip square corner standard.
- Bolt: 1/2"throw, stainless steel.



TFLK011

• Door Prep: Cross bore 2-1/8", Edge bore 1", Latch face 1-1/8"x2-1/4".

Strikes: 2-1/4" full lip square corner standard.
Bolt: 1/2"throw, stainless steel.

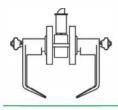
- Backset: 2-3/4" standard. 2-3/8" optional.
- Door Thickness: 1-3/8"--2" standard. • Cylinder: 5-Pin or 6-Pin removable core. Schlage "C" keyway.
- Rosette: Removable interior and exterior rosette by screw thread.
- Face plates: 1-1/8"x2-1/4" square corner standard.
- Strikes: 2-1/4" full lip square corner standard.
- Bolt: 1/2"throw, stainless steel.





#### **FUNCTIONS AVAILABLE**

#### (F87)



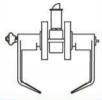
Institutional Lock Entry or exit by key only.Both levers always free wheeling.



#### Single Dummy Trim

Single dummy trim for one side of door. The lever is fixed.

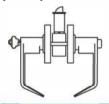
#### (F81)



#### Entrance/Office Lock

Turn/push button locking.Pushing and turning button locks outside lever requiring use of key untilbutton is manually unlocked.Pushing button locks outside lever until unlocked with key or inside lever is turned. The inside lever is always unlocked providing emergency exit.

(F82)



#### Entrance/Office Lock

Push button locking.Pushing button in inside lever locks outside lever until unlockedwith key or turning inside lever.The inside lever is always unlocked providing emergency exit.

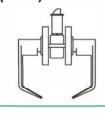
#### (F76)



#### **Privacy Lock**

Latchbolt operated by lever fromeither side.Outside lever is locked by push button inside and unlocked by emergency release outside, rotating inside lever or closing door.The inside lever is always unlocked providing emergency exit.

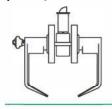
(F75)



Passage/Closeset

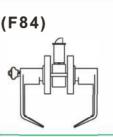
Both levers are always unlocked from inside and outside

#### (F86)



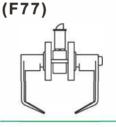
#### Storeroom Lock

Outside lever is free wheeling, entrance by key only. Every time the door closes this unit will lock, it cannot be left unlocked. The inside lever is always unlocked providing emergency exit.



#### Classroom Lock

The outside lever is locked or unlocked by key. When unlocked the lockset works as a passage set. When the lock is locked, you must use a key from outside to unlock the lockset. The inside lever is always unlocked providing emergency exit.



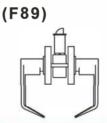
#### Patio Lock

Deadlocking latchbolt operated by lever from either side. Outside lever is lockde by push button inside and unlocked by rotating inside lever or closing door. The inside lever is always unlocked providing emergency exi.



#### **Communicating Lock**

Deadlocking latchbolt operated by lever from either side. Turning key in either lever locks or unlocks its own lever independently.



#### Exit Lock

Deadlocking latchbolt operated by inside lever. Outside lever is free wheeling. The inside lever is always unlocked providing emergency exit.

# ł

#### Connecting Room/Exit Lock

Deadlocking latchbolt operated from inside only. Blank plate outside.

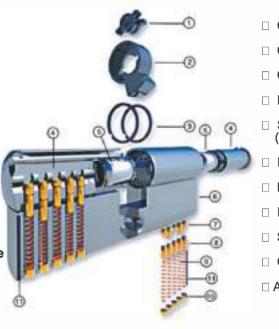


#### **Connecting Room/Exit Lock**

The inside lever is locked or unlocked by key.When unlocked the lockset provides Exit.When locked, the lockset stops Exit.Blank plate outside.

# Lock Cylinder

- EN1303 And DIN 18252/09-1999 Standards.
- Quality Solid Brass Body
- 30 Degree Offset Cam Inhibits Knock Through
- 6 Pins Standard, 10 Pin High Security With Two Line Pins, Other Sizes Available.
- Cylinders Available In A Variety Of Finish
- Key Management : Kd, Master Key, Keyed Alike Grand Master Key, Construction Key

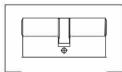


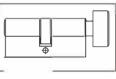
#### □ Clutch

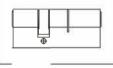
TUffro

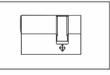
- Cam
- □ Clip Rings
- Barrel
- Spacer (long cylinders only)
- □ Housing
- □ Key Pins
- Middle Pins
- □ Springs
- Closing Pins
- □ Anti-drill Pin

#### Function & Specification









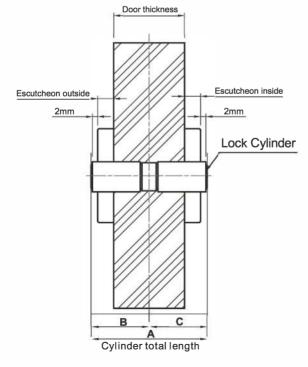
**Double Entrance Function** 

Single Entrance Function

#### Offset Cylinder

Half Cylinder

Determination Of Cylinder Length

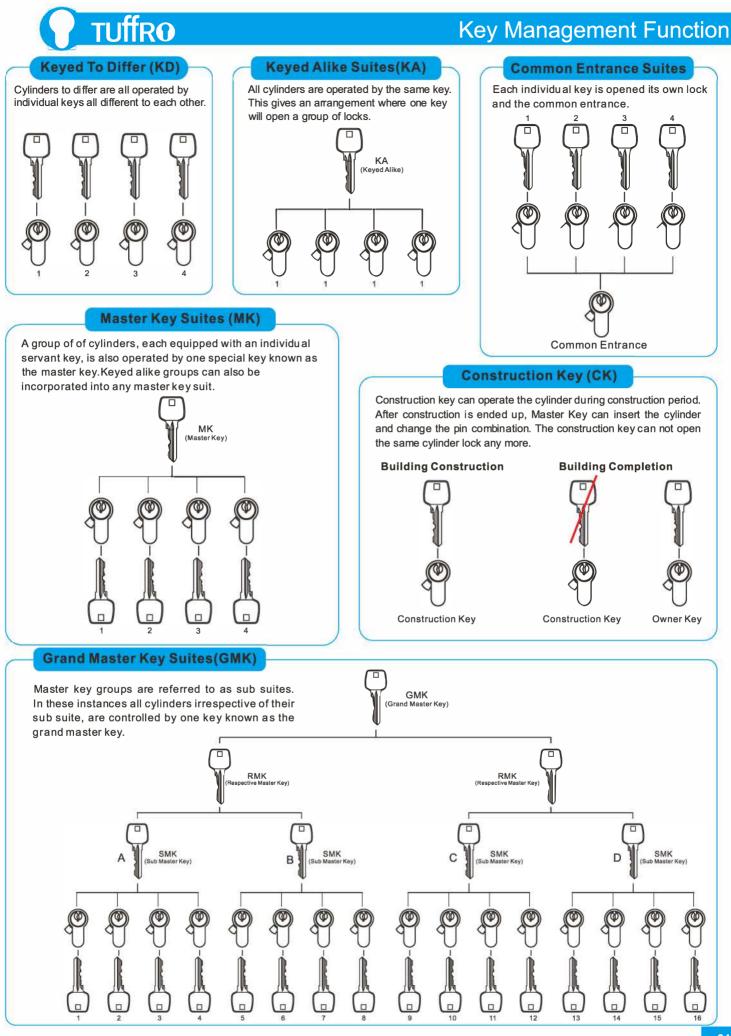


The following factors have to be considered when determining the length A of the locking cylinder:

- Door thickness
- Position of the lock in the door
- Thickness of Escutcheon on the outside
- Thickness of Escutcheon on the inside

#### Note:

- The Lengths B and C are each measured from the centre of the fixing screw.
- The following applies to the Length A must protrude only max. 4 mm from the Escutcheon on the outside and inside.



#### 

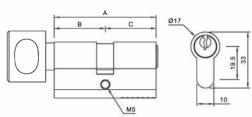
# Lock Cylinder



- Material: Quality Solid Brass Body And Plug
- Keys: 3 Brass Keys / 5 Brass Keys
- Key Type: Yale Key, Computer Key
- Key Management Function: Master Key, Grand Master Key, Construction Key, Keyed Alike,
- Pins: 6 Brass Pins Standard, 10 Pin High Security With Two Line Pins, Other Sizes Available.
- Degree: 0 Degree, Or 30 Degree Offset Cam Inhibits Knock Through
- Standard: Conforms To EN1303
- Fastening Screw: 65mm (standard), Other Lengths Will Be Available According To Different Backset.



60	30	30
65	32.5	32.5
70	35	35
80	40	40
	65 70	65         32.5           70         35



TFLC001 **Key And Turn Cylinder** 

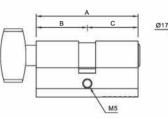


TFLC002 Single Cylinder With Tur



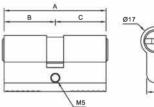
TFLC003 **Double Cylinder** 

	Art No.			
	TFLC002-60	60	30	30
	TFLC002-65	65	32.5	32.5
	TFLC002-70	70	35	35
	TFLC002-80	80	40	40
rn				





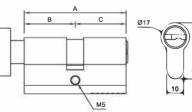
Art No. TFLC003-60 60 30 30 TFLC003-65 65 32.5 32.5 TFLC003-70 70 35 35 TFLC003-80 80 40 40







Art No.			
TFLC004-60	60	30	30
TFLC004-65	5 65	32.5	32.5
TFLC004-70	70	35	35
TFLC004-80	0 80	40	40
ith Key			





Thumbturn Cylinder With Key

1

TFLC005 Thumbturn Cylinder

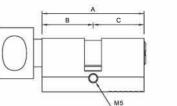
Art No.			
TFLC005-60	60	30	30
TFLC005-65	65	32.5	32.5
TFLC005-70	70	35	35
TFLC005-80	80	40	40



- Material: Quality Solid Brass Body And Plug
- Keys: 3 Brass Keys / 5 Brass Keys
- Key Type: Yale Key, Computer Key
- Key Management Function: Master Key, Grand Master Key, Construction Key, Keyed Alike,
- Pins: 6 Brass Pins Standard, 10 Pin High Security With Two Line Pins, Other Sizes Available.
- Degree: 0 Degree, Or 30 Degree Offset Cam Inhibits Knock Through
- Standard: Conforms To EN1303
- Fastening Screw: 65mm (standard), Other Lengths Will Be Available According To Different Backset.



Art No.			
TFLC006-60	60	30	30
TFLC006-65	65	32.5	32.5
TFLC006-70	70	35	35
TFLC006-80	80	40	40



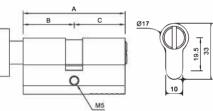


TFLC006 **Oval Bathroom Cylinder** 



TFLC007 Euro Bathroom Cylinder

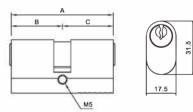
Art No.		В	
TFLC007-60	60	30	30
TFLC007-65	65	32.5	32.5
TFLC007-70	70	35	35
TFLC007-80	80	40	40





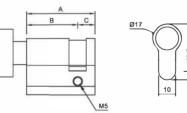
TFLC008 **Oval Double Cylinder** 

Art No.	Α	В	
TFLC008-60	60	30	30
TFLC008-65	65	32.5	32.5
TFLC008-70	70	35	35
TFLC008-80	80	40	40



TFLC009

Art No.			
TFLC009-40	40	30	10
TFLC009-45	45	35	10
TFLC009-50	50	40	10
TFLC009-55	55	45	10
4			



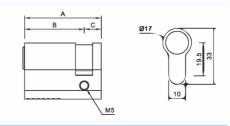


Half Cylinder With Thumbturn



TFLC010 Half cylinder With Key

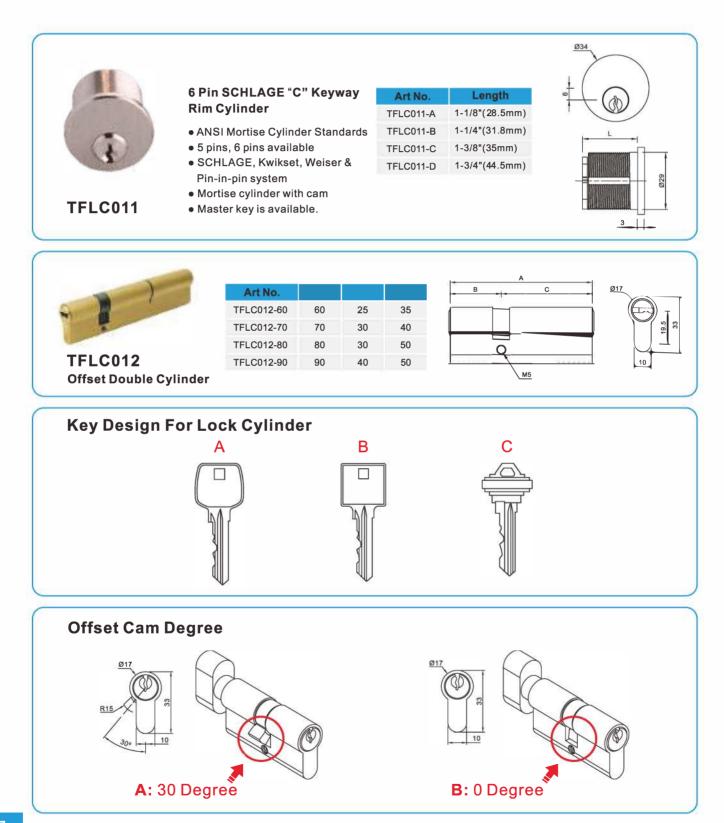
Art No.			
TFLC010-40	40	30	10
TFLC010-45	45	35	10
TFLC010-50	50	40	10
TFLC010-55	55	45	10



# Lock Cylinder

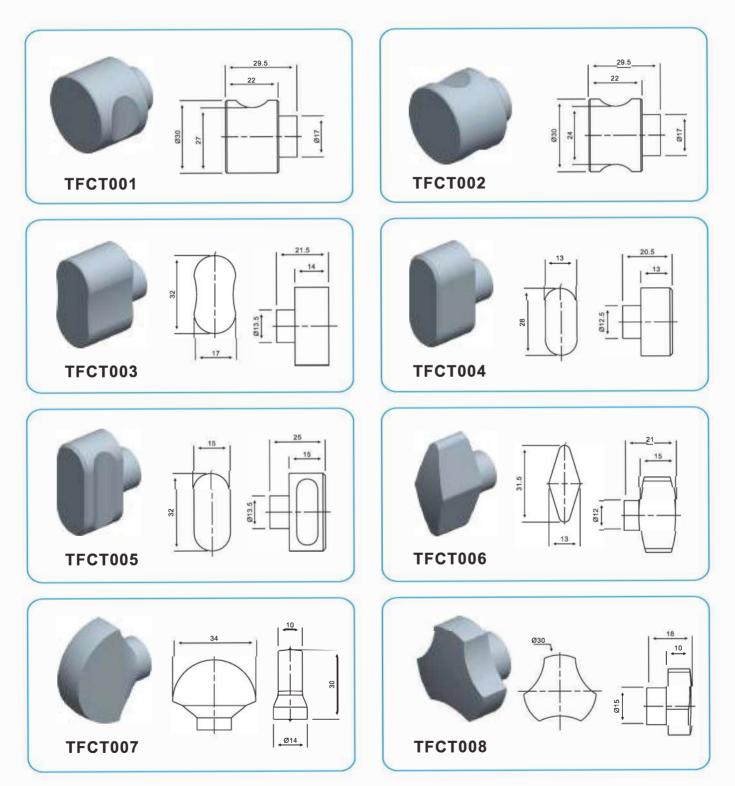


- Material: Quality Solid Brass body and plug
- Keys: 3 Brass Keys / 5 Brass Keys
- Key type: Yale Key, computer key
- Key Management function: Master Key, Grand Master Key, Construction Key, Keyed Alike,
- Pins: 6 Brass Pins standard, 10 Pin high security with two line pins, other sizes available.
- Degree: 0 degree, or 30 degree offset cam inhibits knock through
- Standard: conforms to EN1303
- Fastening screw: 65mm (standard), other lengths will be available according to different backset.

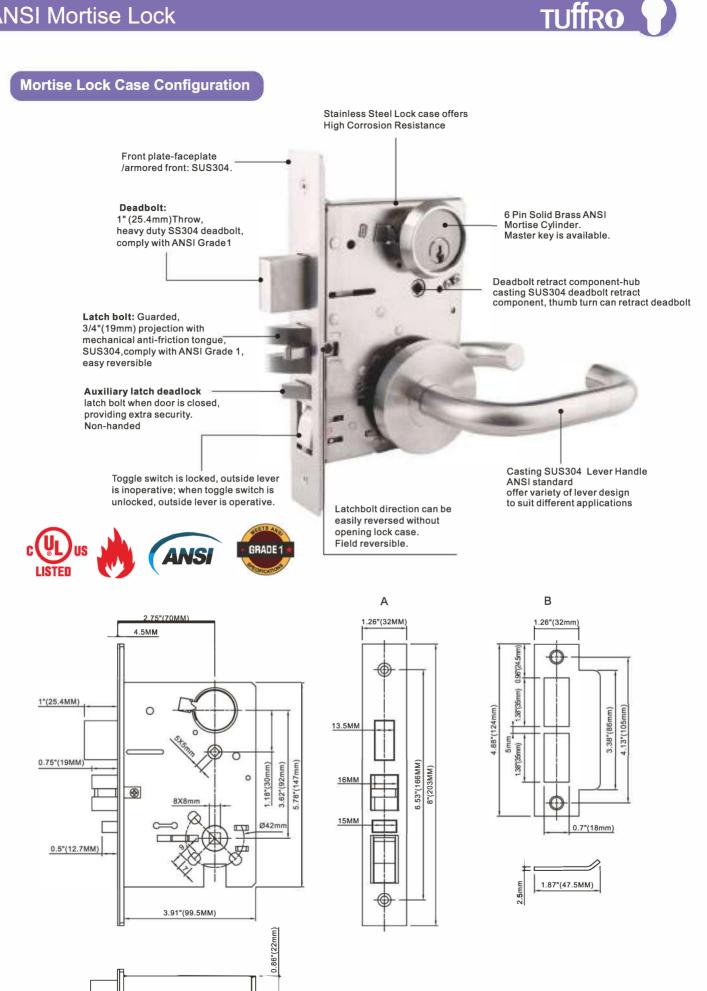




- Knob for Lock Cylinder
- Material: Solid brass
- Finish: SN, PB, AB, AC, CP, PVD

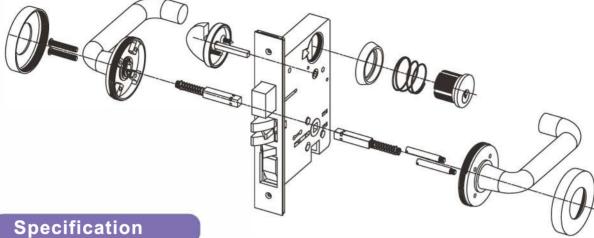


# **ANSI Mortise Lock**



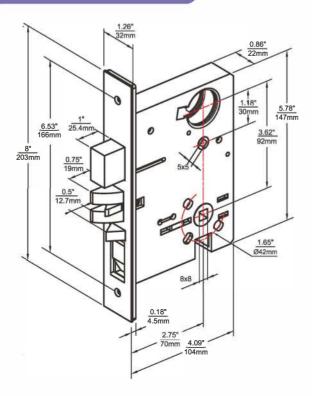
# **ANSI Mortise Lock**

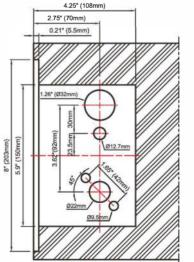




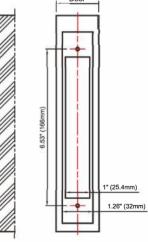
- Certification and Compliance: ANSI/BHMAA156.13-2005 Grade 1
- UL Fire Rated Certificated
- Lockcase: Heavy Gauge Stainless Steel For Corrosion Resistance
- Deadbolt: Solid Casting SUS304, Project 1"(25.4mm)
- Latchbolt: Solid Casting SUS304, Project 3/4"(19mm), Anti-Friction Two Pieces and Can be Reversible
- Forend: Stainless steel Grade 304
- Strike: Stainless steel Grade 304, Non-Handed
- Door Thickness: 45mm to 55mm As Standard
- Backset: 2-3/4"(70mm)
- Center to Center: 3-5/8"(92mm)
- Door Handing: Left Hand and Right Hand
- Application: Wood Door and Metal Door

# **Door Preparation**

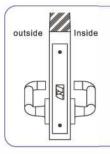








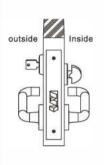




#### TFAL01 F01

#### Passage or Closet

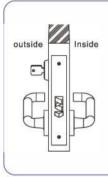
Latchbolt operated by knob/lever from either side at all times. Inside lever is always free for immediate egress.



# TFAL04 F04

#### **Entry/Office**

Latchbolt operated by knob/lever from either side unless outside is made inoperative by key outside or by turning inside thumbturn. When outside is locked, latchbolt is retracted by key outside or by knob/ lever inside. Auxiliary latch deadlocks latchbolt when door is closed. Inside knob/lever is always free for immediate egress.



#### TFAL05 F05

#### Classroom

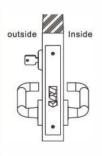
Lachbolt operated by knob/lever from either side unless outside is locked by key. Unlocked from outside by key. Inside knob/lever always free for immediate exit. Auxiliary latch deadlocks latchbolt when door is closed. Inside lever is always free for immediate egress.

# outside

#### TFAL06 F06

#### Holdback

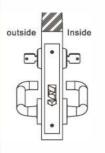
Latchbolt operated by knob/lever either side, unless outside is locked by key. When locked, latchbolt retracted by key outside or knob/lever inside. Auxiliary latch deadlocks latchbolt when door is closed. Inside lever is always free for immediate egress.



#### TFAL07 F07

#### Storeroom or Closet

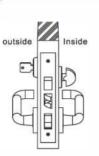
Latchbolt operated by key from outside or by knob/lever inside. Outside knob/lever always inoperative. Auxiliary latch deadlocks latchbolt when door is closed. Inside lever is always free for immediate egress.



#### TFAL09 F09

#### **Apartment/Exit or Public Toilet**

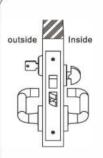
Latchbolt operated by knob/lever from either side,except when outside knob/lever is locked by key from inside. When outside lever is locked, latchbolt is retracted by key from outside or by operating inside lever. Auxiliary deadlatch.



#### TFAL12 F12

#### **Dormitory or Exit**

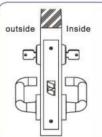
Latchbolt operated by knob/lever from either side, deadbolt thrown or retracted by key outside or inside thumbturn. Turning inside knob/lever retracts deadbolt and latchbolt, unlocks outside knob/lever. Inside lever is always free for immediate egress.



#### TFAL13 F13

#### **Dormitory or Exit**

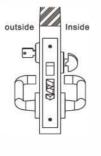
Latchbolt operated by knob/lever from either side.Deadbolt thrown or retracted by key outside or inside thumbturn. Turning inside knob/lever retracts deadbolt and latchbolt and unlocks outside knob/lever. Inside lever is always free for immediate egress.





#### Storeroom

Latchbolt operated by lever from either side.Deadbolt operated by key from either side.



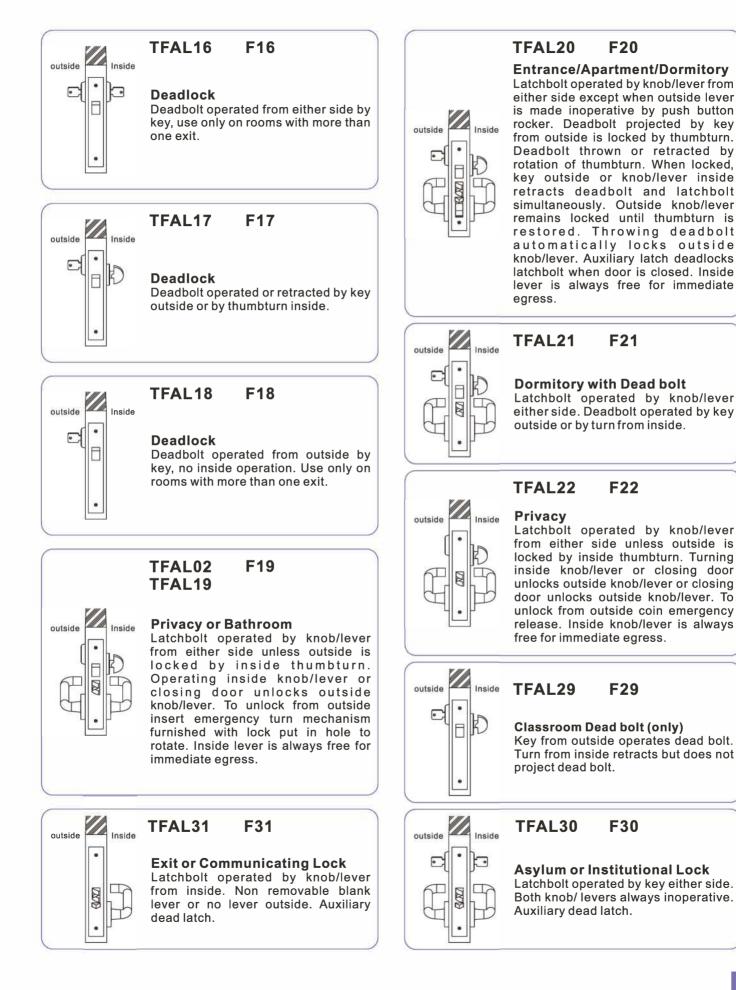
#### TFAL15 F15

#### Hotel or Motel

Latchbolt operated by key outside or by knob/lever inside.Outside knob/lever always fixed. Deadbolt thrown or retracted by inside thumbturn. When deabolt is thrown turning inside knob/lever retracts both deadbolt and latchbolt. Auxiliary latch deadlocks latchbolt when door is closed. Inside lever is always free for immediate egress.



# American Standard Lock Function/ANSI 156.13



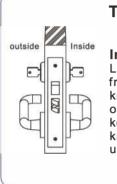




#### TFAL35 F35

outside Inside

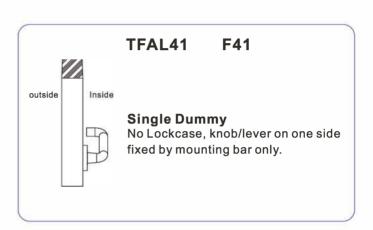
**Storeroom with Dead bolt Lock** Latchbolt operated by knob/lever from either side,except when outside knob/lever is made inoperative by a stop or mechanical means other than key. Dead bolt operated by key from either side.

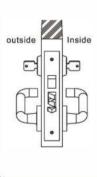


#### TFAL33 F33

#### **Intruder Dead bolt**

Latchbolt operated by knob/lever from either side except when outside knob/lever is locked from inside or outside by key. Dead bolt retracted by key from outside. Operating inside knob/lever retracts both bolts and unlocks outside.





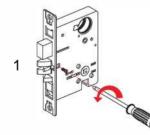
#### TFAL34 F34

#### Intruder Dead bolt Lock

Latchbolt operated by knob/lever either side, except when outside knob/lever is locked from inside or outside by key. Dead bolt operated by key either side. Operating inside knob/lever retracts both bolts and unlocks outside. Auxiliary dead latch or latch bolt dead locked when dead bolt is thrown.



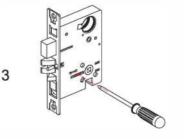
# **Change Latch Bolt Direction For Mortise Lock**



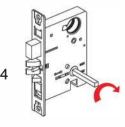
1. Release the latch screw



2. Change latch direction and secure with screw



3. Rotate red color security Pin 180 under spindle hub to be the outside hub



4. Use spindle to turn the hub until latch retracts.



# ANSI Heavy Duty Lever Handle

#### **Features**

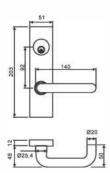
- Heavy duty solid lever handle
- Escutcheon SUS 304 / 316 stainless steel
- Lever SUS 304 / 316 stainless steel
- Escutcheon thickness: 12mm



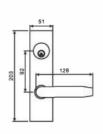
#### Specification of Trim

- Material: SUS 304 Stainless steel
- Finish: US32D (stain stainless steel), or up to customer requirement
- Escutcheon Thickness: 12mm
- Cylinder: ANSI type cylinder

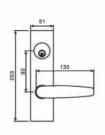
#### **Trim Design**



TFAH001-P

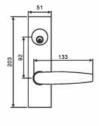








#### TFAH003-P





TFAH004-P

# ANSI Mortise Cylinder



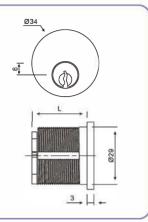


TFLC011

#### 6 Pin SCHLAGE "C" Keyway Rim Cylinder

- ANSI Mortise Cylinder Standards
- 5 pins, 6 pins available
- SCHLAGE, Kwikset, Weiser & Pin-in-pin system
- Mortise cylinder with cam
- Master key is available.

Art No.	Length
TFLC011-A	1-1/8"(28.5mm)
TFLC011-B	1-1/4"(31.8mm)
TFLC011-C	1-3/8"(35mm)
TFLC011-D	1-3/4"(44.5mm)





#### IC Core Cylinder 6 Pin interchangeable Core Cylinder

Art No.	Length
TFLC013-A	1-1/8"(28.5mm)
TFLC013-B	1-1/4"(31.8mm)

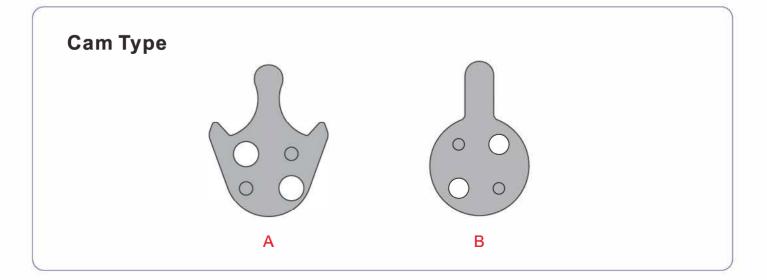
#### TFLC013



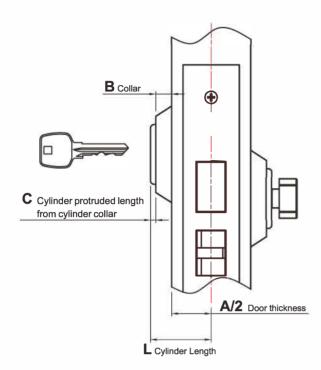
#### **Features & Benefits**

- Mortise Cylinder IC Core Housing, Small Format Best, 26D
- Mortise Cylinder IC Core Housing, Big Format Schlage "C", 26D

Interchangeable core users can enjoy the convenience of fast rekeying without having to disassemble the lock. This feature is very useful in applications where a high frequency of core changes are needed or a lock disassembly is labor intensive such as with exit devices and certain types of all-glass doors, etc.

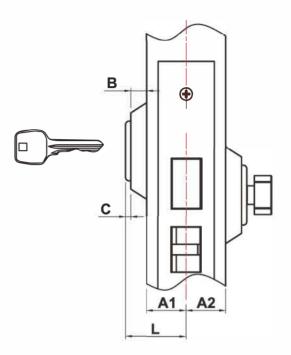


# How to choose the right size ANSI cylinder

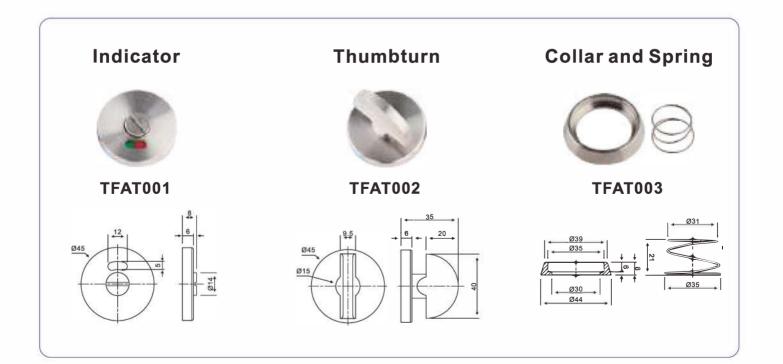


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Lock case was installed in the center of door, Cylinder length L=A/2+B



Lock case was installed deviated from the center of door, Cylinder length L=A1+B



# **BS EN1125 Panic Exit Device**

It is desirable that doors at final exit in public buildings, places of intertainment, shops etc should be fitted with panic devices operated by a horizontal bar or touch bar. the emphasis for products coverd by this standard on safe exit rather than security.

TUTT

Providing details on product types, classification by use, test cycles, door mass, corrosion resistance as well as definition, product performance requirements, test apparatus, test methods and marketing products

The main purpose of the performance requirements of this standard is to give safe and effective escape through a doorway with minimum effort and without prior knowledge of the device i.e for locked doors on escape routes where panic situation can be for seen.

BS EN 1125 applies to - Type A Push Bar Panic Bolts & Type B Touch Bar Panic Bolts

BS EN 1125 Classifies panic exit devices by using a 9 digit coding system, each digit referring to a particular feature of the product measured against the standards performance requirement.

<b>1.Category of Use</b> Only one category is identified.	3
Grade 3 : Hight frequency of use by people with little incentive to a careful appliacation. where accidents or misuse are possible	
2.Durability	7
Two categories are defined.	
Grade 6 : 100,000 tested cycles	
Grade 7 : 200,000 tested cycles	
3.Test Door Mass	6
Two categories are defined.	
Grade 5 : up to 100kg	
Grade 6 : up to 200kg	
4.Fire Resistance	1
Two grades of fires resistance are identified:	
Grade 0 : Not approved for use on fire/smoke doors	
Grade 1 : suitable for use on fire/smoke door assemblies subject to satifactory assessment of the contribu of the panic/emergency device to the fire resistance of specified fire/smoke door assemblies.	tion
5.Safety	·   <b>1</b>
All panic and exit device have a critical safety function therefore only grade 1 is identified .	
6.Corrosion Resistance	4
Two grades of corrosion resistance are identified according to EN 1670.	-
Grade 3 : High corrosion resistance	
Grade 4 : Very high corrosion resistance	
7.Security	2
Only one category of security is identified grade 2:	
Panic devices are primarily for the operation of a door from the inside. Safety consideration will always	
be given over security.	

#### 8: Projection of Device

Two categories are identified. Grade 1: projection up to 150mm(standard projection) Grade 2: projection up to 100mm(low projection)

#### 9: Type of Device

Two categories are identified. Type A: push bar operations Type B: touch bar operations

# **BS EN 179 Emergency Exit Device**

This standard covers devices to be used in emergency situations where people are familiar with the emergency exit and its hardware and therefore a panic situation is most unlikely to devlop. lever handle operated escape locks or push padsmay therefore be use.

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BS EN 179 applies to - TypeA lever handle operated emergency devices- Type B push pad operated emergency device.

IBS EN 179 classifies emergency exit devices by using a d digit coding system, each digit refering to a particular feature of the product measured against the standards performance requirement. The particular features in BS EN 179 are identical to BS EN 1125, with two diffrences affecting digit 7 - security and digit 9 - type of device.

# **Digit 7-Security**

Products covered by BS EN 179 have 3 identified catagories and have the opportunites of greater security than devices covered by BS EN 1125. This is because BS EN 179 devices are subject to testing with doors under greater pressure. Three catagories are defined.

Grade 2:1000N Grade 3:2000N Grade 4:3000N

## Digit 9-Type of device

Two categories are identified. Type A: lever handle operations Type B : push pad operations

## **CE Marking**

CE marking is the easiest and safest route to providing compliance with the latest UK Construction Products Regulations for hardware used on fire, smoke and escape doors.

C.E. marking indicates that the product has been 3rd party performance/fire tested where application and is produced in a factory which has satisfactory production control systems. All of these have to be assessed by an authorised certification organisation

2



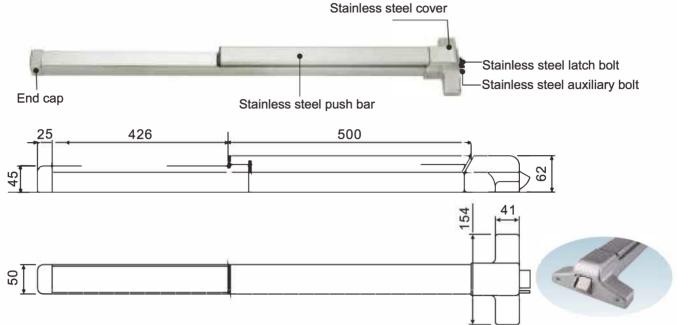


# TUffro

# **Panic Exit Device**

It is desirable that doors at final exits in public buildings, places of entertainment, shops etc should be fitted with panic devices operated by a horizontal bar or touch bar. The emphasis for products covered by this standard is on safe exit rather than security.

#### Touch Bar Rim Exit Device:TFPD003



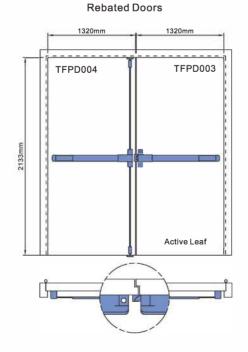
#### **Product Specification**

- •Door width from 650mm to 1320mm
- •Door Height: =2133mm
- •Max. Door weight(kg): 200kg
- •Max. Door thickness : 50 mm
- •Non hand design

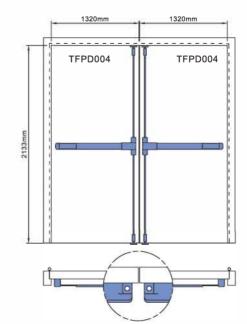
#### **Double Door Configurations**

#### Features

- •One Point Locking
- Available in SS Grade 304 and painted steel
- •UL 10C Fire Rated for use on timber and metal doors
- Touch bar length of device :500mm
- Security Anti-thrust latch
- •Finish: SSS, PSS, PVD, AB, Silver, Gold

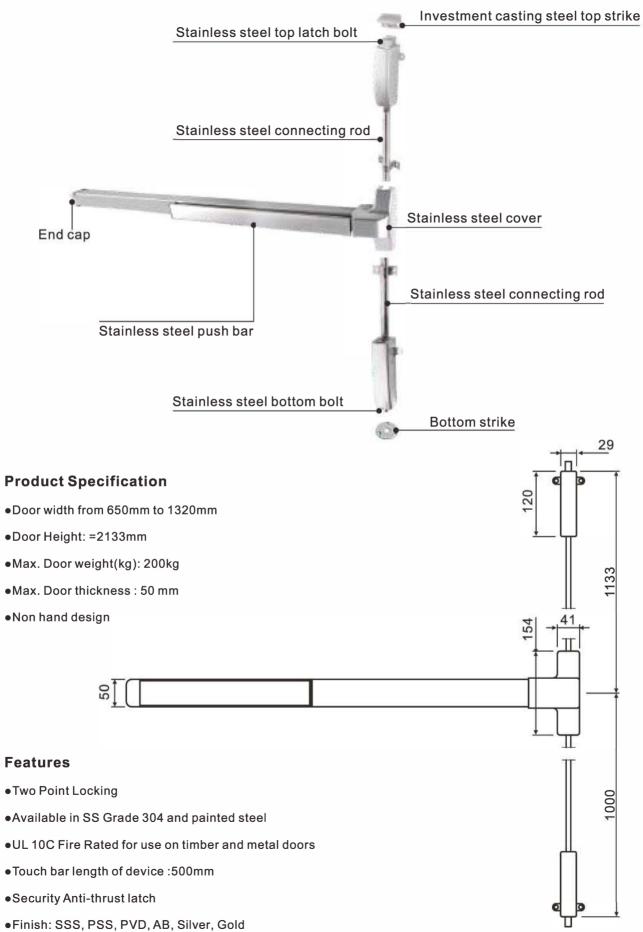


#### Non Rebated Doors



#### **Touch Bar Vertical Rod Exit Device: TFPD004**

**TUffr** 

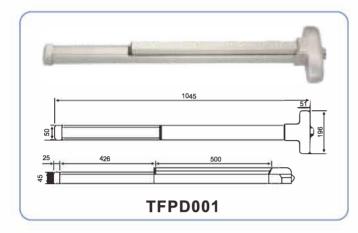


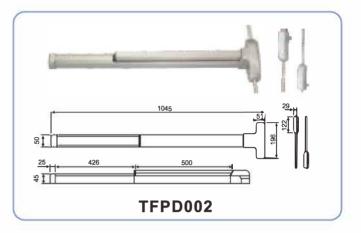


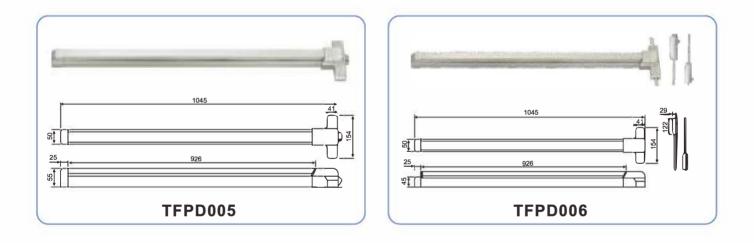
#### **Product Specification**

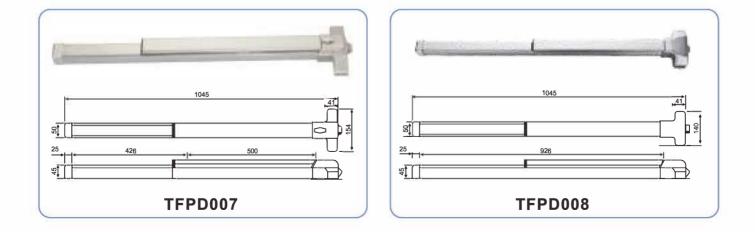
- Door width from 650mm to 1320mm
- Door Height: =2133mm
- Max. Door weight(kg): 200kg
- Max. Door thickness : 50 mm
- Non hand design

- Available in SS Grade 304 and painted steel
- UL 10C Fire Rated for use on timber and metal doors
- Touch bar length of device :500mm
- Security Anti-thrust latch
- Finish: SSS, PSS, PVD, AB, Silver, Gold











#### **Product Specification**

- Door width from 650mm to 1320mm
- Door Height: =2133mm
- Max. Door weight(kg): 200kg
- Max. Door thickness : 50 mm
- Non hand design

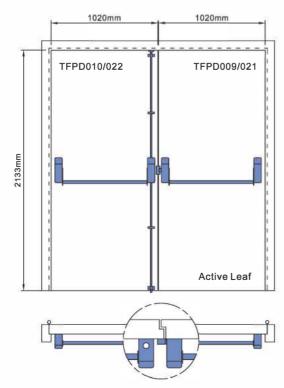
#### Features

- Available in SS Grade 304 and painted steel
- UL 10C Fire Rated for use on timber and metal doors
- Touch bar length of device :500mm
- Security Anti-thrust latch
- Finish: SSS, PSS, PVD, AB, Silver, Gold

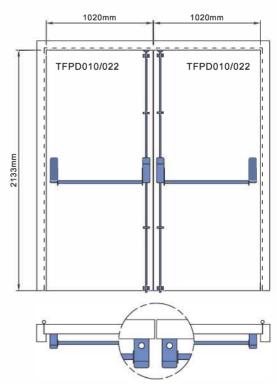


#### **Double Door Configurations**

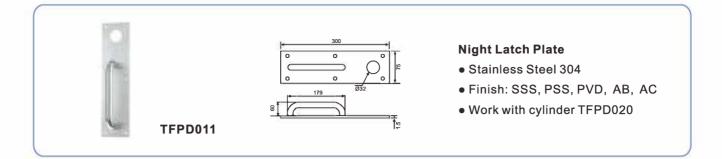
Rebated Doors

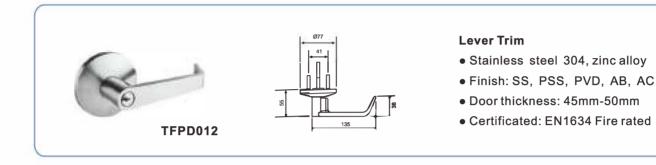


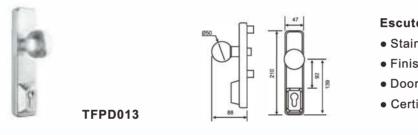
Non Rebated Doors



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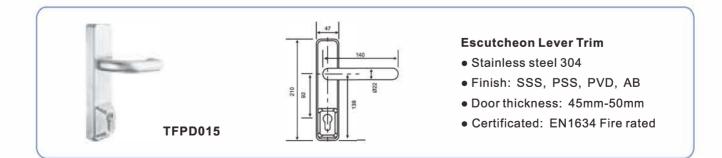
TFPD014

#### Escutcheon Knob Trim

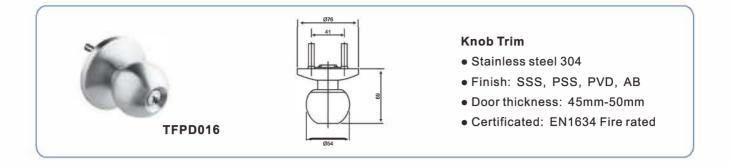
- Stainless steel 304
- Finish: SSS, PSS, PVD, AB
- Door thickness: 45mm-50mm
- Certificated: EN1634 Fire rated

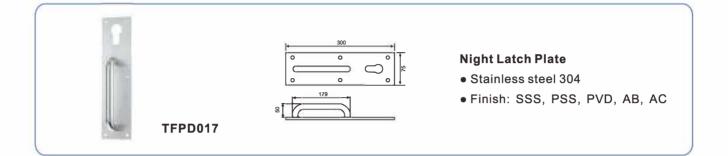
#### Escutcheon Lever Trim

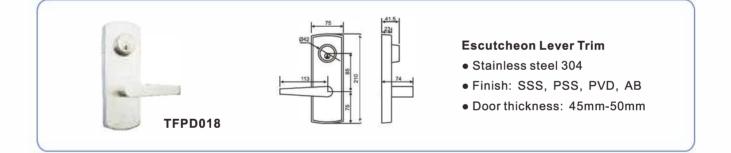
- Stainless steel 304
- Finish: SSS, PSS, PVD, AB
- Door thickness: 45mm-50mm
- Standard: EN1634 Fire rated

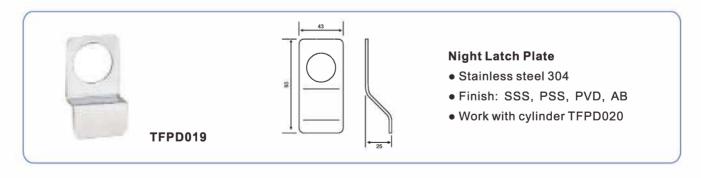


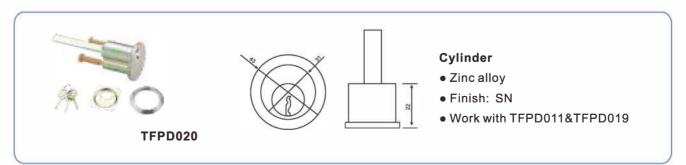














# **Architectural Range of Door Closers**

TUFFRO architectural range of door controls are produced to the highest standards of design & most have adjustable control features. This comprehensive range of door controls feature varying power sized units for many different door applications. They come with a choice of architectural covers which are available in plated or colour coated finishes.

# Power Size - Selection Chart - BS EN 1154

#### Door Mass / Size

Seven door mass / size grades and related door closer power sizes are identified according to BS EN 1154.

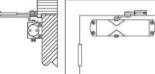
Door closer provides a range of power sizes, both the minimum and the maximum sizes should be identified.

Door Closer Power Size	Recommended Max Door Width ( mm )	Max Test Door Mass KG	INSTANCE
1	<750	20	Rest Room Door
2	850	40	Office Door, Wooden fire Door, Metal fire Door
3	950	60	Security Door, Meeting Room Door
4	1100	80	Steel Security Door
5	1250	100	Heavy Steel Security Door
6	1400	120	Heavy Garage Door
7	1600	160	Heavy Strong Door,Large Special Door

#### Note:

The door widths given are for standard installations. In the case of unusually high or heavy doors, windy or draughty conditions, or special installations, a larger power size of door closer should be used.

#### **Installation Diagram**

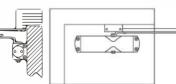


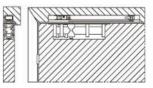
Standard Door Installation





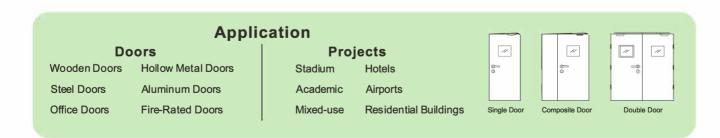
**Door Frame Installation** 





Parallel Block Installation

Slide Arm Installation





# BS EN 1154:1997 -The European standard for the performance of controlled door closing devices.

Providing details on product types, classification by use, test cycles, door mass, corrosion resistance, as well as definations, product performance requirements, test apparatus, test methods and marking of products.

BS EN 1154:1997 classifies door closers by using a 6 digit coding system. 1. Category of Use Two categories are defined. Grade 3: For closing doors from at least 105° open Grade 4: For closing doors from 180° open	•
2.Number of Test Cycles Only one categories are is identified. Grade 8: 500,000 cycles	<b>}</b>
<b>3.Test Door Mass/ Size</b> Where a door closer provides a range of power sizes both the minimum and maximum shall be identified. *Door size/mass in accordance with BS EN 1154:1997	
4.Fire Behaviour Two categories are defined. Grade 0 : Not suitable for use on fire/smoke door assemblies Grade 1 : Suitable for use on fire/smoke door assemblies, subject to satisfactory testing and assessment (See BS EN 1634 Part1: 2000)	
<b>5.Safety</b> All doors closers are required to satisfy the essential requirements of safety in use. Therefore only grade 1 is identified.	,
6.Corrosion Resistance Five categories are defined. Grade 0 : No defiined resistance. Grade 1 : mild resistance Grade 2 : moderate resistance Grade 3 : high resistance Grade 4 : very high resistance	

# BS EN 1155:1997 -The European Standard for the performance of electrically powered hold open devices for swing doors.

This standard again provides details on product types, classification by use, test cycles, door mass, corrosion resistance, as well as definitions, product performance requirements, test appartus, test method and marking of products.

BS EN 1155:1997 classifies products using the same 6 digit coding system as outlined in BS EN 1154:1997. The only difference being box 3 where BS EN 1154 refers to durability, BS EN 1155 refers to hold open power size.



#### Advanced Function of TUFFRO Door Closer

#### Hold Open or Hold Open Arm

Hold Open is the ability of the door closer to hold the door in the open position. Most over head door closers achieve this function via a special type arm (Hold Open Arm).

Warning Note: Hold open function are not allow to install for fire doors and smoke doors.

#### **Back Check**

To slows the door in the opening swing to help keep it from hitting an adjacent wall ,so that it can't be thrown open violently and damage the door, the closer, door handle and the walls.

Backcheck resistance should only be felt near the fully open position.

Notes: Backcheck is not a door stop.

#### **Delay Action**

To adjust the delay of door closing from maximum opening, useful on door ways that require the door to stay open for a set amount of time.

This allows pedestrians to pass through the open door without having to worry about the door closing on them right away.

#### Swing Speed

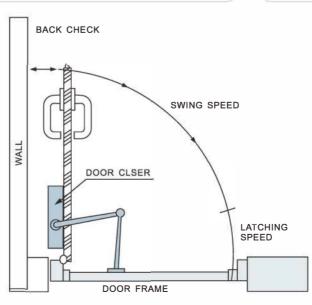
To adjustment controls how fast the door closes from fully open to within about fifteen degrees of closed.

#### **Latching Speed**

To adjustment controls how fast the door closes for those last few inches.



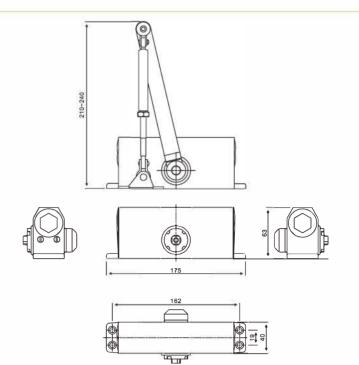




# TUffRO

# Door Closer





# TFDC001

#### Specification

Power size	EN2	EN3	
Width of door max (mm)	850	950	
Weight of door max (kg)	40	60	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L175 x W40 x H63		
Application	Commercial & Residential		

#### **Features**

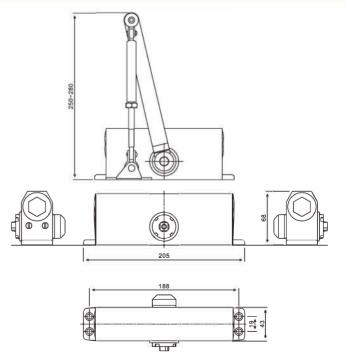
- •High quality imported Gaskets to prevent oil leakage.
- •Strong Spring to guarantee powerful closing.
- •Reliable closing with adjustable latching action.
- •2 Speed controls: Closing speed and Latching speed.



# TFDC002

#### Specification

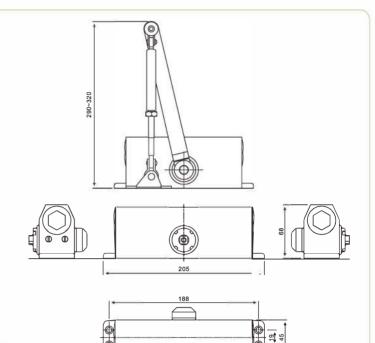
Power size	EN3	EN4	
Width of door max (mm)	950	1100	
Weight of door max (kg)	60	80	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L205 x W43 x H68		
Application	Commercial & Residential		



- High quality imported Gaskets to prevent oil leakage.
- •Strong Spring to guarantee powerful closing.
- •Reliable closing with adjustable latching action.
- •2 Speed controls: Closing speed and Latching speed.







# TFDC003

#### **Specification**

Powersize	EN4	EN5	
Width of door max (mm)	1100	1250	
Weight of door max (kg)	80	100	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L205 x W45 x H68		
Application	Commercial & Residential		

EN4

1100

80

EN5

1250

100

Two Adjustable Speed

L248 x W45 x H68

Commercial & Residential

EN6

1400

120

#### **Features**

•High quality imported Gaskets to prevent oil leakage.

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- •Strong Spring to guarantee powerful closing.
- •Reliable closing with adjustable latching action.
- •2 Speed controls: Closing speed and Latching speed.



#### **Features**

- •High quality imported Gaskets to prevent oil leakage.
- •Strong Spring to guarantee powerful closing.
- •Reliable closing with adjustable latching action.
- •2 Speed controls: Closing speed and Latching speed.

Power size

Speed Control

Application

Dimension (mm)

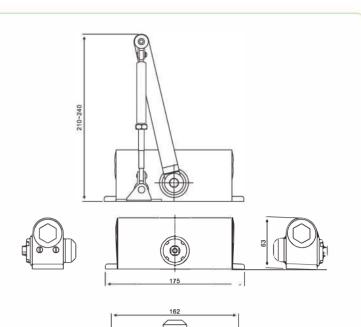
Width of door max (mm)

Weight of door max (kg)

**€**‡ 4







# TFDC006

#### **Specification**

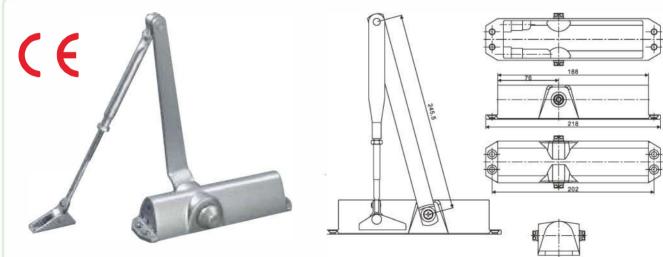
Power size	EN2	EN3	
Width of door max (mm)	850 950		
Weight of door max (kg)	40 60		
Speed Control	Two Adjustable Speed		
Dimension (mm)	L175 x W40 x H63		
Application	Commercial & Residential		

#### **Features**

• High quality imported Gaskets to prevent oil leakage.

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- •Strong Spring to guarantee powerful closing.
- •Reliable closing with adjustable latching action.
- •2 Speed controls: Closing speed and Latching speed.



# TFDC007

#### Specification

Power size	EN2	EN3	EN4
Width of door max (mm)	850	950	1100
Weight of door max (kg)	40	60	80
Speed Control	Two Adjustable Speed		
Dimension (mm)	L218 x W52 x H42.5		
Application	Commercial & Residential		
Passed durability test	500,000 cycles		

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#### **Features**

•High quality imported Gaskets to prevent oil leakage.

- •Strong Spring to guarantee powerful closing.
- Reliable closing with adjustable latching action.
- •2 Speed controls: Closing speed and Latching speed.



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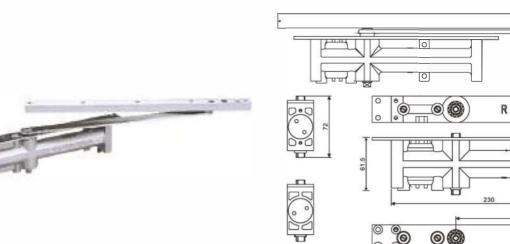
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### TFDC005 Concealed Door Closer

#### **Specification**

Power size	EN2	EN3	
Width of door max (mm)	850 950		
Weight of door max (kg)	40 60		
Speed Control	Two Adjustable Speed		
Dimension (mm)	L230 x W31 x H61.5		
Application	Commercial & Residential		

#### **Features**

- High quality imported Gaskets to prevent oil leakage.
- •Strong Spring to guarantee powerful closing.
- Reliable closing with adjustable latching action.
- •2 Speed controls: Closing speed and Latching speed.



# A = 275

### **TFDC009** Concealed Door Closer

#### **Specification**

Powersize	EN3	EN4	
Width of door max (mm)	950	1100	
Weight of door max (kg)	60	80	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L230 x W32 x H61.5		
Application	Commercial	& Residential	

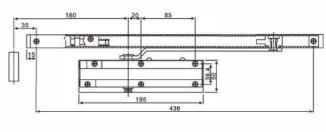
#### Features

Applicable to single door with the maximum door width of 1000mm.
Precise sealed, preventing oil leakage, preventing oil leakage.

- High quality die-casting aluminum alloy, protected with two-layer bright paint.
- Two hydraulic press valves controlling two stage doors closing speed automatically, 180 degrees fully hydraulic control.
- •Two stage speed adjustment, 90-160 degree locating function is available.
- Either to be installed on doors with normal method or to be installed on door frame.
- •Standard color: golden, silver, copper or other kinds of color on clients' requirements.









## TFDC008

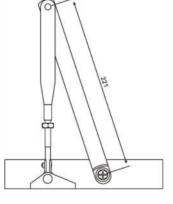
#### **Specification**

Power size	EN2	EN3	
Width of door max (mm)	850	950	
Weight of door max (kg)	45	65	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L195 x W50 x H31.5		
Application	Commercial & Residential		

#### Features

- •Applicable to single door with the maximum door width of 1000mm.
- Precise sealed, preventing oil leakage, preventing oil leakage.
- High quality die-casting aluminum alloy, protected with two-layer bright paint.
- Two hydraulic press valves controlling two stage doors closing speed automatically, 180 degrees fully hydraulic control.
- •Two stage speed adjustment, 90-160 degree locating function is available.
- Either to be installed on doors with normal method or to be installed on door frame.
- •Standard color: golden, silver, copper or other kinds of color on clients' requirements.

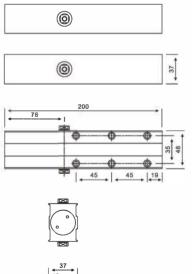




# TFDC010

#### **Specification**

Power size	EN2	EN3	
Width of door max (mm)	950	1100	
Weight of door max (kg)	65	80	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L200 x W48 x H37		
Application	Commercial & Residential		

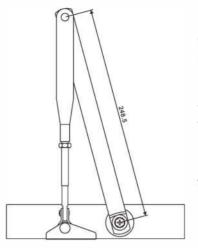


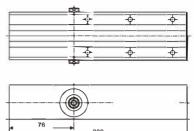


- •High quality imported Gaskets to prevent oil leakage.
- •Strong Spring to guarantee powerful closing.
- Fine quality aluminium alloy body. Provided with 2 coatings for protection.
- •2 Speed controls: Closing speed and Latching speed.

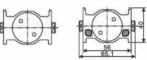












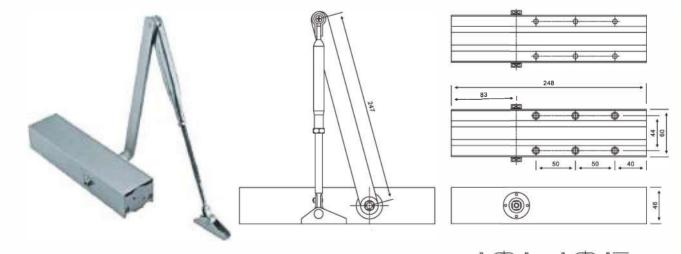
## TFDC011

#### **Specification**

Power size	EN2	EN3	EN4
Width of door max (mm)	850	950	1100
Weight of door max (kg)	40	60	80
Speed Control	Two Adjustable Speed		
Dimension (mm)	L209 x W56 x H40		
Application	Commercial & Residential		

#### **Features**

- High quality imported Gaskets to prevent oil leakage.
- •Strong Spring to guarantee powerful closing.
- •Side swing rocker for easy erection.
- Fine quality aluminium alloy body. Provided with 2 coatings for protection.
- •Full hydraulic control of closing speeds by the help of adjustable valves.
- •2 speed controls: closing speed and latching speed.



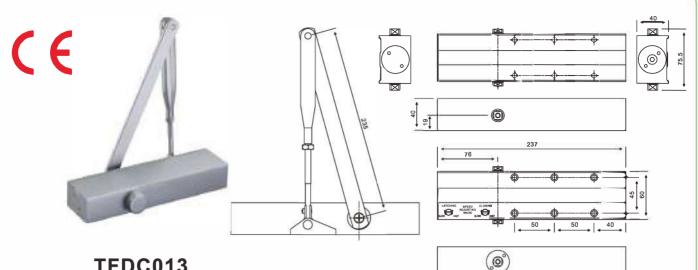
# TFDC012

#### Specification

Power size	EN3	EN4	EN5
Width of door max (mm)	950	1100	1250
Weight of door max (kg)	60	80	100
Speed Control	Two Adjustable Speed		
Dimension (mm)	L248 x W60 x H46		
Application	Commercial & Residential		

- •High quality imported Gaskets to prevent oil leakage.
- •Strong Spring to guarantee powerful closing.
- •Side swing rocker for easy erection.
- Fine quality aluminium alloy body. Provided with 2 coatings for protection.
- •Full hydraulic control of closing speeds by the help of adjustable valves.
- •2 speed controls: closing speed and latching speed.





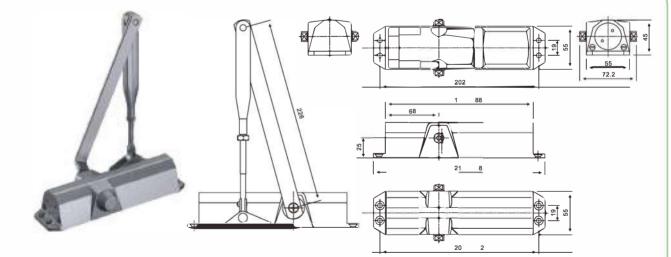
# TFDC013

#### Specification

Power size	EN2	EN3	EN4	EN5
Width of door max (mm)	850	950	1100	1250
Weight of door max (kg)	40	60	80	100
Speed Control	Two Adjustable Speed			
Dimension (mm)	L237 x W60 x H40			
Application	Commercial & Residential			
Passed durability test	500,000 cycles			

#### **Features**

- •Tested to CE EN1154 By intertek.
- Power adjustable for EN2~5 by spring.
- •EN fire Tested .
- •Suitable for -45°C to 60°C evironment.



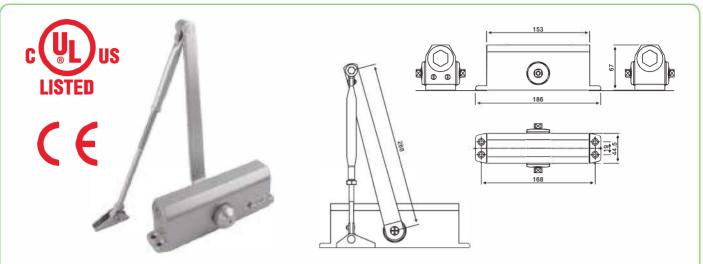
# TFDC014

#### Specification

Power size	EN2	EN3	EN4
Width of door max (mm)	850	950	1100
Weight of door max (kg)	45	65	80
Speed Control	Two Adjustable Speed		
Dimension (mm)	L218 x W55 x H45		
Application	Commercial & Residential		

- •Tested to CE EN1154 By intertek.
- Power adjustable for EN2/3/4 by position.
- •EN fire Tested .
- •Suitable for -45°C to 60°C evironment.

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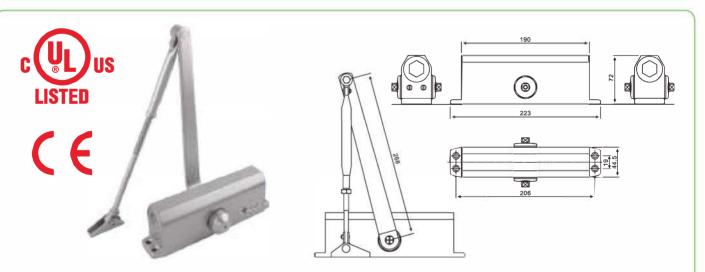
## TFDC015

#### **Specification**

Power size	EN1	EN2	
Width of door max (mm)	750	850	
Weight of door max (kg)	20	40	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L186 x W44.5 x H67		
Application	Commercial & Residential		
Passed durability test	500,000 cycles		

#### **Features**

- •UL listed , CE Certification.
- •500,000 Cycles Guaranteed In Endurance.
- Two separate valves adjustable closing & latching speed.
- •Work Temperature -30°C TO 60°C.
- •Optional Built-In HOLD OPEN type.
- Universal Application: Standard, Top-Jamb.
- Parallel Arm installation.



# TFDC016

#### Specification

Power size	EN2	EN3	
Width of door max (mm)	850	950	
Weight of door max (kg)	40	60	
Speed Control	Two Adjustable Speed		
Dimension (mm)	L223 x W44.5 x H72		
Application	Commercial & Residential		
Passed durability test	500,000 cycles		

#### **Features**

•UL listed, CE Certification.

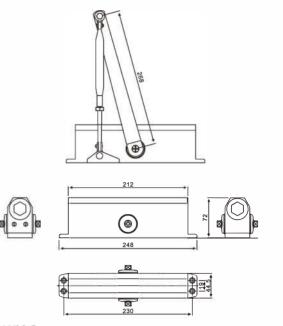
•500,000 Cycles Guaranteed In Endurance.

- Two separate valves adjustable closing & latching speed.
- •Work Temperature -30°C TO 60°C.
- •Optional Built-In HOLD OPEN type.
- Universal Application: Standard, Top-Jamb.
- Parallel Arm installation.

# **Door Closer**







# TFDC017

### **Specification**

Power size	EN3	EN4
Width of door max (mm)	950	1100
Weight of door max (kg)	60 80	
Speed Control	Two Adjustable Speed	
Dimension (mm)	L248 x W44.5 x H72	
Application	Commercial & Residential	
Passed durability test	500,000 cycles	

### **Features**

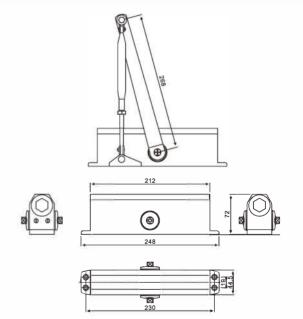
- •UL listed, CE Certification.
- •500,000 Cycles Guaranteed In Endurance.
- Two separate valves adjustable closing & latching speed.
- •Work Temperature -30°C TO 60°C.
- •Optional Built-In HOLD OPEN type.
- •Universal Application: Standard, Top-Jamb.
- Parallel Arm installation.



# TFDC018

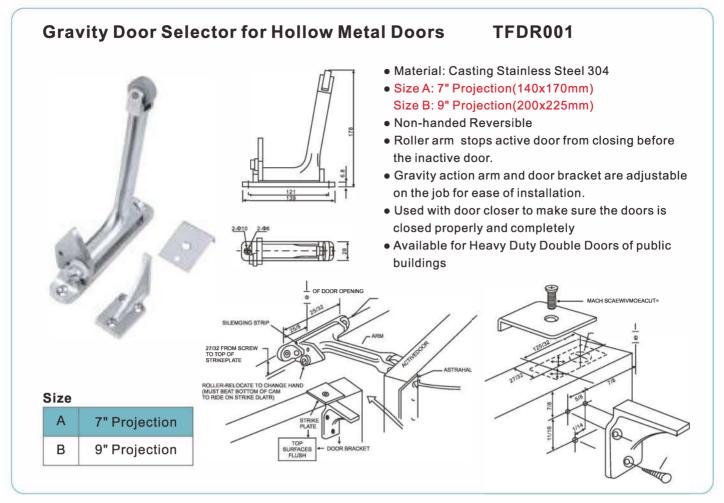
# Specification

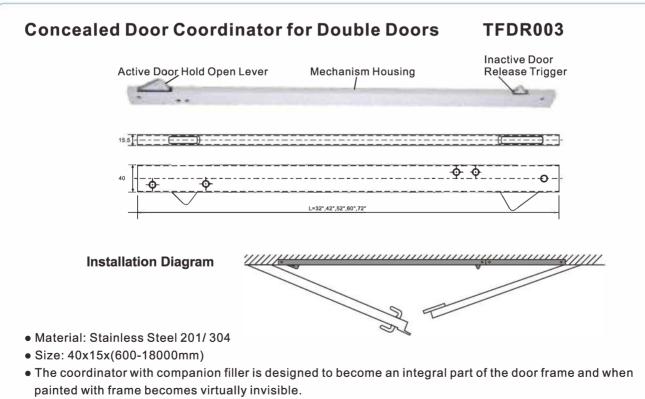
Power size	EN3	EN4	EN5	
Width of door max (mm)	nm) 950 1100 1250		1250	
Weight of door max (kg)	80	100	120	
Speed Control	Two Ao	Two Adjustable Speed		
Dimension (mm)	L248 x W44.5 x H72			
Application	Commercial & Residential			
Passed durability test	500	0,000 cyc	les	



- •UL listed, CE Certification.
- •500,000 Cycles Guaranteed In Endurance.
- Two separate valves adjustable closing & latching speed.
- •Work Temperature -30°C TO 60°C.
- •Optional Built-In HOLD OPEN type.
- •Universal Application: Standard, Top-Jamb. Parallel Arm installation.

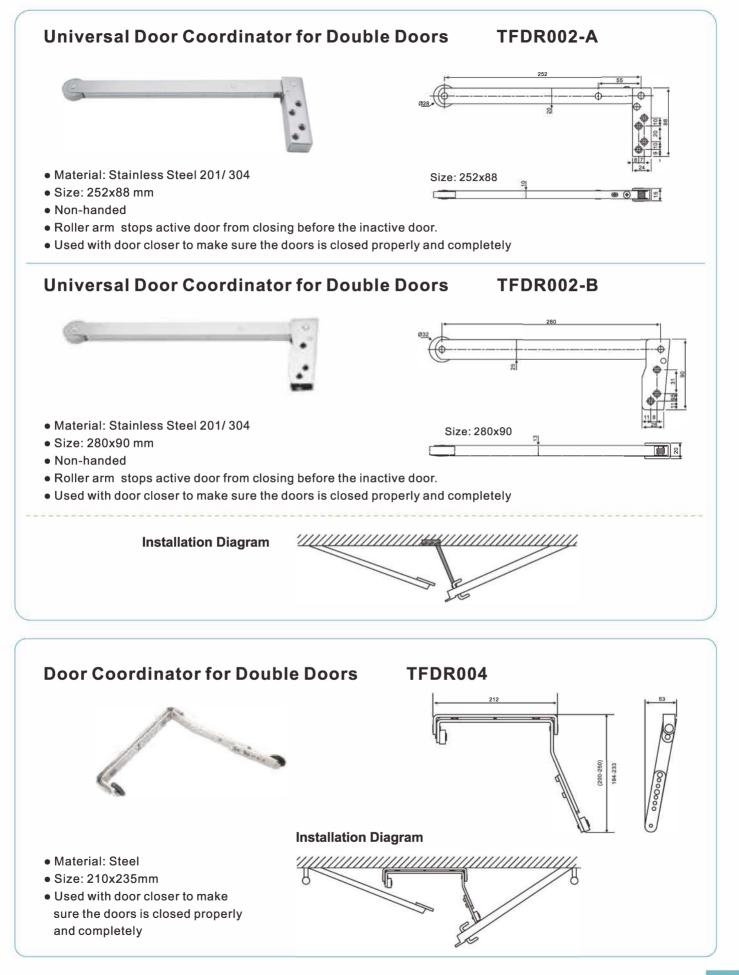
# TUffRO





- It is engineered to prevent damage in case of abnormal force against active door that is held open
- Used with door closer to make sure the doors is closed properly and completely







# **BS EN1906 Lever Handle and Knob Furniture**

BS EN 1906 classifies door furniture by using an 8 digit coding system. A similar classification applies to all building hardware product Standards so that complementary items of hardware can be specified to, for instance, a common level of corrosion resistance, category of use, etc. Each digit refers to a particular feature of the product measured against the standard's performance requirements.

# 1.Category of Use

Four grades are identified:

Grade 1: medium frequency of use with a high incentive to exercise care and a small chance of misuse. E.g. internal residential doors;

Grade 2: medium frequency of use by people with some incentive to exercise care but where there is some chance of misuse.

E.g. internal office doors;

# Grade 3: high frequency of use by public or others with little incentive to exercise care and with a high chance of misuse.

E.g. public office doors;

#### Grade 4: high frequency of use on doors which are subject to frequent violent use.

E.g. football stadiums, oil rigs, barracks , public toilets, etc.

#### 2.Durability

Two grades of durability are identified:

Grade 6: Medium use-100 000 test cycles

Grade 7: High use-200 000 test cycles

The test undertaken to achieve these gardes involve the application of additional forces to the door furniture in order to simulate the conditions of use likely to be experienced in the field.

### 3.Test Door Mass

No requirement

### 4.Fire Resistance

Two grades of fire resistance are identified:

Grade 1: Not approved for use on fire /smoke door assemblies.

Grade 2: Suitable for use on fire /smoke door assemblies.

Note: grade 1 classification means only that the furniture has been designed for use on fire / smoke control doors; the actual fire Performance achieved (E.g. fire integrity of 30 minutes on a partiall glazed timber door etc.)will be contained in a separate fire test report.

### 5.Safety

Two grades of safety are identified :

Grade 0: Normal use

Grade 1: Safety application-to qualify for this grade, handles must have high strength handle-to plate and plate-to handle door fixing and/or handle-to spindle fixing such that they would withstand a person grabbing in order to prevent falling. It is recommended that only safety furniture is used at the top of cellar steps or othet staircase.











#### 6.Corrosion Resistance

Five grades are identified according to EN 1670:

Grade 0	No deined Corrosion Resistance
Grade 1	Mild Resistance- minium requirement for internal use(24h salt spray test)
Grade 2	Moderate Corrosion Resistance (48h salt spray test)
Grade 3	High Corrosion Resistance (96h salt spray test)
Grade 4	Extremely High Resistance (240h salt spray test)- recommended for use in exposed marine atmosphere or very pooluted industrial environments.

Note: Products intended to devlop a natural patina(such as bronze or brass)are not required to comply with any requirements.

	<b>7.Security</b> Five grades are identified	l:	0
	Grade 0	Not approved for use on burglary resistant doors	
1	Grade 1	Low burglary resistance	

Grade 1	Low burglary resistance
Grade 2	Moderate burglary resistance
Grade 3	High Burglary resistance
Grade 4	Extra High Burglary Resistance

Note: The main requirement include resistance to drilling, close fitting plates or escutcheons to help protect the lock and support the cylinder. They must be resistant to removal from the outside of the door and make provision to minimise the cylinder projection to a maximum of 3mm. full details of the requirement can be found in BS EN 1960.

# 8.Type of Operations Three operations types are identified:

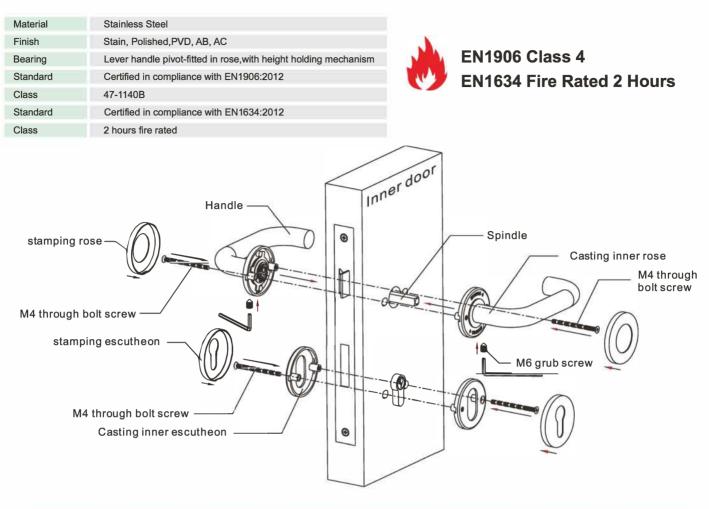
Тура А	Spring assisted furniture
Туре В	Spring Loaded furniture
Туре U	Unsprung Furniture

The TUFFRO range of stainless steel lever handle is ideal for the majority of applications, tested to 200,000 cycles, suitable for use in contract, public, commercial, institutional and residential buildings, e.g. public office doors, common area doors etc.

Characteristics such as Longevity and Corrosion Resistance have established stainless steel as popular material in the manufacture of architectural fittings.

# **Stainless Steel Lever Handle**





Category of use	Test Cycles Durability	Door Mass	Fire Resistance	Safety for persons	Corrosion Resistance	Security	Type of operation
4	7	-	1	1	4	0	В

	Supplied With	Door Thickness(mm)
<b>נ'ז</b> 8	<ul> <li>2 Lever handle apeture parts with handle roses</li> <li>1 Spindle 8×8×100mm</li> <li>1 Pair of CB escutcheons</li> <li>4 Threaded screws M4×60mm,can be shortened</li> </ul>	38-55
<b>୯๖</b> ዮ	<ul> <li>2 Lever handle apeture parts with handle roses</li> <li>1 Spindle 8×8×100mm</li> <li>1 Pair of PC escutcheons</li> <li>4 Threaded screws M4×60mm,can be shortened</li> </ul>	38-55
<b>[</b> ]ĝ	<ul> <li>2 Lever handle apeture parts with handle roses</li> <li>1 Spindle 8×8×100mm</li> <li>1 Pair of WC escutcheons with red/green indicator disc</li> <li>1 Locking pin 8×8×65mm</li> <li>4 Threaded screws M4×60mm,can be shortened</li> </ul>	38-55

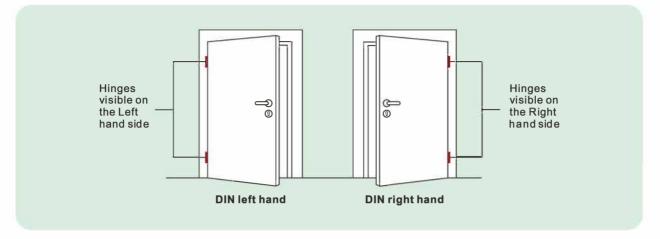


# **Door Direction-left or Right**

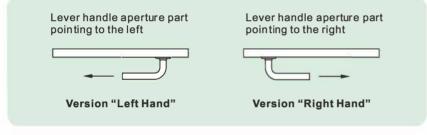
The door direction (left/right) according to DIN 107 is determined as follows:

Visible position of the door hinges on the left: (DIN) left

Visible position of the door hinges on the right: (DIN) right



# **Lever Handle Direction**



When selecting alternate sets with asymmetrical handles a distinction to the right/left is required.

It is therefore necessary to observe the particular door direction.

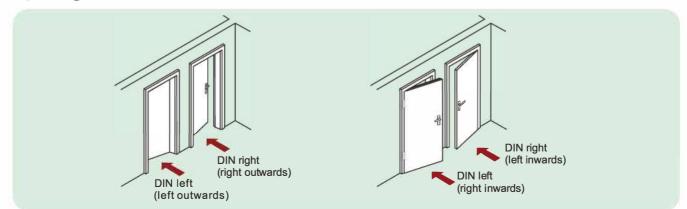
Examples of asymmetrical lever handles

# Examples of symmetrical lever handles



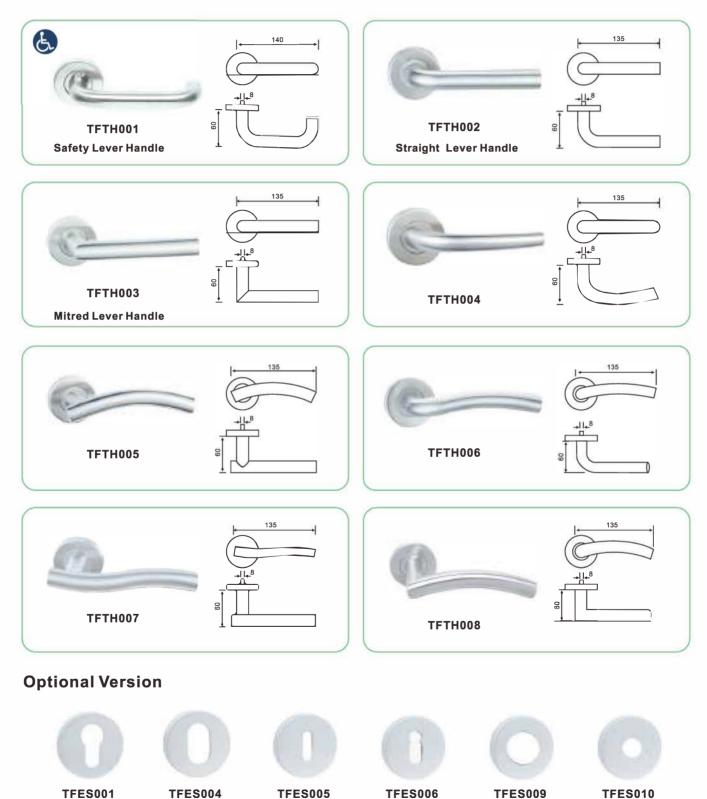


# **Opening Direction**



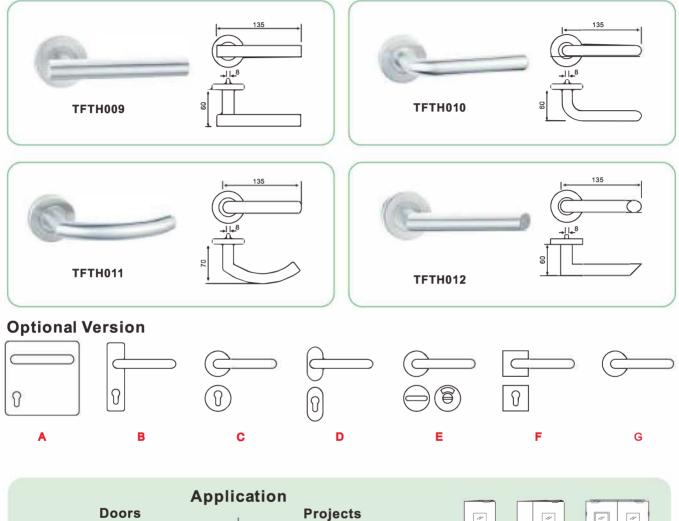


- Certification : EN1906, Grade 4
- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
- Material : Stainless Steel 201/ 304 / 316
- Diameter : Φ16 / Φ19 / Φ20 / Φ22mm
- Spindle : 8x8 / 7x7 / 6x6mm
- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors

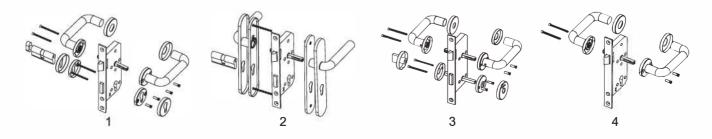




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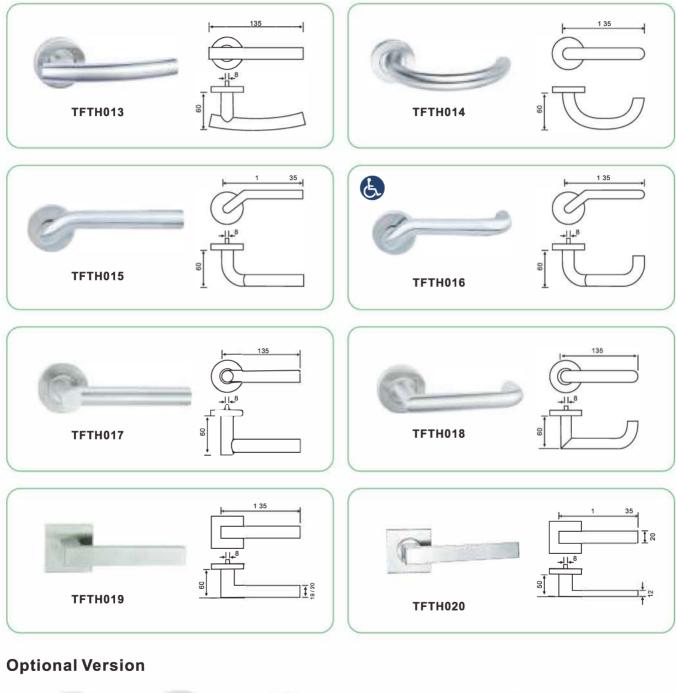








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- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
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- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors







TFES005

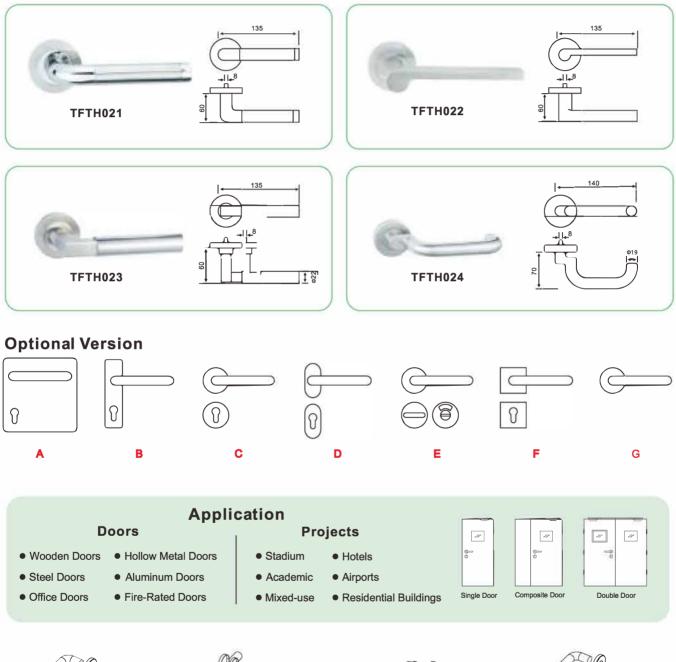
TFES006

TFES009

TFES010

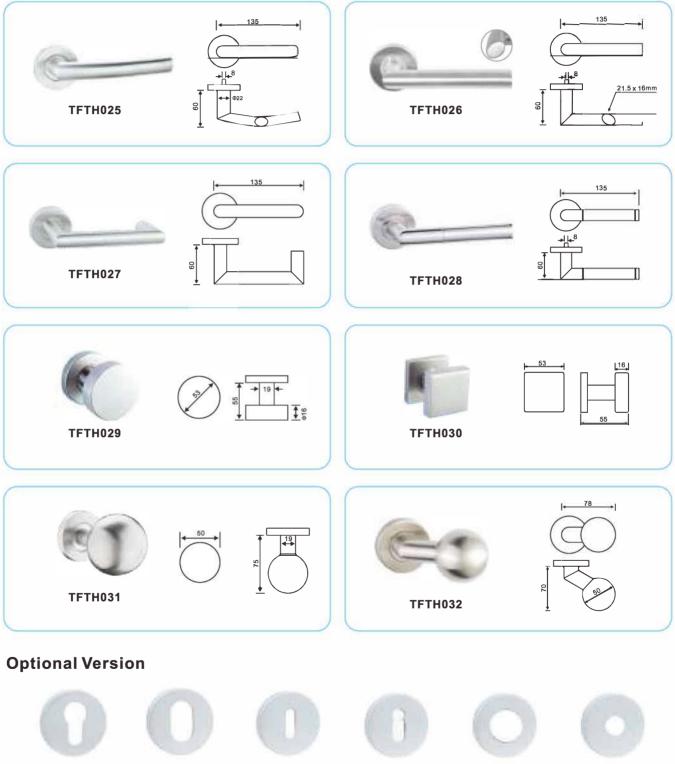


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- For 35-55 mm thickness doors



TFES004

TFES005

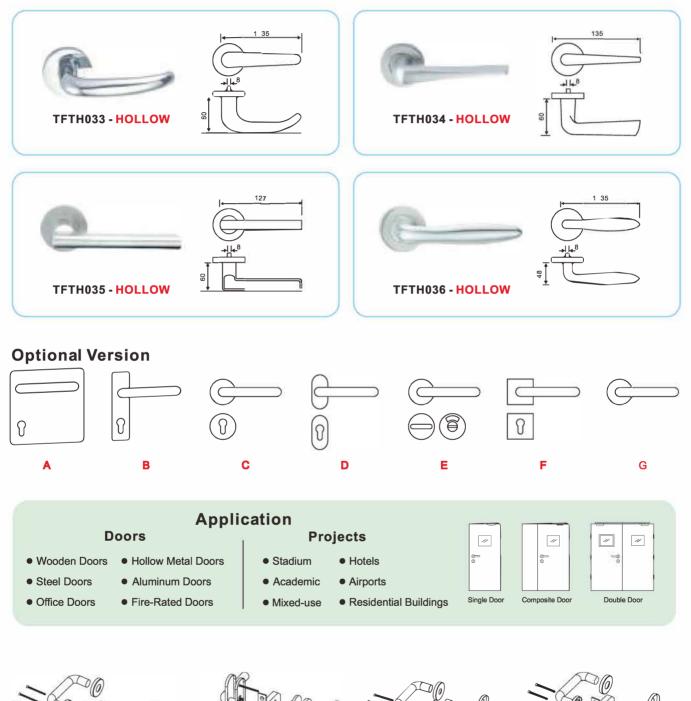
TFES006

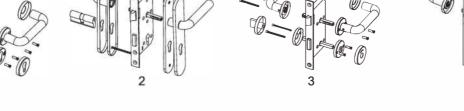
TFES009

TFES010



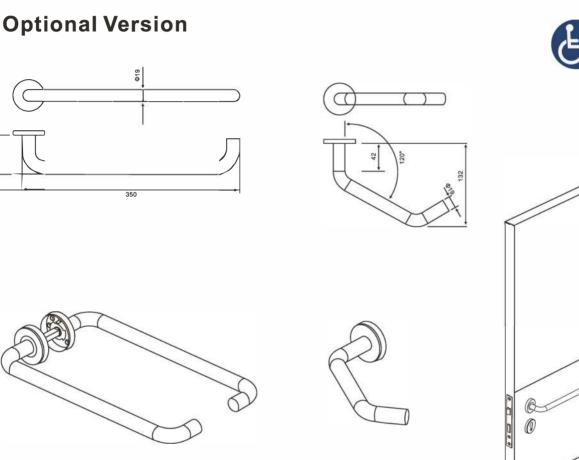
- Certification : EN1906, Grade 4
- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
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- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors



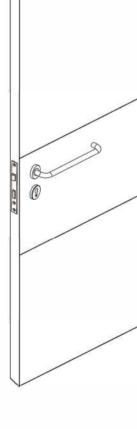








- Application Range:hosptial,warehouse or public area.
- Apply to disabled person
- Optionally match up with Panic lock or passenger lock
- Handle shape and length can be designed accordingly



# **Disabled Safety Grab Bar**

# Disabled Safety Grab Bar

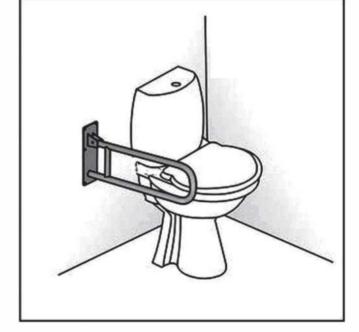
Grab bars for the bath and shower assist the elderly and disabled with getting in and out easily. Bathroom grab bars are available in many types, such as steel grab bars. Also, grab bar installation is very easy as they mount on the shower wall.

Maximum weight capacity of 220 lbs Material: Heavy Duty 304 Stainless Steel Finish : Satin, PSS Diameter:32mm Length:30" Installation : For Right or Left Handed

Also, grab bar installation is very easy as the shower wall. Maximum weight capacity of 220 lbs Material: Heavy Duty 304 Stainless Steel

Grab bars for the bath and shower assi

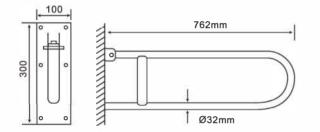






TFTH038 Disabled Safety Grab Bar







# Solid Lever Handle



- EN Compliance : EN1906, Grade 4
- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
- Material : Stainless Steel 304 / 316
- Rosette Type: Clip on / Thread Type
- Spindle : 8x8 / 7x7 / 6x6mm
- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors



TFES001

TFES004

TFES005

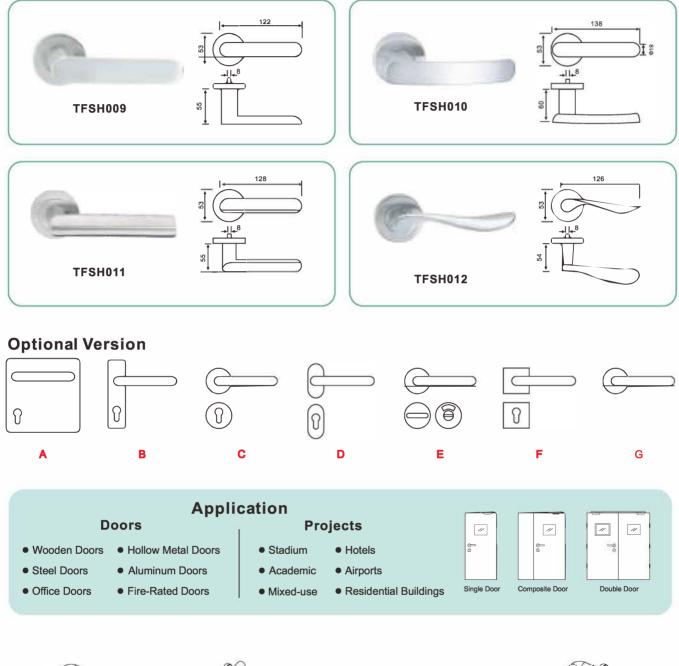
TFES006

TFES009

TFES010



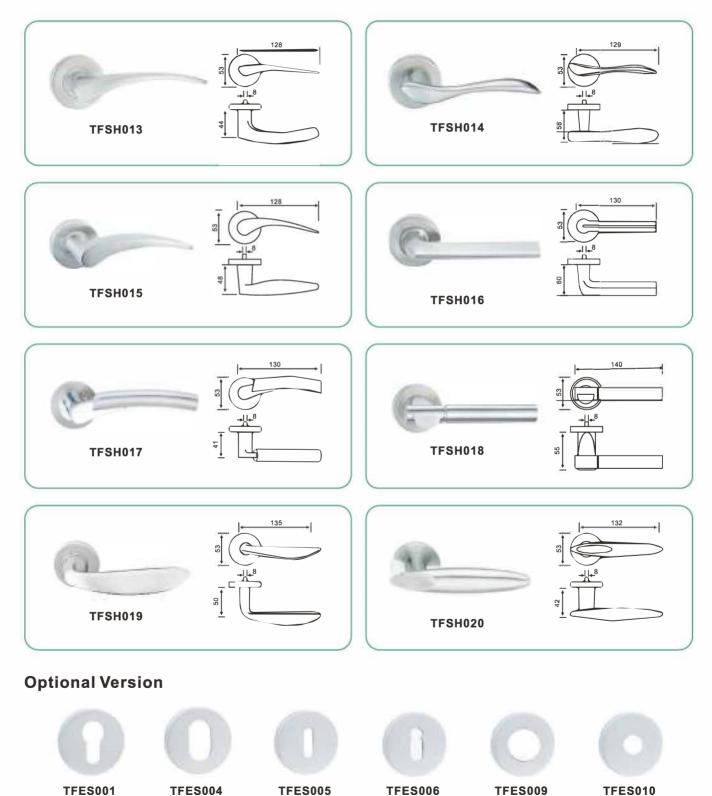
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# Solid Lever Handle

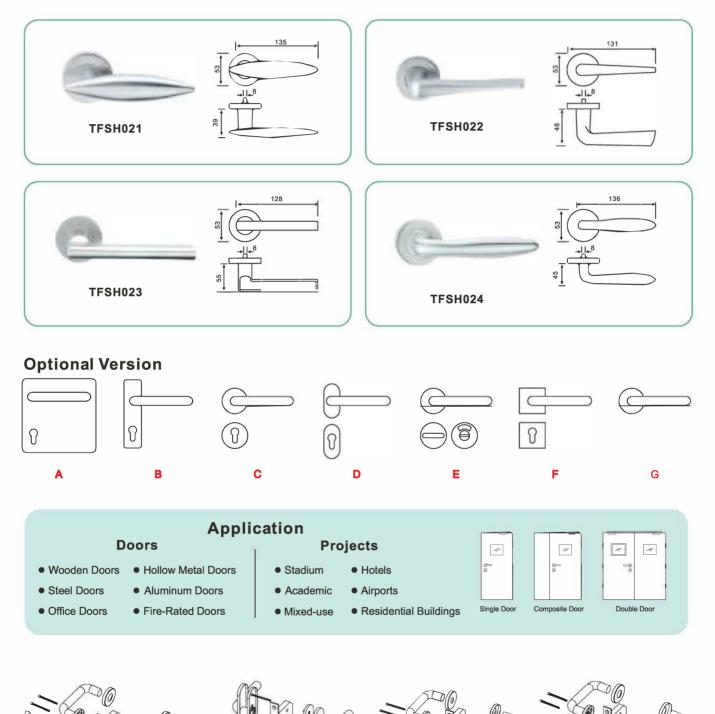


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- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors

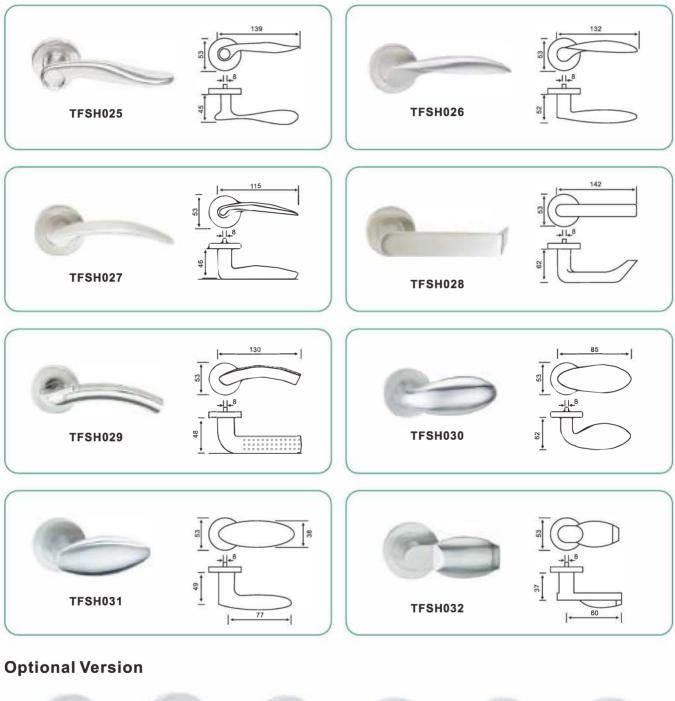


# Solid Lever Handle



# Features

- EN Compliance : EN1906, Grade 4
- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
- Material : Stainless Steel 304 / 316
- Rosette Type: Clip on / Thread Type
- Spindle : 8x8 / 7x7 / 6x6mm
- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors







TFES005

TFES006





TFES010

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TFES004

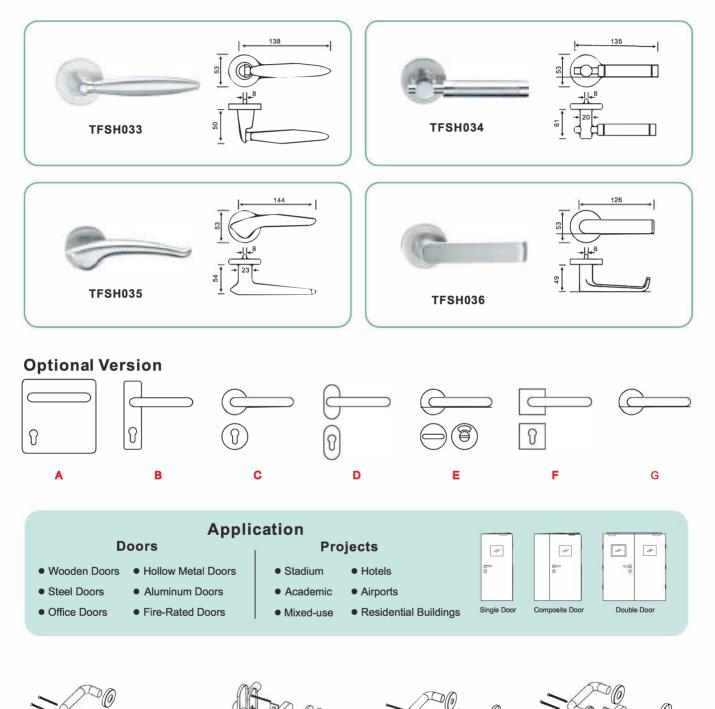
TF

TFES009

09



- EN Compliance : EN1906, Grade 4
- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
- Material : Stainless Steel 304 / 316
- Rosette Type: Clip on / Thread Type
- Spindle : 8x8 / 7x7 / 6x6mm
- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors



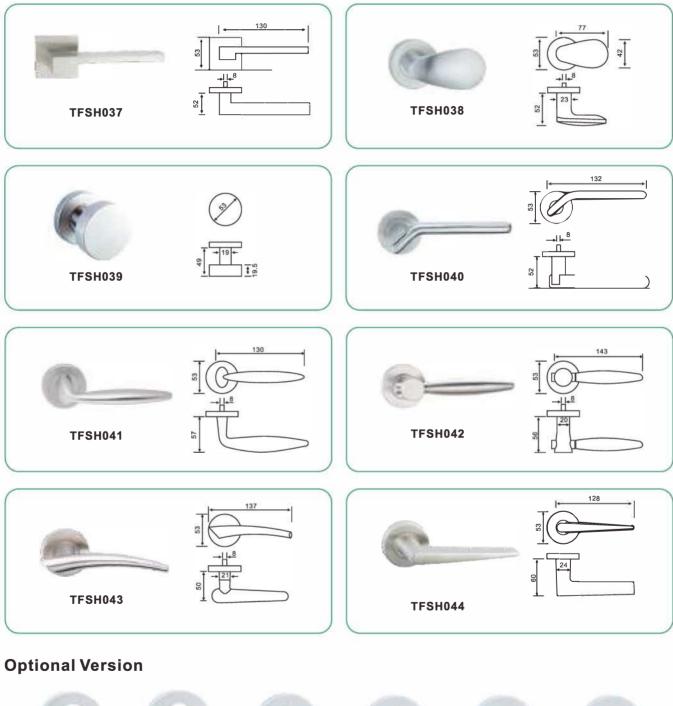
2

3

# Solid Lever Handle



- EN Compliance : EN1906, Grade 4
- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
- Material : Stainless Steel 304 / 316
- Rosette Type: Clip on / Thread Type
- Spindle : 8x8 / 7x7 / 6x6mm
- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors















TFES001

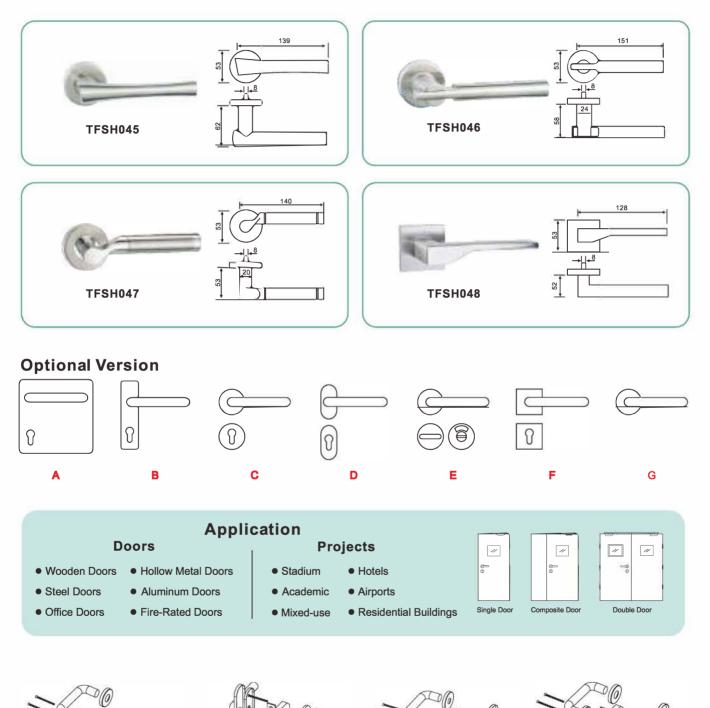
TFES006

TFES009

TFES010



- EN Compliance : EN1906, Grade 4
- Concealed fixings
- Spring assisted chassis
- Same lever design with multiple escutcheons and functions to suit different applications
- Material : Stainless Steel 304 / 316
- Rosette Type: Clip on / Thread Type
- Spindle : 8x8 / 7x7 / 6x6mm
- Finish : SSS, PSS, PVD, AB, AC
- For 35-55 mm thickness doors



2

3





# **Pull Handle**

At TUFFRO, we believe that every door is a gateway and your opportunity to make the first impression.

Having been working on the stainless steel pull handles for many years, TUFFRO now presents you a complete range of pull handles. By incorporating the superior material, outstanding finish and a variety of styles, you will easily find the balance of simplicity and flexibility in thin line.



# Pull Handle

Pull handle is installed onto glass door or deluxe door, which is suitable for the buildings of commercial, business, office, industry or public works.

# Installation

Two kinds of pull format existing:

- 1. SH back to back fixing ( for glass door or wooden door ).
- 2. SL bolt through fixing ( for glass door or wooden door ).

# **Daily Use and Maintenance**

Direction for use:

Open the door by pushing or pulling the door pill handle, the door will be open easily, but please do not open the door too violently.

Maintenance:

Cleaning:

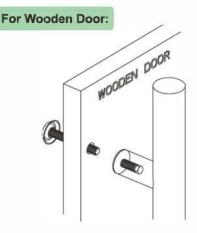
Clean the handle with dry cloth or with neutral cleanser, instead of any corrosive liquid.

Checking:

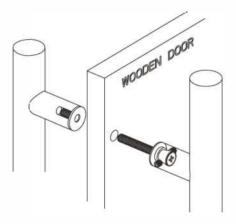
Timely check the fastened screws, in case of loose screws, please tighten them immediately.



# Installation & Instructions



A: Single fixing on wooden doors Bolt-through fixing



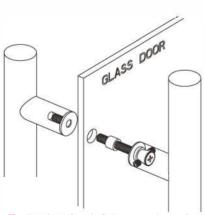
C: Back to back fixing on wooden doors Door thickness 35-55mm



B: Single fixing on wooden doors Concealed fixing With Rampa Sleeve

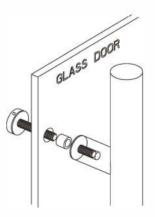


D: Single fixing on wooden doors with cover caps Bolt-through fixing, for door thickness 35-55mm



For Glass Door:

E: Back to back fixing on glass doors Door thickness 8-12mm

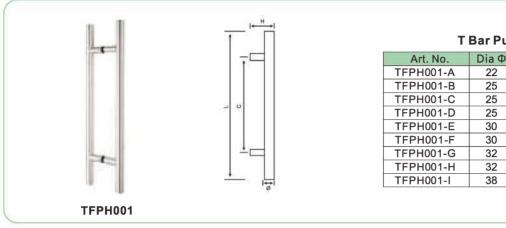


F: Single fixing on glass doors with cover caps Bolt-through fixing, for door thickness 8-12mm

# Pull Handle



- Material: Stainless steel 201/ 304 / 316
- Back to back fixing, Bolt through fixing
- Packed /supplied with fasteners and screws
- Thickness: 1.0mm, 1.2mm, 1.5mm
- Finish : SSS, PSS, PVD, AB, AC
- For Glass Door, Timber doors, Metal Doors



A A A A A A A A A A A A A A A A A A A	A TFP TFP TFP TFP TFP TFP
TFPH002	

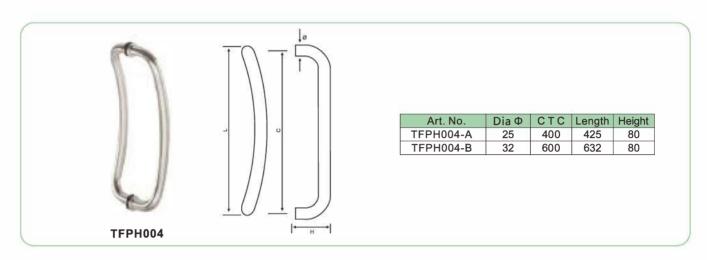
T Bar Pull Handle						
Art. No.	Dia Φ	CTC	Length	Height		
TFPH001-A	22	200	300	65		
TFPH001-B	25	300	450	80		
TFPH001-C	25	450	600	80		
TFPH001-D	25	600	800	80		
TFPH001-E	30	450	600	80		
TFPH001-F	30	600	800	80		
TFPH001-G	32	600	800	80		
TFPH001-H	32	700	1000	80		
TFPH001-I	38	1200	1500	85		

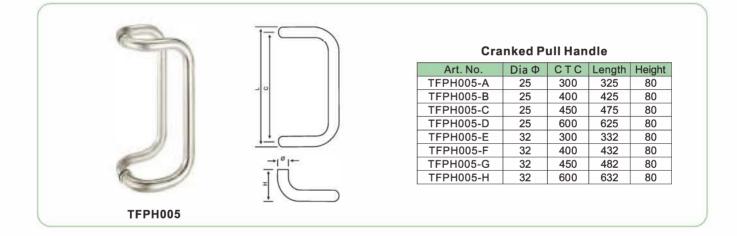
Mitred Pull Handle						
Art. No.	Dia Φ	СТС	Length	Height		
TFPH002-A	22	200	222	65		
TFPH002-B	22	250	272	65		
TFPH002-C	25	300	325	80		
TFPH002-D	25	450	475	80		
TFPH002-E	25	600	625	80		
TFPH002-F	30	600	630	80		
TFPH002-G	30	800	830	80		
TFPH002-H	32	1000	1032	80		

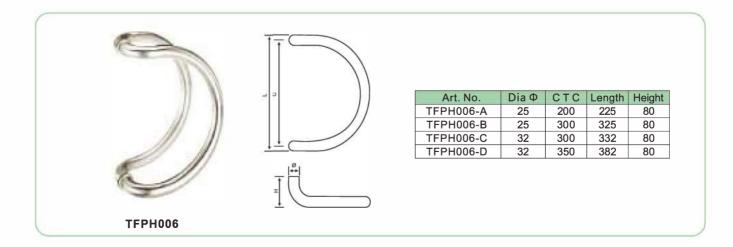
5	C SI	naped P	Pull Hai	ndle	
	Art. No.	Dia Φ	CTC	Length	Height
11 11	TFPH003-A	25	200	225	80
	TFPH003-B	25	300	325	80
	TFPH003-C	32	300	332	80
TFPH003					



- Material: Stainless steel 201/ 304 / 316
- Back to back fixing, Bolt through fixing
- Packed /supplied with fasteners and screws
- Thickness: 1.0mm, 1.2mm, 1.5mm
- Finish : SSS, PSS, PVD, AB, AC
- For Glass Door, Timber doors, Metal Doors



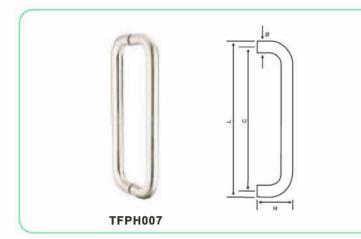




# Pull Handle

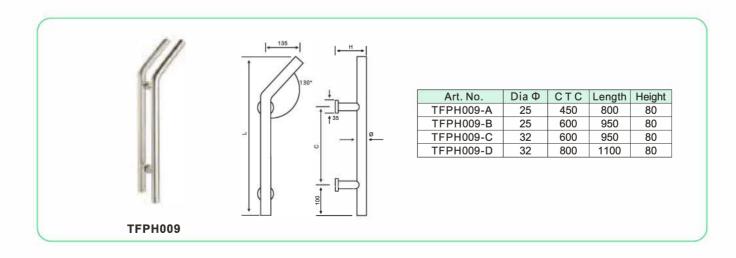


- Material: Stainless steel 201/ 304 / 316
- Back to back fixing, Bolt through fixing
- Packed /supplied with fasteners and screws
- Thickness: 1.0mm, 1.2mm, 1.5mm
- Finish : SSS, PSS, PVD, AB, AC
- For Glass Door, Timber doors, Metal Doors



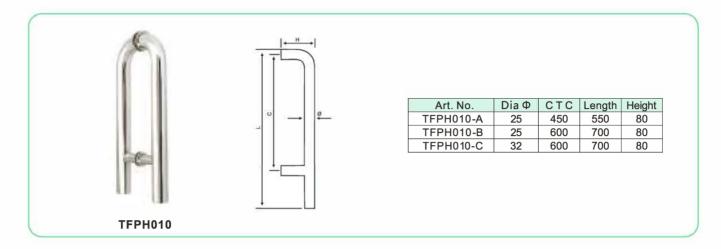
D Pull Handle								
Art. No.	Dia Φ	СТС	Length	Height				
TFPH007-A	19	150	169	60				
TFPH007-B	19	200	219	60				
TFPH007-C	19	300	319	60				
TFPH007-D	22	300	322	65				
TFPH007-E	25	300	325	80				
TFPH007-F	25	600	625	80				
TFPH007-G	32	450	482	80				
TFPH007-H	32	600	632	80				
TFPH007-I	32	800	832	80				

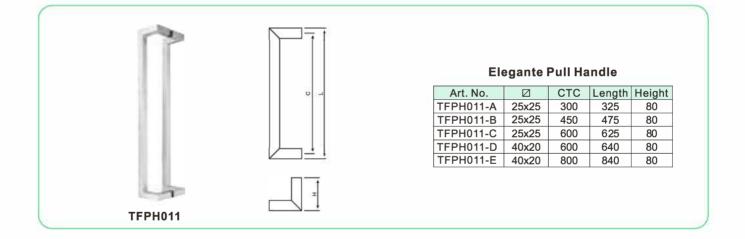
	Art. No.	Dia Φ	CTC	Length	Height
N 11	TFPH008-A	25	200	225	100
	TFPH008-B	25	300	325	150
	TFPH008-C	32	300	332	150
TFPH008					

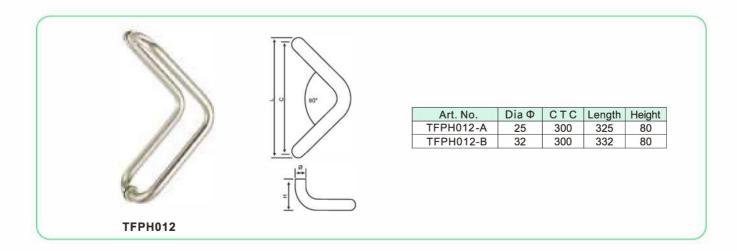




- Material: Stainless steel 201/ 304 / 316
- Back to back fixing, Bolt through fixing
- Packed /supplied with fasteners and screws
- Thickness: 1.0mm, 1.2mm, 1.5mm
- Finish : SSS, PSS, PVD, AB, AC
- For Glass Door, Timber doors, Metal Doors



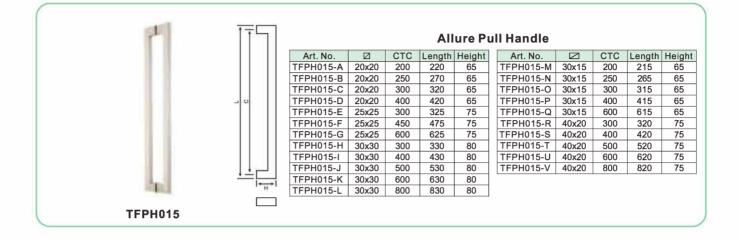


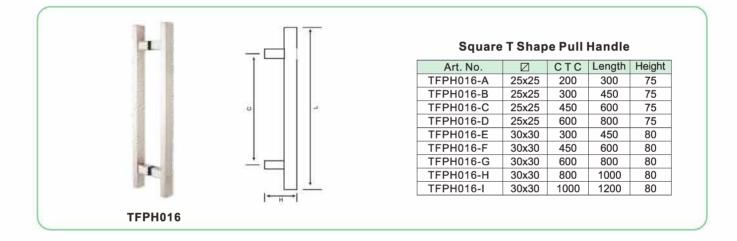


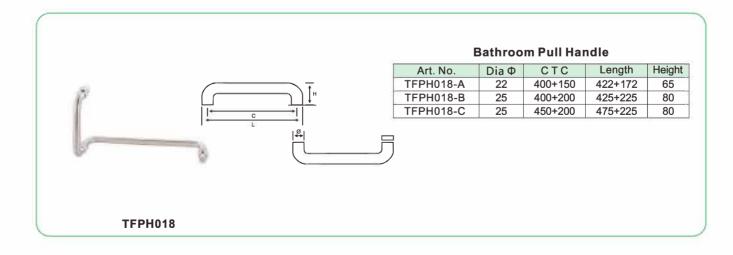
# **Pull Handle**



- Material: Stainless steel 201/ 304 / 316
- Back to back fixing, Bolt through fixing
- Packed /supplied with fasteners and screws
- Thickness: 1.0mm, 1.2mm, 1.5mm
- Finish : SSS, PSS, PVD, AB, AC
- For Glass Door, Timber doors, Metal Doors

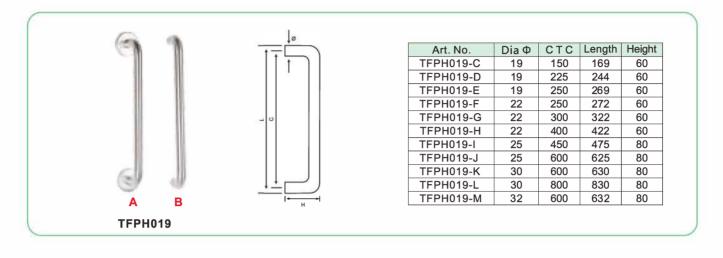


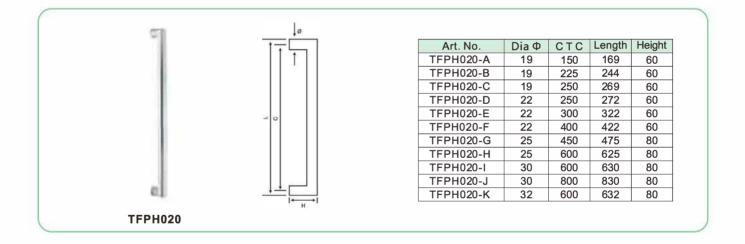


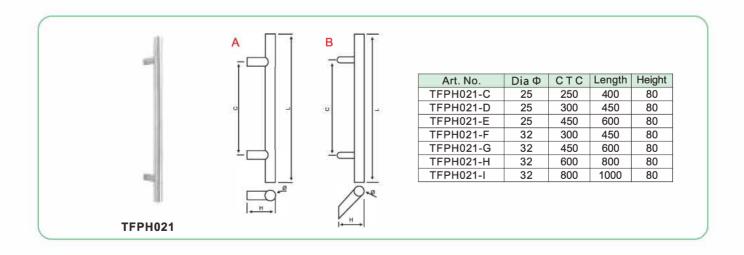




- Material: Stainless steel 201/ 304 / 316
- Back to back fixing, Bolt through fixing
- Packed /supplied with fasteners and screws
- Thickness: 1.0mm, 1.2mm, 1.5mm
- Finish : SSS, PSS, PVD, AB, AC
- For Glass Door, Timber doors, Metal Doors







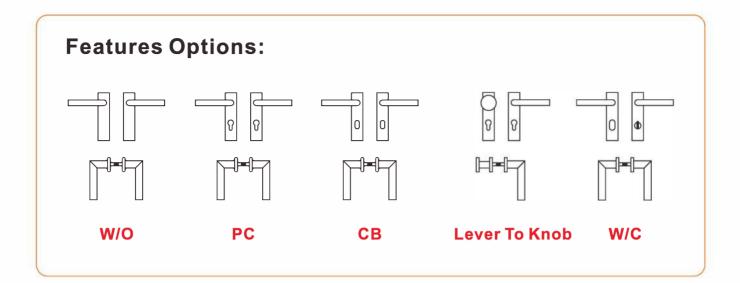


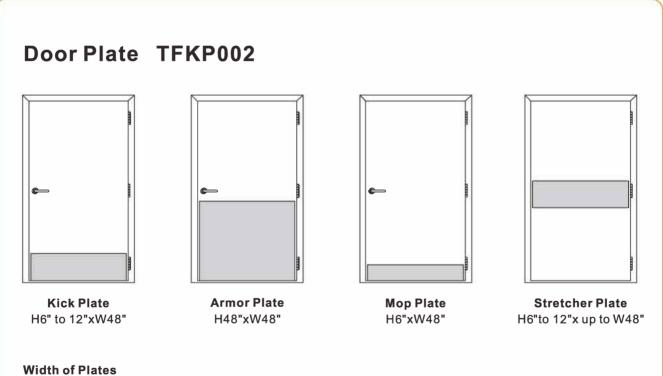
- Material: Stainless steel 304 / 316
- For 35mm-55mm thickness doors
- Applicable: Wooden doors, Metal doors
- Finish: SSS, PSS, PVD, AB, AC
- Spring assisted chassis
- Same plate design with multiple Lever and functions to suit different applications











Push Side: 2" less than door width; Pull Side:1.5" less than door width

Radius corners drilled- supplied complete with screws

Plate thickness 1.0mm, 1.2mm, 1.5mm.

Material: Stainless Steel 304,

Finishes: SSS, PSS

Art. No.	Height	Width
TFKP002-A	6"	30"
TFKP002-B	6"	46"
TFKP002-C	8"	34"
TFKP002-D	8"	40"
TFKP002-E	10"	40"
TFKP002-F	10"	46"
TFKP002-G	12"	46"
TFKP002-H	46"	46"



- Material: Stainless steel 304 / 316
- Finish: SSS, PSS, PVD

- Thickness: 1.5mm, 2.0mm
- Application: Wooden Doors, Metal Doors, Aluminum Doors



TFSP001

Male

Disabled



TFSP002 Female

Washroom (Square type) Size:100×100×1.5mm



TFSP003

Unisex Public Washroom (Square type) Size:130×170×1.5mm











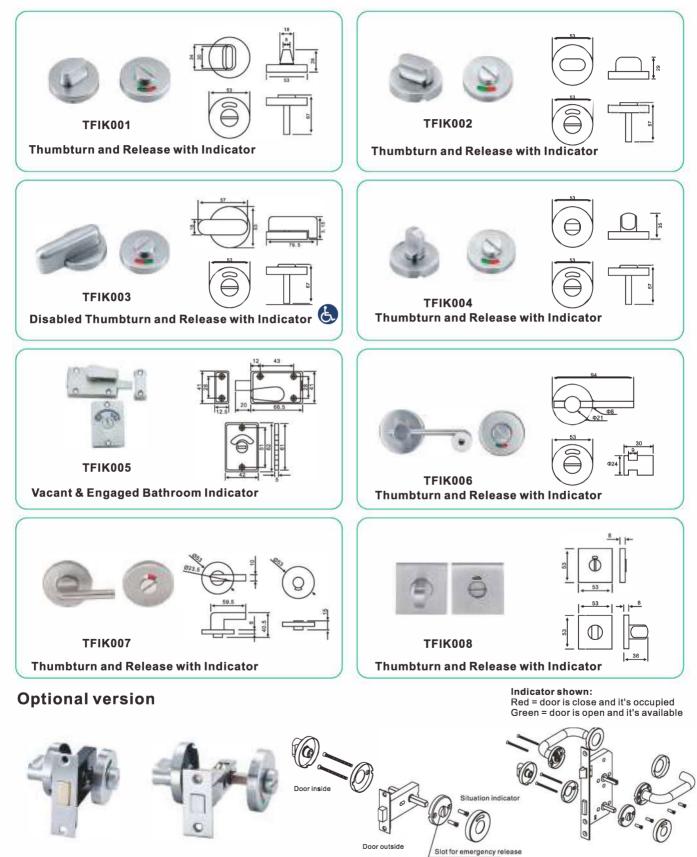
NUMBER, LETTER

TFSP013

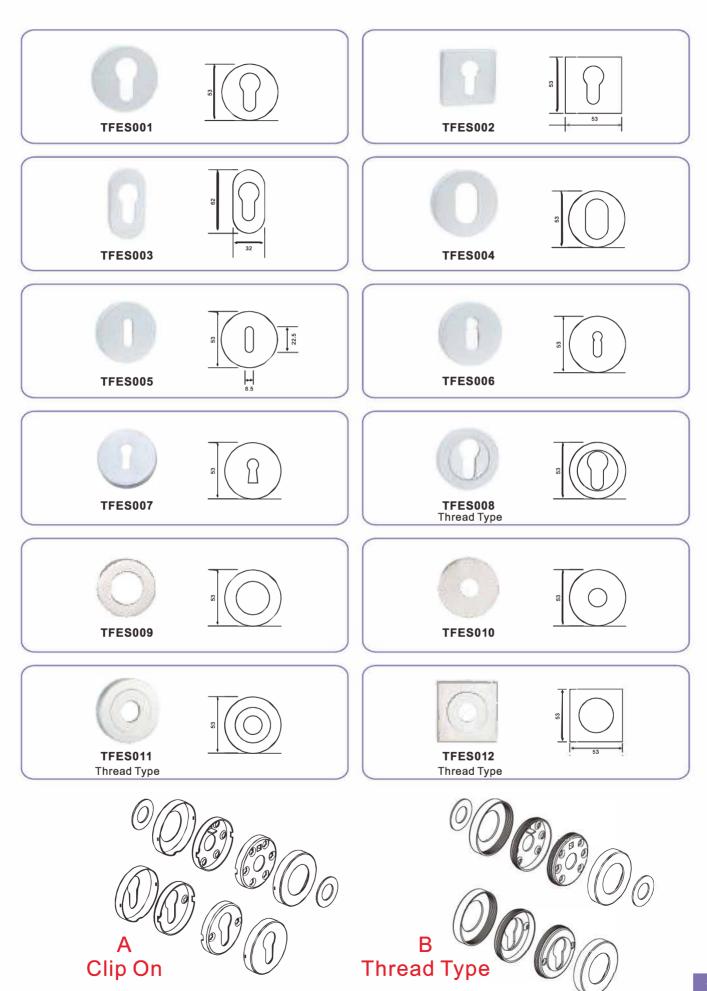


#### Features

- Material: Stainless steel 304/316
- Applicable: Wooden doors, Metal doors, Bathroom doors
- Door thickness: 35mm-55mm
- Spindle: 6x6, 8x8 mm







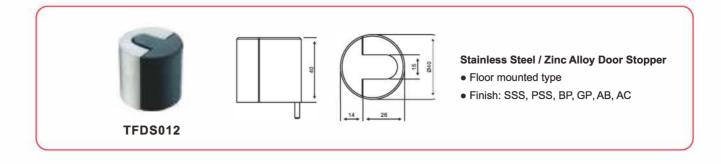
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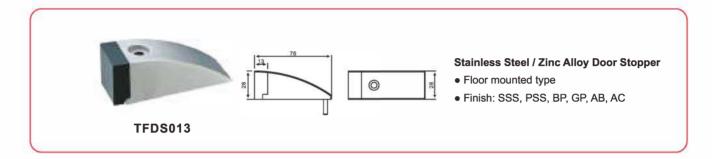


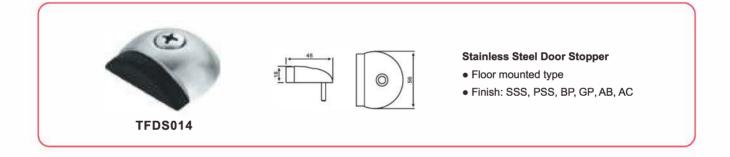


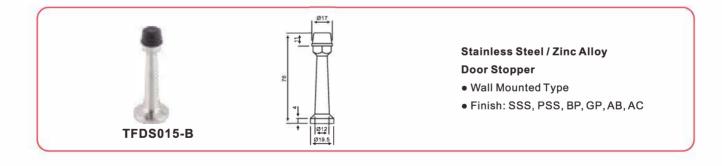


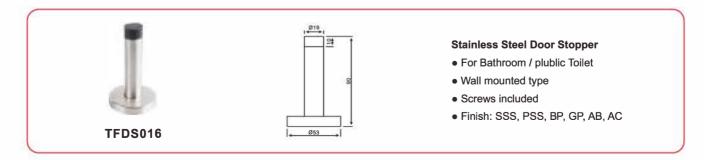




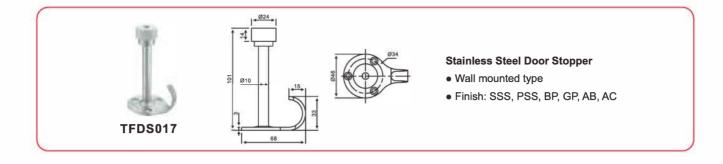






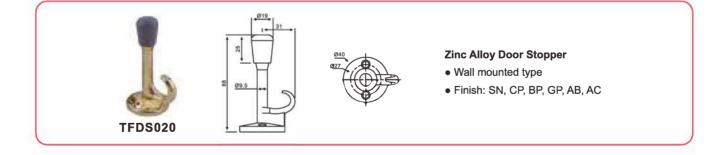


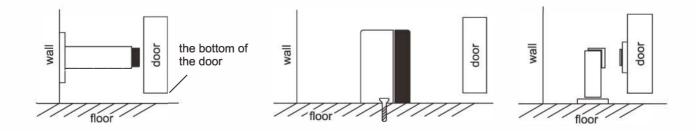








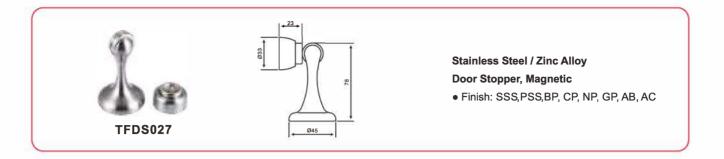


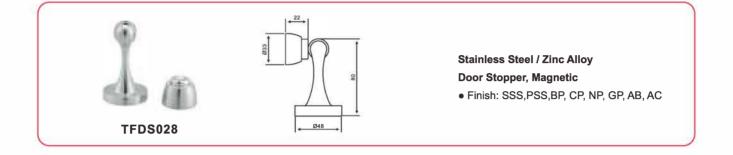


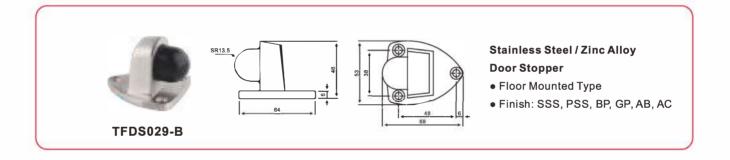
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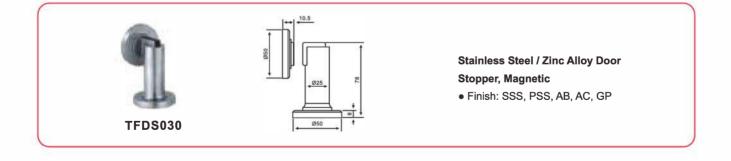


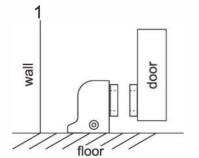


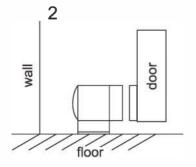


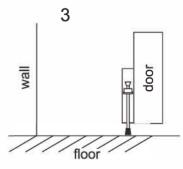




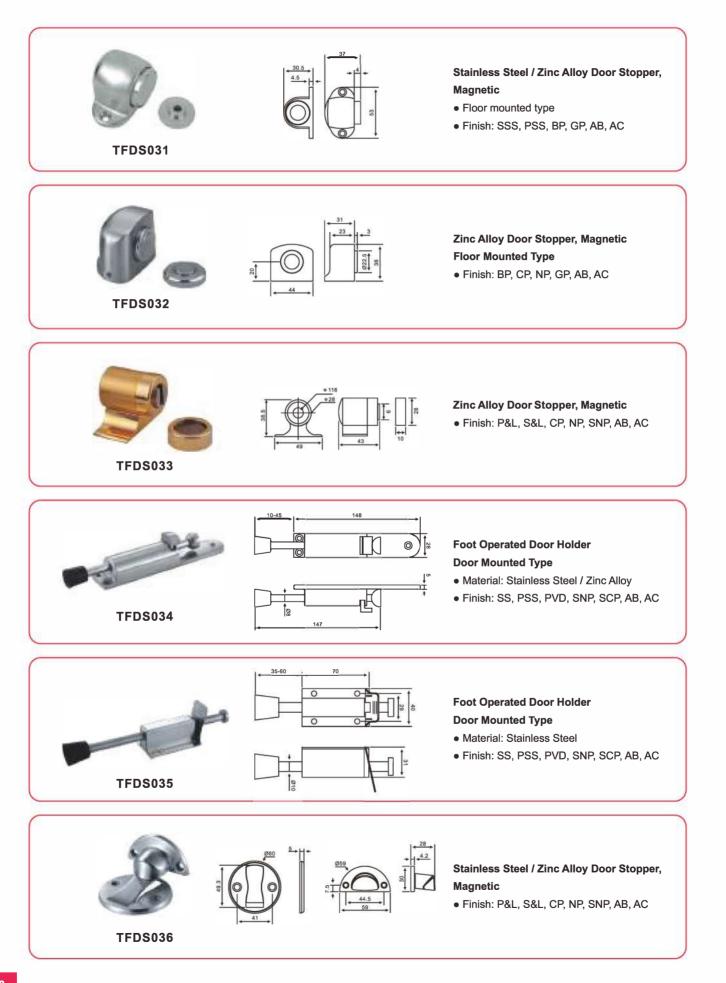






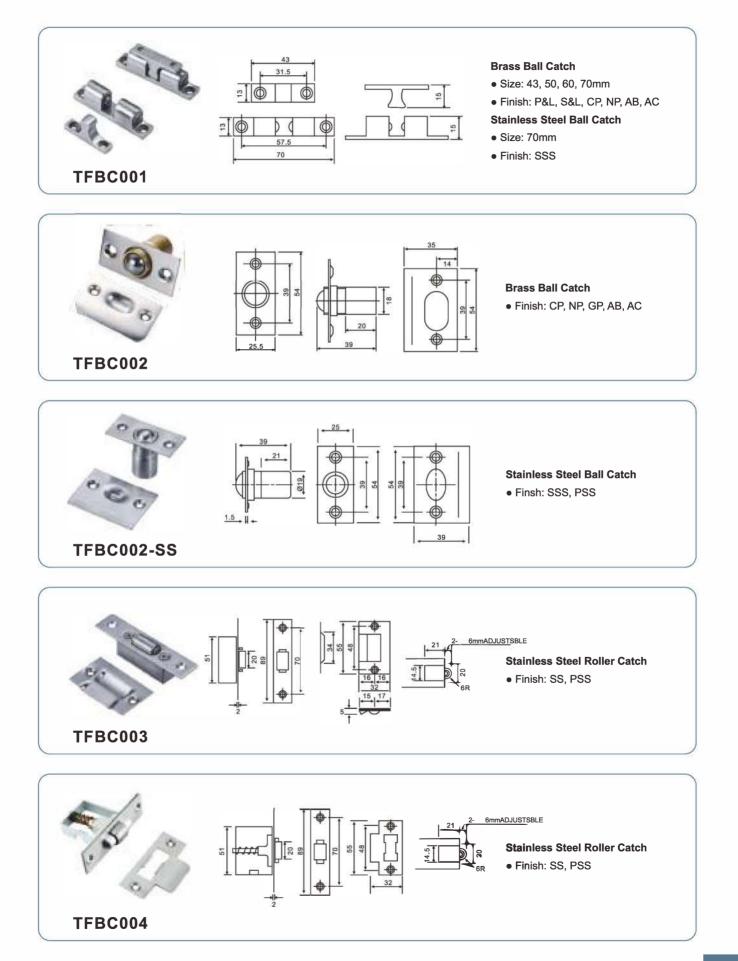


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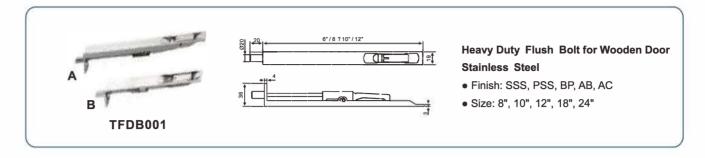


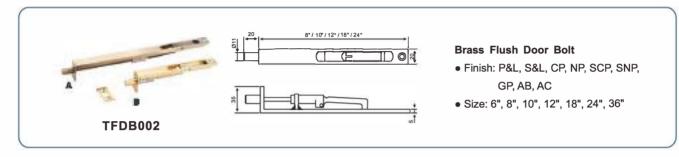
## TUffRO

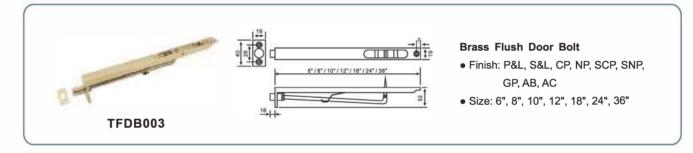
## **Ball Catch**

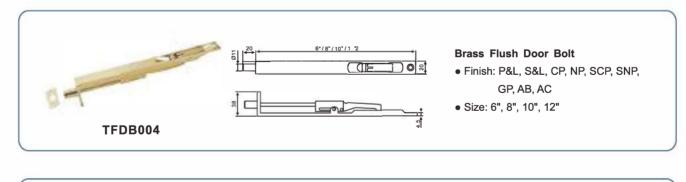


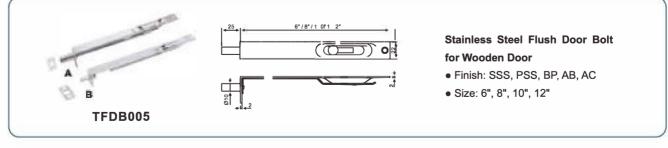




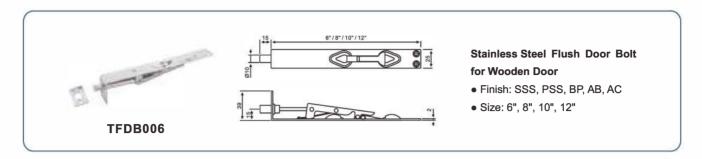


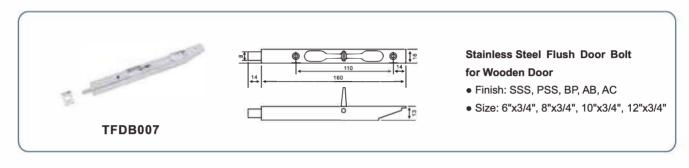


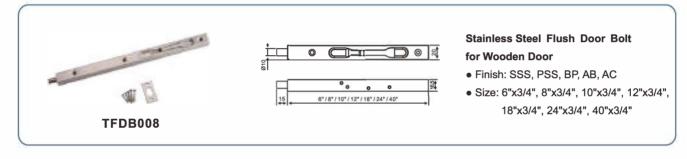


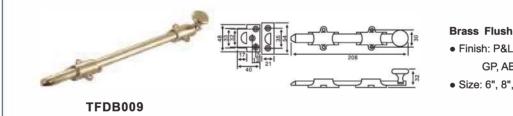






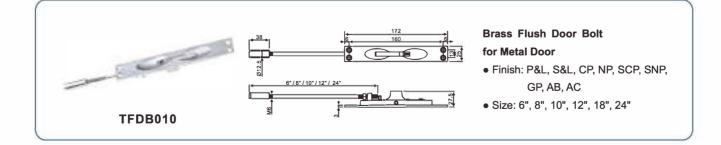




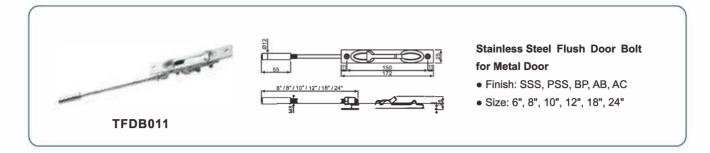


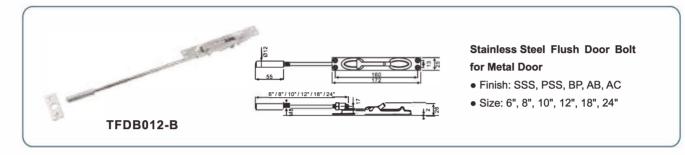


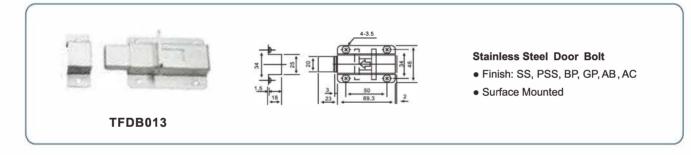
- Finish: P&L, S&L, CP, NP, SCP, SNP, GP, AB, AC
- Size: 6", 8", 10", 12", 18"

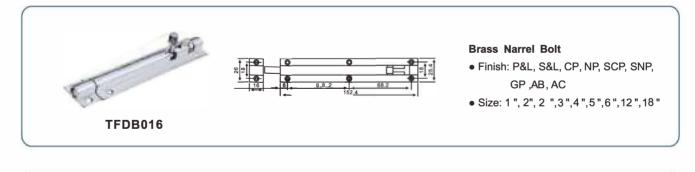


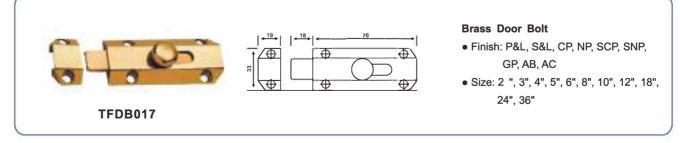




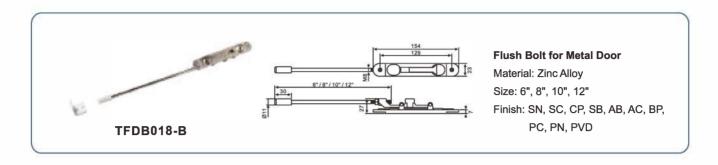


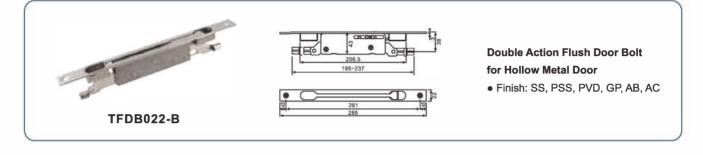


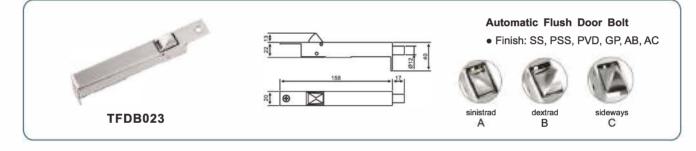


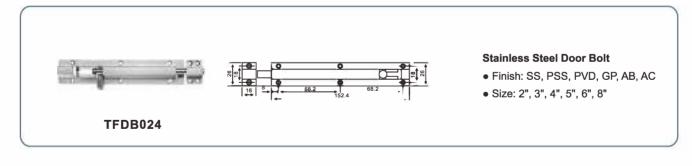


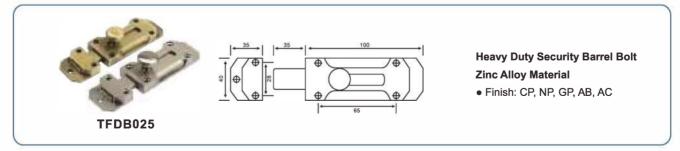












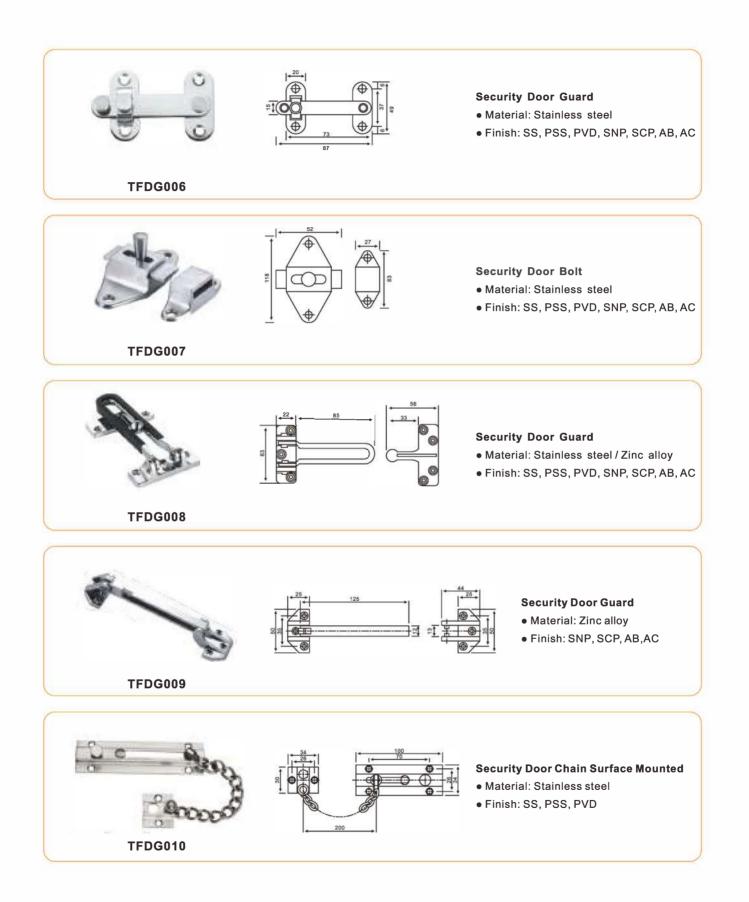
Security Door Guard Material: Stainless steel / Zinc alloy • Finish: SS, PSS, PVD, SNP, SCP, AB, AC TFDG001 **Concealed Security Door Chain Concealed Fix**  Material: Stainless steel / Zinc alloy • Finish: SS, PSS, PVD, SNP, SCP, AB, AC TFDG002 Security Door Chain Material: Stainless steel / Zinc alloy • Finish: SS, PSS, PVD, SNP, SCP, AB, AC TFDG003 0  $0 \cap 0$ Security Door Chain • Material: Stainless steel • Finish: SS, PSS, BP, CP, NP, GP, AB, AC TFDG004 **Secuirty Door Gurard**  Material: Stainless steel 304 • Finish: SS, PSS, PVD, AB, AC, BP, CP

TUffRO

TFDG005

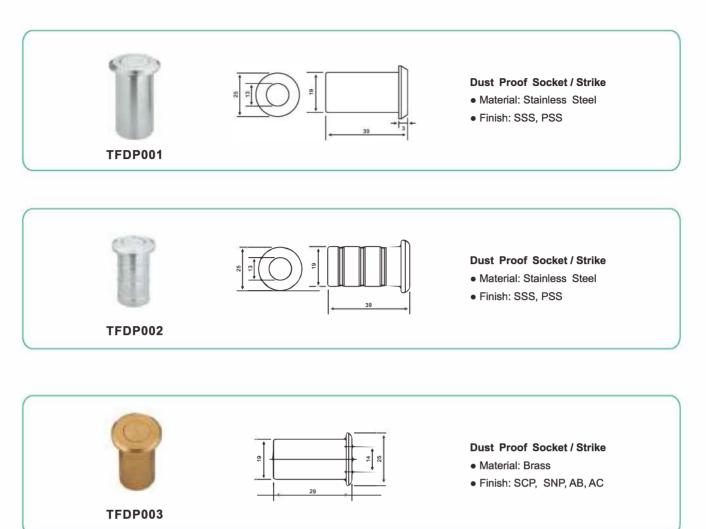


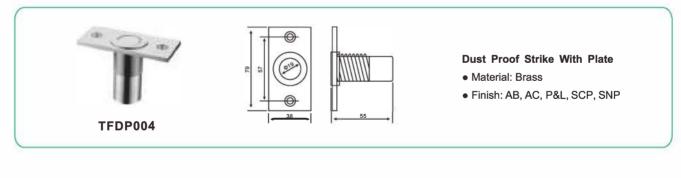
## Door Guard / Door Chain

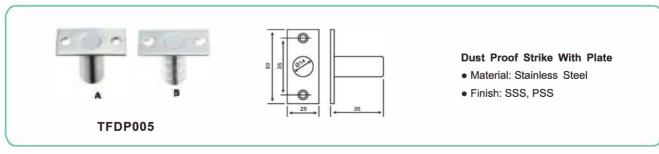


## Dust Proof Socket



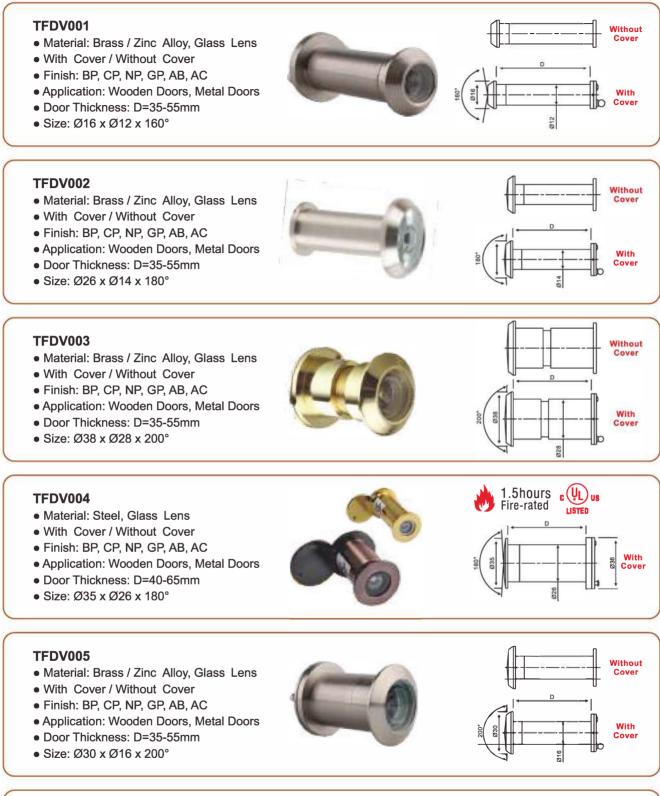






## Door Viewer

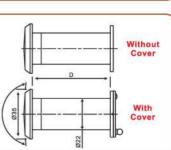




#### TFDV006

- Material: Brass / Zinc Alloy, Glass Lens
- With Cover / Without Cover
- Finish: BP, CP, NP, GP, AB, AC
- Application: Wooden Doors, Metal Doors
- Door Thickness: D=35-55mm
- Size: Ø35 x Ø22 x 200°







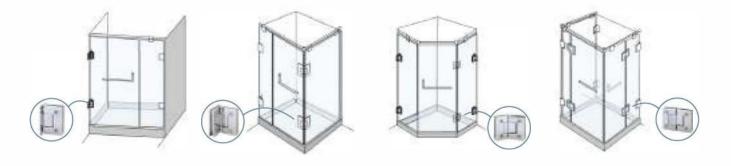
• Shower Hinge: suitable for glass door from 8 to 12mm thick and 800mm wide. The door will be closed automatically when being closed to about 25°.

TUffRO

- Finishes: Chrome plated, Nickel plated, Satin, Polish
- Weight of door: 40kg / Pair
- Material: Brass / Stainless Steel Grade 304 / 316
- Times Fatigue: Above 100,000 times



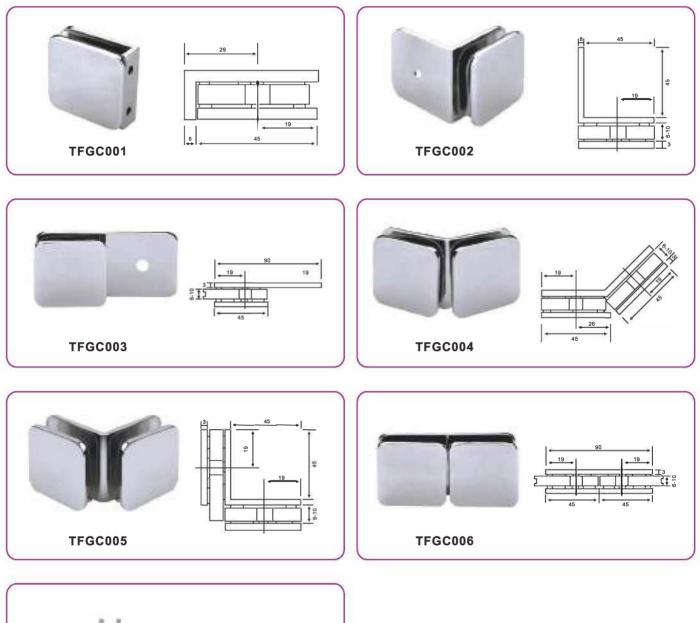


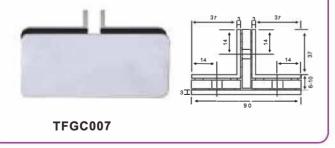




### Features

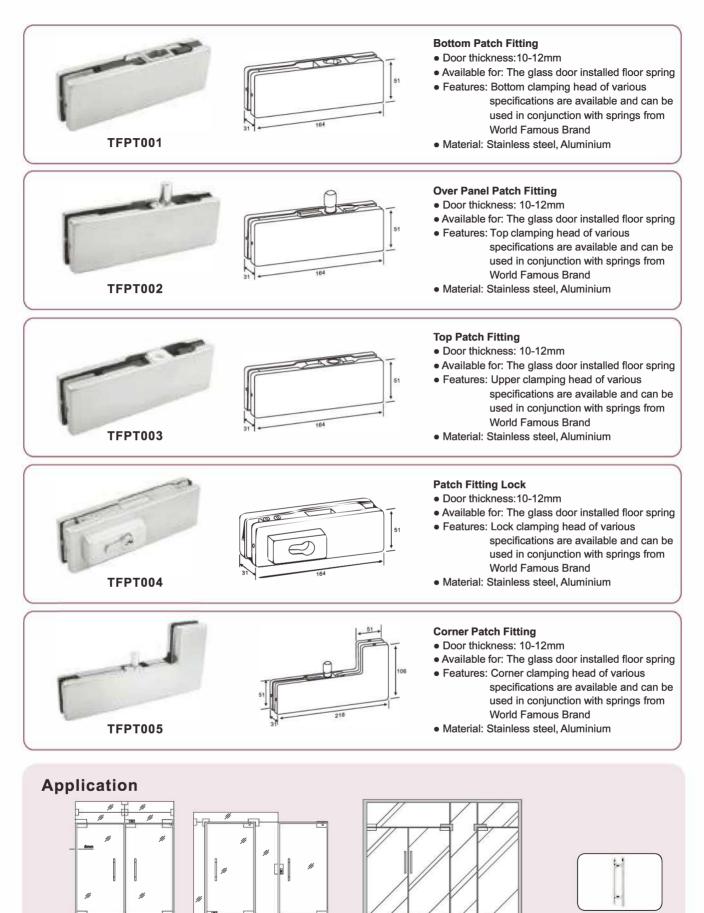
- Suitable for glass from 8 to 12mm
- Finishes: Satin, Polish





## **Glass Patch Fitting**

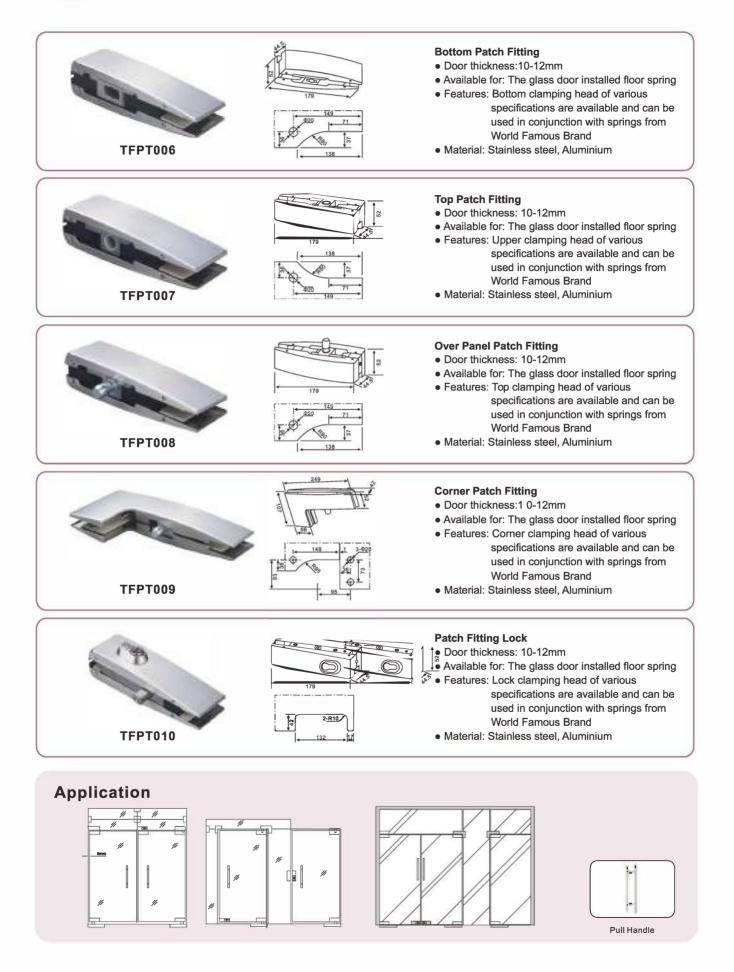




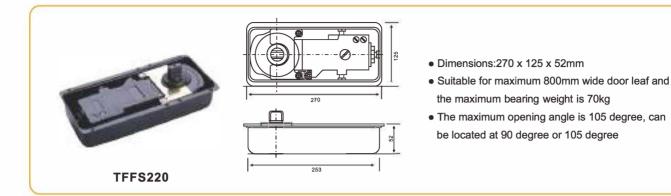
Pull Handle

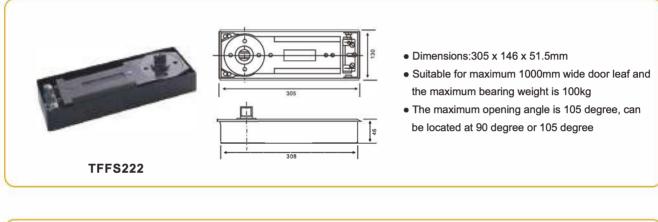


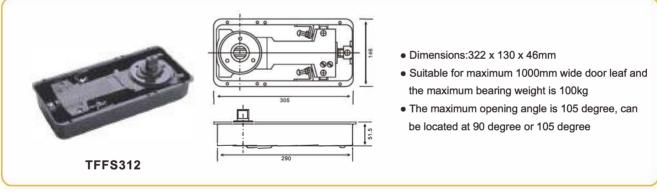
## **Glass Patch Fitting**

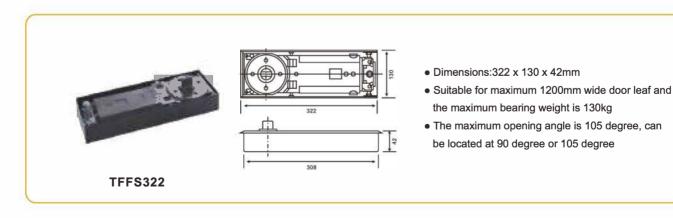








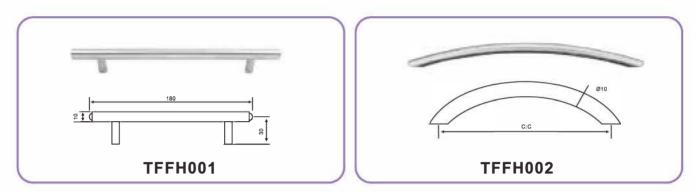






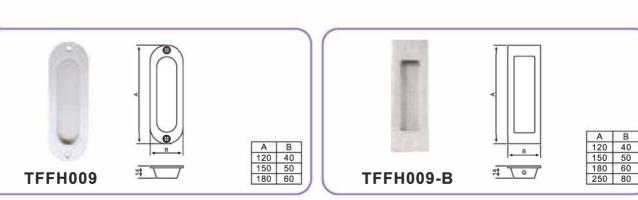
- Material: Stainless Steel 304 / 316
- Diameter: 10mm, 12mm, 14mm

- Finish: SS, PSS, BP, GP, AB, AC
- CTC: 96, 128, 160, 192, 256, 320mm





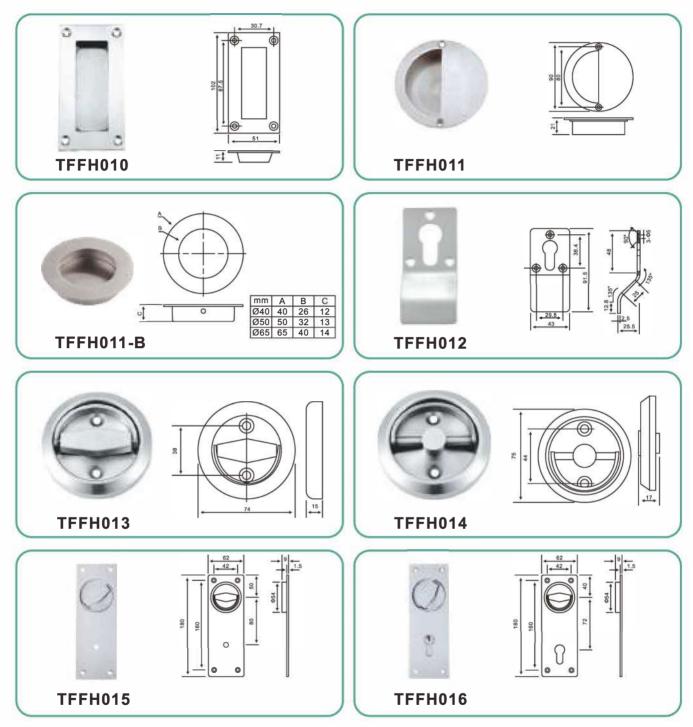




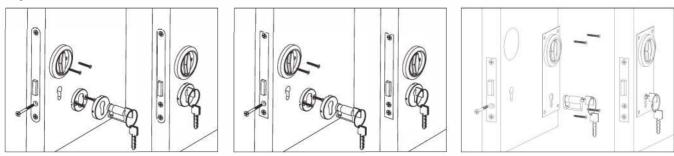


• Material: Stainless Steel 304 / 316

• Finish: SS, PSS, BP, GP, AB, AC



#### **Optional version**



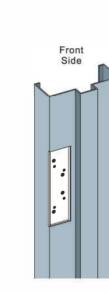


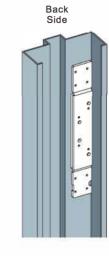
### **Hinge Reinforcement Plate**

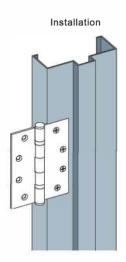
## **TFHR001**

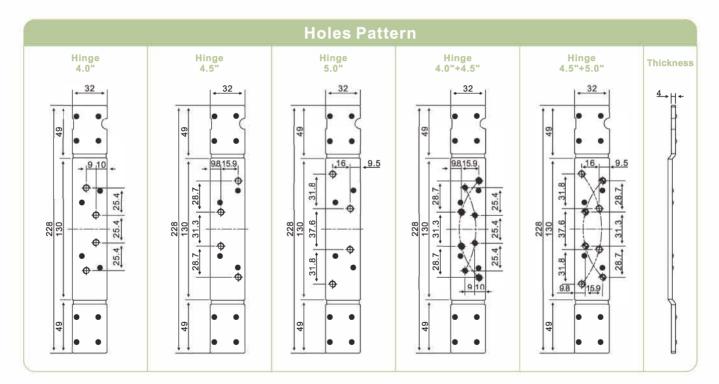


**TUffrO** 









Suit	able	for H	inge	Size	

4.0"x3.0"x3.0mm	4.0"x4.0"x3.4mm	4.5"x4.0"x4.6mm
4.0"x3.5"x3.0mm	4.5"x4.0"x3.4mm	4.5"x4.5"x4.6mm
4.0"x4.0"x3.0mm	4.5"x4.5"x3.4mm	5.0"x4.0"x4.6mm
4.5"x4.0"x3.0mm	5.0"x4.0"x3.4mm	5.0"x4.5"x4.6mm
4.5"x4.5"x3.0mm	5.0"x4.5"x3.4mm	5.0"x5.0"x4.6mm

- Plate Height: 228mm
- Plate Width: 32mm
- Plate Thickness: 4.0mm
- Material: Steel, Zinc plated
- Mounting: 4 holes tapped in M5 , M6 , 7/32
- Hinge Length: 4", 4.5", 5"
- Hinge thickness: 3.0mm, 3.4mm, 4.6mm
- Non-Handed, Can Be Used for Both Door and Frame Reinforcement
- Welding inside of Steel Door or Frame.
- Beneficial for Heavy Doors.



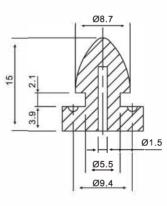




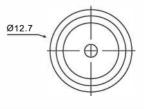
- Grey Rubber
- For Hollow Metal Frames.
- Size: 1/2" Diameter x 3/5" Length
- Rubber door silencers prevent rattle and noise when doors are closing.
- They are used in places where you want

to control the noise made by closing doors.

- Some applications for door
- silencers including
- Hospitals
- Childrens / babies rooms
- Offices
- Schools
- Care/group homes



TUffro



## **Door Bottom Seal**

Intertek





A concealed, automatic door bottom seal that is spring loaded to lift clear of the floor when the door is opened. It is acoustically designed, featuring silicon gaskets for medium temperature smoke and fire door applications. Operated automatically by pressure against the door jamb on its adjustable strike. It can also be fitted into the bottom rail of a metal door by the fabricator.

- Location: Fully mortised into the groove in the bottom of single and double butt-hinged door.
- Installation: Fixing screws are supplied. This seal is mortised. Pre-drilled radiused end plates are supplied which also secure the product in place. (Square end plates available on request)
- Seal: Silicon Rubber in grey color
  - The sealing gap: 3-15 mm(0.12"- 0.6")

Available length: 380-1500mm(15"- 60")

• Finish: Silver or bronze anodized aluminium

14 3-13

**TFBS001** 

14

TUFFRO

#### Features

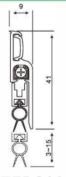
A concealed, automatic door bottom seal that is spring loaded to lift clear of the floor when the do or is opened. It is acoustically designed, featuring silicon gaskets for medium temperature smoke and fire door applications. Operated automatically by pressure against the door jamb on its adjustable strike. It can also be fitted into the bottom rail of a meta door by the fabricator.

- Location: Fully mortised into the groove in the bottom of single and double butt-hinged door.
- Installation: Fixing screws are supplied. This seal is mortised. Pre-drilled radiused end plates are supplied which also secure the product in place. (Square end plates available on request)
- Seal: Silicon Rubber in black color
- The sealing gap: 3-14 mm (012"- 0.55")

• Finish: Silver or bronze anodized aluminium

• Available length: 380-1500mm (15"- 60")

**TFBS002** 



#### Features

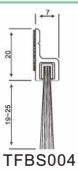
An adjustable, automatic door bottom seal which is spring loaded to lift clear of the floor when the door is opened. Operated automatically by pressure against the door stop on its adjusting screw and incorporates concealed fixings.

Location: Face mounted on the bottom of single or double butt-hinged doors.

Installation: Screw. Fixing holes are pre-slotted; screws and decoration cover strip are supplied. • Seal: TPE in black color

- The sealing gap: 3-15 mm (012"- 0.6")
- Available length: 380-1500mm (15"- 60")
- Finish: Silver or bronze anodized aluminium

#### **TFBS003**

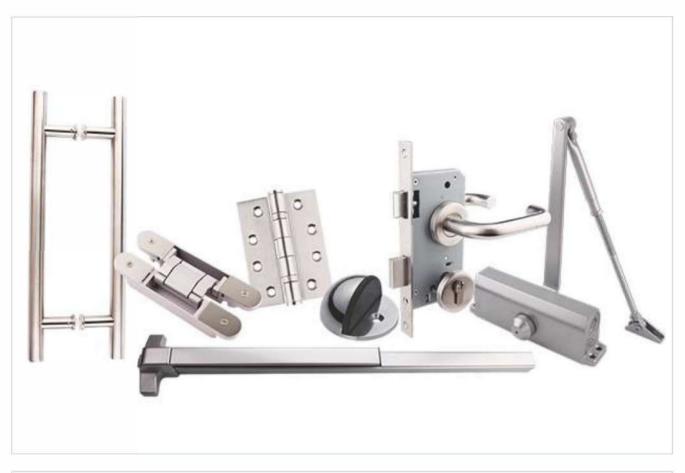


- Features
- Anylon brush strip seal with aluminium carrier that is ideal where larger gaps are encountered.
- Location: Bottom of single, double or sliding doors.
- Installation: Self-adhesive or can be screw fixed.
- Seal: Black fine, dense, UV stabilized nylon filaments. (Brush length could make form 12-25mm)
- The sealing gap: Up to 25mm (1")
- Available length: 1000mm (39.4")
- Finish: Grind arenaceous oxidation surface, silver, brown, golden

#### Advantage

Sound proof / wind&Dust proof/ Cold Air proof/ Hot Air proof Light proof / Insect & Vermin proof



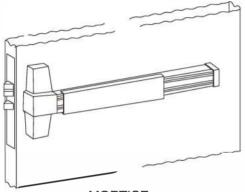




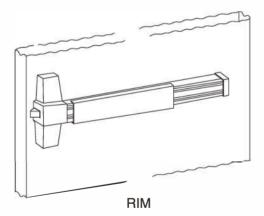


#### **PANIC / FIRE EXIT HARDWARE**

Panic hardware is tested and labeled for life safety only, whereas fire exit hardware is tested for both life safety and fire resistance. Only the latter may be used where fire-rated doors are required. Both types are always operable from the inside by depressing a cross bar. The mortise type and the concealed vertical rod type are the least conspicuous, and are readily applicable to custom-hollow metal doors.

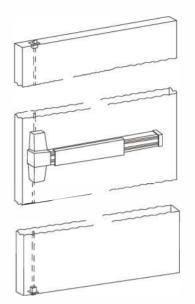


MORTISE

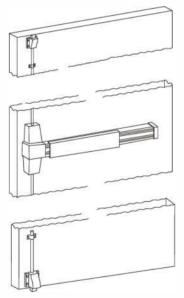


1. Mortise and Rim types are used on single doors, active leaves of pairs, and multi-opening assemblies.

Where rim type or exposed surface vertical rod exit devices are specified, internal reinforcement plates shall be provided in the door and frame by the manufacturer. Drilling and tapping for trim and mounting plates shall be done in the field by the installer. The hardware can then be more readily adjusted for optimal operation.



CONCEALED VERTICAL ROD



SURFACE VERTICAL ROD

2. Vertical Rod types; (Concealed and Surface) are normally used on pairs of doors. In preparing the door for an exit device, the drilling of the bolt holes (1/2 in. dia. or less) and/or the drilling and tapping for sectional or full trim plates shall be done in the field by the installer. After the lock is installed and adjusted, the trim plate can be applied to suit the final position of the latching device. If through bolt or tapped holes were provided by the manufacturer, this adjustment becomes difficult if not impossible.

Careful consideration must be taken in the selection of strikes and adjustment of rods to ensure proper operation.

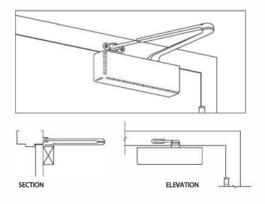


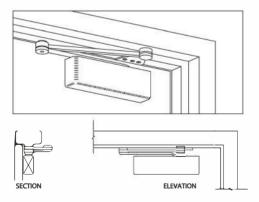
#### A. CLOSERS

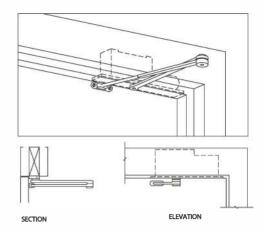
Closer devices control the closing of a door. They are available in a range of sizes for various door sizes, locations, and job conditions. The hardware manufacturer's recommendations should always be followed in determining size and type.

Where surface mounted closers or concealed components are specified, internal reinforcement plates are provided in the door and frame by the hollow metal manufacturer. Drilling and tapping shall be done in the field by the installer. Only after the door is installed and adjusted can the closer be mounted for proper operation.

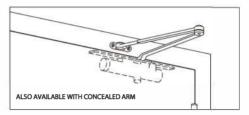
AT NO TIME SHOULD A CLOSER BE USED AS A STOP, UNLESS THIS DEVICE HAS BEEN ENGI-NEERED TO INCLUDE SELECTIVE HOLD-OPEN, POSITIVE STOPS, OR BACK CHECK FEATURES.

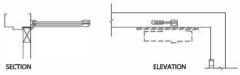


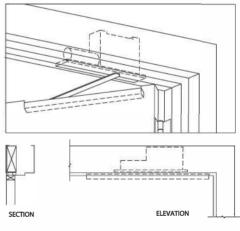




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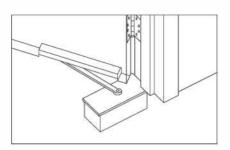


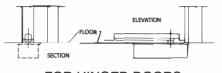
**OVERHEAD CLOSERS** 

 Overhead Closers are hydraulic devices containing a piston, fluid chambers, and a spring. When the door is open the piston is pulled back, compressing the spring and moving the fluid from one side of the piston to the other. With the release of the door a reverse action takes place, closing the door. Closing speed is controlled by an adjustment valve or valves. Overhead closers may be concealed or surface mounted.

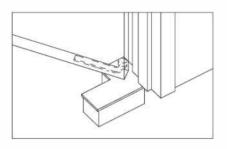
As shown, the type of closer used depends on whether the door is hung on hinges, offset pivots, or center pivots.

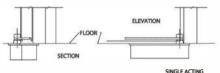




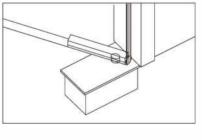


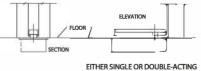






FOR OFFSET PIVOT DOORS



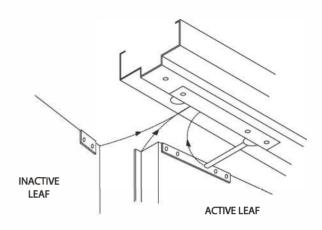


FOR CENTER PIVOT DOORS

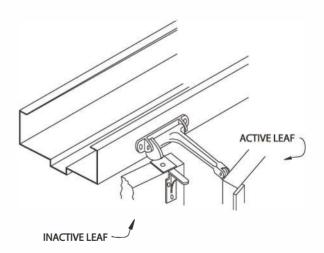
2. Floor Closers generally are more durable than overhead closers and provide concealed closing mechanisms, often appropriate for doors having a high frequency of use.

#### **B. DOOR COORDINATORS**

Coordinators are used on pairs of doors. When both leaves are open, the coordinator holds the active leaf open until the inactive leaf is closed, preventing interference of the astragal or locking mechanism.



MORTISE





## FURNITURE FITTINGS



## TUFFRO TFDS-45 IRON BUFFER 3 FOLD BALL BEARING DRAWER SLIDE



### TECHNICAL DETAILS

WIDTH	: 45 MM
LENGTH	: 250MM-600MM
MATERIAL THICKNESS	: 1MM X 1MM X 1MM
LOAD CAPACITY	: 25 KG
CYCLING	: 50000



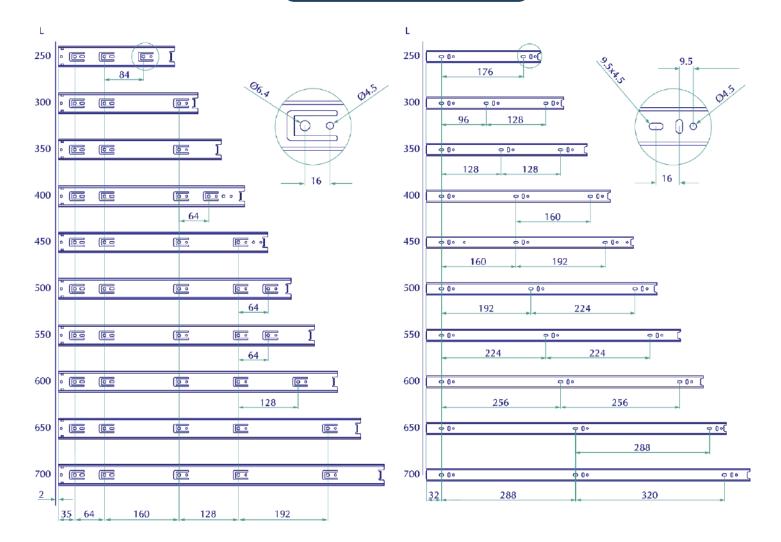
INSTALATION	SIDE MOUNT
FINISH	STAINLESS STEEL
MAIN MATERIAL	HIGHLY REFINED POLISHED



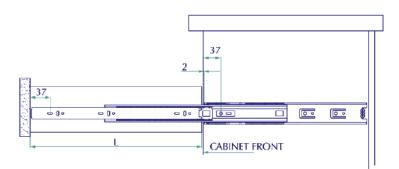
Model Number	Description	Size(mm)
TFDS-45-10	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	250
TFDS-45-12	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	300
TFDS-45-14	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	350
TFDS-45-16	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	400
TFDS-45-18	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	450
TFDS-45-20	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	500
TFDS-45-22	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	550
TFDS-45-24	Drawer Slide -45mm full Extension soft closing ball bearing slide 1.0x1.0x1.0 load capacity= 20-25 kg	600

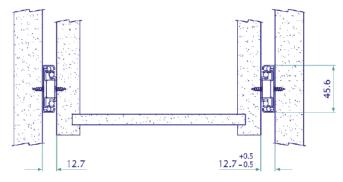


### SLIDE FIXING DIAMENTIONS



**Drawer mounting & dimensions** 







## TFCH105-2D HYDRAULIC SOFT CLOSING HINGE, CLIP ON



TFCH105-2D-A FULL OVERLAY



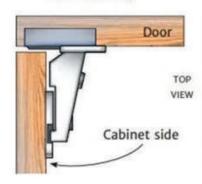
TFCH105-2D-B HALF OVERLAY



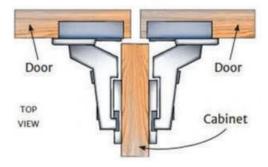
#### SGS Certified

- Stable quality with good SS Material
- Double nickel plating, Salt spray Test: 48 Hrs.
- 3 way Adjustment for Easy installation
- Heat treated screw for longer service life, closing time 30,000
- Various Weights(103gram-118gram) caps available

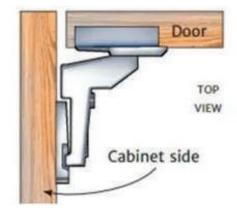
#### **Full Overlay**



**Half Overlay Cabinet** 



#### **Inset Cabinet**



Opening Angle	:110 degree
Material	: Stainless steel
Dia of hinge cup	: 35 mm
Depth of hinge cup	: 11.3
Net weight	: 105 g
Fixing Plate	: 4 Whole available

## **TFCH106-35MM 3D HYDRAULIC SOFT CLOSING HINGE, CLIP ON**



TFCH106-3D-A FULL OVERLAY



TFCH106-3D-B HALF OVERLAY

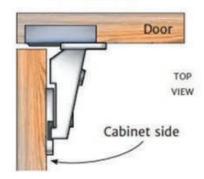


#### SGS Certified

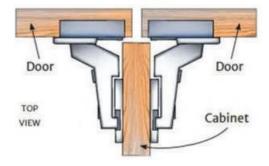
- Stable quality with good SS Material
- Double nickel plating, Salt spray Test: 48 Hrs.
- 3 way Adjustment for Easy installation
- Heat treated screw for longer service life, closing time 30,000
- Various Weights(103gram-118gram) caps available

#### **Full Overlay**

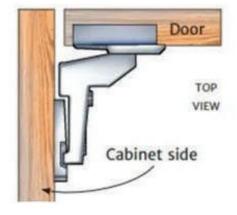
TUffRO



Half Overlay Cabinet



**Inset Cabinet** 



Opening Angle	: 110 degree
Material	: Stainless steel
Dia of hinge cup	: 35 mm
Depth of hinge cup	: 11.3
Net weight	: 115 g
Fixing Plate	: 4 Whole available





## TFCH165-HYDRAULIC 165 DEGREE HINGE SOFT CLOSING HINGE CLIP ON



TFCH-165-A FULL OVERLAY

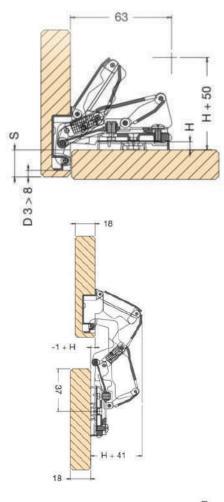


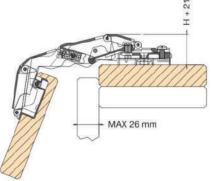
TFCH-165-B HALF OVERLAY



#### SGS Certified

- Stable quality with good SS Material
- Double nickel plating, Salt spray Test: 48 Hrs.
- 3 way Adjustment for Easy installation
- Heat treated screw for longer service life, closing time 30,000
- Various Weights(103gram-118gram) caps available

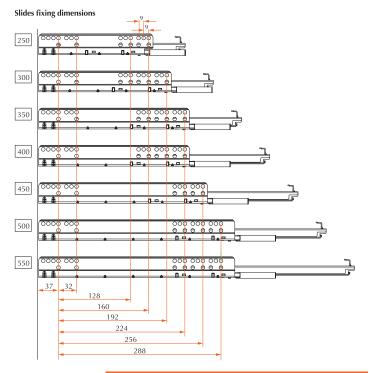




Opening degree	: 165
Diameter of Hinge cup	: 0.35
Depth of Hinge	: 11.3mm
Range of door thickness	s : 14-25mm
Material	: Cold rolled steel
Net weight	: 170 g
Fixing Plate	: 4 Whole available

## TFU3D-SC- UNDER MOUNT SLIDE FULL EXTENSION SOFT CLOSING





Length	: 250-600mm
Maximum Load	: 35kg
Material	:Cold rolled steel
Surface treatment	: SS plated
Material Thickness	:1.8" 1.4" 10
Lock	:3D lockinga

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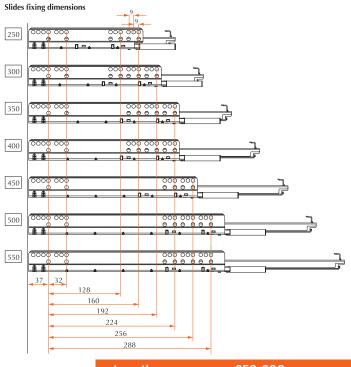
Model Number	Description	Size(mm)
TFU3D-SC-14	Under Mount Drawer Slide - Full Extension Soft closing with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	350
TFU3D-SC-16	Under Mount Drawer Slide - Full Extension Soft closing with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	400
TFU3D-SC-18	Under Mount Drawer Slide - Full Extension Soft closing with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	450
TFU3D-SC-20	Under Mount Drawer Slide - Full Extension Soft closing with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	500
TFU3D-SC-22	Under Mount Drawer Slide - Full Extension Soft closing with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	550
TFU3D-SC-24	Under Mount Drawer Slide - Full Extension Soft closing with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	600





## **TFU3D-PO- UNDER MOUNT SLIDE FULL EXTENSION PUSH TO OPEN**





Length	: 250-600mm	
Maximum Load	: 35kg	
Material	: Cold rolled steel	
Surface treatment	: SS plated	
Material Thickness	: 1.8" 1.4" 10	
Drawer Height Adjustment: 0-4mm		

Model Number	Description	Size(mm)
TFU3D-PO-14	Under Mount Drawer Slide - Full Extension Push to open with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	350
TFU3D-PO-16	Under Mount Drawer Slide - Full Extension Push to open with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	400
TFU3D-PO-18	Under Mount Drawer Slide - Full Extension Push to open with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	450
TFU3D-PO-20	Under Mount Drawer Slide - Full Extension Push to open with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	500
TFU3D-PO-22	Under Mount Drawer Slide - Full Extension Push to open with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	550
TFU3D-PO-24	Under Mount Drawer Slide - Full Extension Push to open with 3D Lock,1.8"1.4"10 load capacity=30-35 kg	600



### **Complete ANSI / BHMA Numbers for Materials & Finishes**

ANSI Code	Description	Base Material	Nearest Former U.S. Equivalent
600	Primed For Painting	Steel	USP
601	Bright Japanned	Steel	US1B
603	Zinc Plated	Steel	US2G
604	Zinc Plated And Dichromate Sealed	Steel	
605	Bright Brass, Clear Coated	Brass	US3
606	Satin Brass, Clear Coated	Brass	US4
607	Oxidized Satin Brass, Oil Rubbed	Brass	
608	Oxidized Satin Brass, Relieved, Clear Coated	Brass	
609	Satin Brass, Blackened, Satin Relieved, Clear Coated	Brass	US5
610	Satin Brass, Blackened, Bright Relieved, Clear Coated	Brass	US7
611	Bright Bronze, Clear Coated	Bronze	US9
612	Satin Bronze, Clear Coated	Bronze	US10
613	Dark Oxidized Satin Bronze, Oil Rubbed	Bronze	US10B
614	Oxidized Satin Bronze, Relieved, Clear Coated	Bronze	
615	Oxidized Satin Bronze, Relieved, Waxed	Bronze	
616	Satin Bronze, Blackened, Satin Relieved, Clear Coated	Bronze	US11
617	Darkened Oxidized Satin Bronze, Bright Relieved, Clear Coated	Bronze	US13
618	Bright Nickel Plated, Clear Coated	Brass,Bronze	US14
619	Satin Nickel Plated, Clear Coated	Brass,Bronze	US15
620	Satin Nickel Plated, Blackened, Satin Relieved, Clear Coated	Brass,Bronze	US15A
621	Nickel Plated, Blackened, Relieved, Clear Coated	Brass,Bronze	US17A
622	Flat Black Coated	Brass,Bronze	US19
623	Light Oxidized Statuary Bronze, Clear Coated	Bronze	US20
624	Dark Oxidized Statuary Bronze, Clear Coated	Bronze	US20A
625	Bright Chromium Plated	Brass,Bronze	US26
626	Satin Chromium Plated	Brass,Bronze	US26D
627	Satin Aluminum, Clear Coated	Aluminum	US27
628	Satin Aluminum, Clear Anodized	Aluminum	US28
629	Bright Stainless Steel	Stainless Steel	US32
630	Satin Stainless Steel	Stainless Steel	US32D
631	Flat Black Booted	Steel	US19
632	Bright Brass Plated, Clear Coated	Steel	US3
633	Satin Brass Plated, Clear Coated	Steel	US4
634	Oxidized Satin Brass Oil Rubbed	Steel	
635	Oxidized Satin Brass Plated, Relieved, Clear Coated	Steel	
636	Satin Brass Plated, Blackened, Bright Relieved, Clear Coated	Steel	US7
637	Bright Bronze Plated, Clear Coated	Steel	US9
638	Satin Brass Plated, Blackened, Satin Relieved Clear Coated	Steel	USS
639	Satin Bronze Plated, Clear Coated	Steel	US10
640	Oxidized Satin Bronze Plated Over Copper Plate, Oil Rubbed	Steel	US10B
641	Oxidized Satin Bronze Plated, Relieved, Clear Coated	Steel	00100
642	Oxidized Satin Bronze Plated, Relieved, Waxed	Steel	
643	Satin Bronze Plated, Blackened, Satin Relieved, Clear Coated	Steel	US11
644	Dark Oxidized Satin Bronze Plated, Bright Relieved, Clear	Steel	US13
645	Bright Nickel Plated, Clear Coated	Steel	US14
645 646	Satin Nickel Plated, Clear Coated	Steel	US15
647	Satin Nickel Plated, Clear Coated Satin Nickel Plated, Blackened Satin Relieved, Clear Coated	Steel	US15 US15A
648	Nickel Plated, Blackened Relieved, Clear Coated	Steel	US15A US117A
040	Light Oxidized Bright Bronze Plated, Clear Coated	Steel	US20



### Complete ANSI / BHMA Numbers for Materials & Finishes

ANSI Code	Description	Base Material	Nearest Former U.S. Equivalent
650	Dark Oxidized Statuary Bronze Plated, Clear Coated	Steel	US20A
651	Bright Chromium Plated	Steel	US26
652	Satin Chromium Plated	Steel	US26D
653	Bright Stainless Steel	Stainless Steel	
654	Satin Stainless Steel	Stainless Steel	
655	Light Oxidized Satin Bronze Bright Relieved, Clear Coated	Bronze	US13
656	Light Oxidized Satin Bronze Plated, Bright Relieved, Clear	Steel	US13
657	Dark Oxidized Copper Plated, Satin Relieved, Clear Coated	Steel	
658	Dark Oxidized Copper Plated, Bright Relieved, Clear Coated	Steel	
659	Light Oxidized Copper Plated, Satin Relieved, Clear Coated	Steel	
660	Light Oxidized Copper Plated Bright Relieved, Clear Coated	Steel	
661	Oxidized Satin Copper, Relieved, Clear Coated	Steel	
662	Satin Brass Plated, Browned, Satin Relieved, Clear Coated	Steel	
663	Zinc Plated With Clear Chromate Seal	Steel	
664	Cadmium Plated With Clear Chromate Seal	Steel	
665	Cadmium Plated With Iridescent Dichromate	Steel	
666	Bright Brass Plated, Clear Coated	Aluminum	US3
667	Satin Brass Plated, Clear Coated	Aluminum	US4
668	Satin Bronze Plated, Clear Coated	Aluminum	US10
669	Bright Nickel Plated	Aluminum	US14
670	Satin Nickel Plated	Aluminum	US15
671	Flat Black Coated	Aluminum	US19
672	Bright Chromium Plated	Aluminum	US26
673	Aluminum Clear Coated	Aluminum	
674	Primed For Painting	Zinc	USP
675	Dichromate Sealed	Zinc	
676	Flat Black Coated	Zinc	US19
677	Bright Brass Plated, Clear Coated	Zinc	US3
678	Satin Brass Plated, Clear Coated	Zinc	US4
679	Bright Bronze Plated, Clear Coated	Zinc	US9
680	Satin Bronze Plated, Clear Coated	Zinc	US10
681	Bright Chromium Plated	Zinc	US26
682	Satin Chromium Plated	Zinc	US26D
683	Oxidized Satin Brass Plated, Oil Rubbed	Zinc	
684	Black Chrome, Bright Brass, Bronze		
685	Black Chrome, Satin	Brass,Bronze	
686	Black Chrome, Bright	Steel	
687	Black Chrome, Satin	Steel	
688	Satin Aluminum, Gold Anodized	Aluminum	US4
689	Aluminum Painted	Any	US28
690	Dark Bronze Painted	Any	US20
691	Light Bronze Painted	Any	US10
692	Tan Painted	Any	
693	Black Painted	Any	(Black Aluminum Hard Coat)
694	Medium Bronze Painted	Any	(Bronze Aluminum Hard Coat)
695	Dark Bronze Painted	Any	(Dark Bronze Aluminum Hard Coat)
696	Satin Bronze Painted Bright Brass Plated, Clear Coated	Any	US4
697	Satin Brass Plated, Clear Coated	Plastic	US3
698		Plastic	US4
699	Satin Bronze Plated, Clear Coated	Plastic	US10
700	Bright Chromium Plated	Plastic	US26
701	Satin Chromium Plated	Plastic	US26D
702	Satin Chromium Plated	Aluminum	US26D
703	Oxidized Satin Bronze Plated, Oil Rubbed	Aluminum	US10D
704	Oxidized Satin Bronze Plated, Oil Rubbed	Zinc	US10B

# **DOOR OPENING SOLUTION** Architectural Hardware

## Sole Distributor for Middle East and Africa

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